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SINCE 1979



Quangong Machinery Co.,Ltd

We Provide Integrated Solutions For Block Making

We are the specialist in:
Concrete Blocks and Pavers Making Plant
AAC Blocks and Bricks Making Plant



CRCU of Wall Materials Innovation work committee, Vice Chairman
 China Building Block Association, Vice Chairman
 China Aggregate Association, Vice Chairman
 Fujian Machinery and Equipment Export Bases Association, Vice Chairman
 China Building Materials Industry Association, Executive Director
 China Concrete & Cement-based Products Association, Executive Director

董事长:
Chairman: FU BingHuang

企业精神
Company Core Values

敬业 **创新** **优质** **奉献**
Commitment Innovation Excellence Contribution



Quangong Machinery Co.,Ltd



QGM Group New Factory in China



Zenith Factory in Germany



Mould Factory in Austria



Apollo Zenith Joint Venture in India

Company Profile

Founded in 1979, QGM is the leading block machine manufacturer and has the longest history for block making machine in China. Starting from 2012, QGM set up branch offices around the world, including Saudi Arabia, Oman, Algeria, Indonesia, Nigeria, Vietnam, South Africa & Uganda etc., to better serve our client all over the world.

In 2013, with the application of the most advanced frequency conversion technology from QGM R & D Center, new model ZN900C, ZN1000C and ZN1500C were launched. ZN Series machine are well-known for its high production & stable performance.

In 2014, QGM fully acquired Zenith Maschinenfabrik GmbH. Benefiting from the close collaboration between Germany Zenith technology and China QGM manufacturing center, QGM Group is able to provide a wide range products to global clients, from single automatic production line to fully-automatic production line, from stationary machine to mobile machine;

In 2016, QGM fully acquired Zenith Formen Productions GmbH in Frestriz, Austria, to provide high-class mould to clients.

In 2017, QGM-Zenith established a joint venture, APOLLOZENITH Concrete Technologies Pvt. Ltd, with Apollo Group in Gujarat.

In 2018, QGM set up a joint venture, Zhongjing Quangong Building Materials Co.,Ltd, with Jiangsu Xingzhongtai in Jingjiang, Jiangsu Province.

In 2019, QGM Mould Co.,Ltd was established, concentrating on the design, production, sales for different brand of moulds.

Benefiting from the close collaboration of Zenith Maschinenfabrik GmbH, Zenith Formen Produktions GmbH, Germany Sommer pre-cast technology and QGM China manufacturing center, QGM group is an internationally well-known manufacturer of high-end system and machines for concrete industry, turning into a wider range product supplier.

Business History

1979

- QGM was established whose name was Quanzhou Kaiyuan Municipal Engineering Machinery Co.,Ltd

2002  QGM

- QGM was renamed Fujian Quangong Machinery Co.,Ltd

2002

- QGM was awarded ISO9001 Quality System Certification. The 1st Fully Automatic Block Making Production Line started delivery. Launched Frequency Control Technology - QT Series Block Machine.

2014  ZENITH

- QGM acquired ZENITH Maschinenfabrik GmbH, becoming the first China company acquired Germany company in block making machine industry.

2016

- QGM acquired Austrian Zenith Formen Produktions GmbH.

2017

- QGM set up a joint venture, APOLLOZENITH Concrete Technologies Pvt. Ltd, in India,

2017

- QGM & Jiangsu Xingzhongtai started joint venture in China and named Zhongjing Quangong Building Materials Co., LTD.

2019

- QGM Mould Co.,Ltd was established. Signed cooperative contract with German Rinn Group.

AUTOMATIC BLOCK MAKING MACHINE
Designed in Germany, Produced in China



4 Global Factories

Across the Eurasia Continent, Four Global Factories

- China: Quanzhou Headquarter & Taiwanese Investment manufacturing center/
- Germany: Neunkirchen
- Austria: Feistritz
- India: Ahmedabad



More than 7500 Clients

Clients Covering Four Continents

- German ZENITH - More than 7,500 Clients
- China QGM - More than 7,000 Clients
- Austria ZENITH - More than 3,000 Clients



Honor

State-Level Honors

- Provider of Integrated Solutions for Block Making
- Awarded Demonstration Enterprise of Single Champion in China Manufacturing Industry
- Awarded Demonstration Enterprise of Service-Oriented Manufacturing
- Enterprise with Intelligent Cloud System
- China Leading Enterprise for New Wall Materials Equipment
- China Industry Demonstration Enterprise
- New High-Tech Enterprise
- Army Equipment Quality Management System



Pallet-Free Tech Leading Brand

Global Leading Brand

- Germany ZENITH - Global Pallet-Free Concrete Block Machinery Leading Brand
- China QGM - China Leading Enterprise for New Wall Materials Equipment
- Austria ZENITH - Design & Manufacturing Leading Brand



CORE TECHNOLOGY

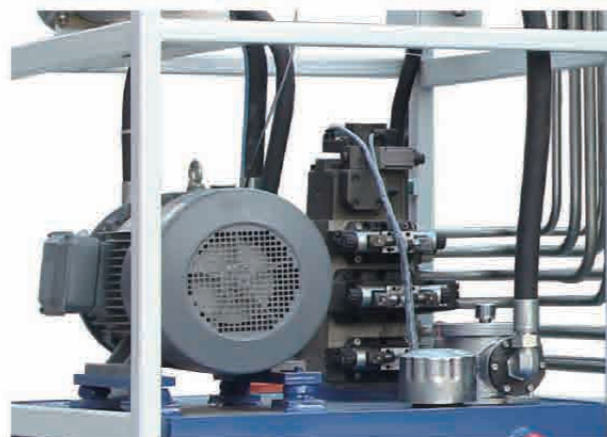
1 Most-advanced Vibration System

Adopt the most-advanced vibration system from Germany. The vibration table consists of dynamic table & static tables, which greatly improve the vibration efficiency and guarantee the high quality of concrete products.



2 High-efficient Hydraulic System

The hydraulic motor is SIEMENS & pipes are Italy-made ALFAGOMMA brand. Adopt high-dynamic proportional valve and constant output pump to adjust the oil speed & pressure, with the features of high-stability, high-efficiency and energy-saving.



3 SIEMENS Control System

Use SIEMENS PLC, Touch Screen & contactors etc. which perfectly combine the automatic technology and system from Germany.. The control system is of easy operation, low failure ratios, automatic-trouble-shooting & high reliability.



4 SIEMENS Frequency Conversional Control Technology

SIEMENS Frequency conversional technology was re-innovated and improved by Germany R&D center. It can save 20%-40% power by adjusting the frequency converter, compared to traditional motor. At the same time, it can greatly improve the quality of concrete products and prolong the motor lifetime.



5 Intelligent Cloud System

Use the most-advanced industrial internet-technology, with the advantages of remote control- & operation, automatic trouble-shooting & maintenance.



Start with Precision, End with Perfection

QGM firmly believes that: high quality starts with precision and ends with perfection. Original from German design & technology, also need international advanced manufacturing technology. QGM has advanced CNC & testing equipment, detecting instrument and excellent management. Also, the manufacturing and processing capacity is always top in the industry. The combination between cutting-edge technology from German ZENITH and QGM international advanced manufacturing technology makes ZN Series machine internationally-advanced standard in technology and techniques level.



Laser-cutting Center



CNC Processing Center



Heat Treatment Workshop



Robot Welding Workshop



Electrical Workshop



Polishing & Rust-removal Workshop



Wire Cutting Workshop



CNC Gantry Processing Center



Painting Workshop

Production Workshop



Commissioning Workshop



Assembly Workshop



Warehouse

ZN1500C Automatic Block Making Machine



ZN1200S Automatic Block Making Machine



SIEMENS Vibration Motors

Heat Treatment Mould

Hydraulic System

Feeding System






SIEMENS Control System

SIEMENS Hydraulic Motor & Italy Pipes




Intelligent Cloud System

Technical Parameters	Forming Area	1300x1050mm	Bottom Vibration	4x7.5KW
	Height of Finished Products	40-500mm	Top Vibration	2X1.1KW
	Cycle Time	15-25s (as per mould)	Electrical Control	SIEMENS
	Hopper Volume	900L for Base Concrete 750L for Face Concrete	Power	111.3KW
	Pallet Size	1400x1100/1200x(14-50)mm	Total Weight	18.3T (Without Facemix) 25.2T (With Facemix)

Product	Size	PCS/Mould	PCS/ 8hrs	
Hollow Block	400x200x200mm	15	21,000-28,500	
Rectangular Paver (with facemix)	200x100x60mm	54	75,600-102,600	
Interlocks	225x112.5x60mm	40	56,000-76,000	

* The capacity data are theoretical and depend on machine settings, mix design, aggregates used and other environmental conditions

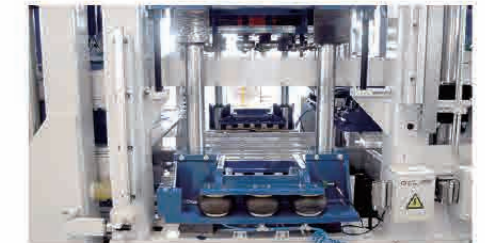
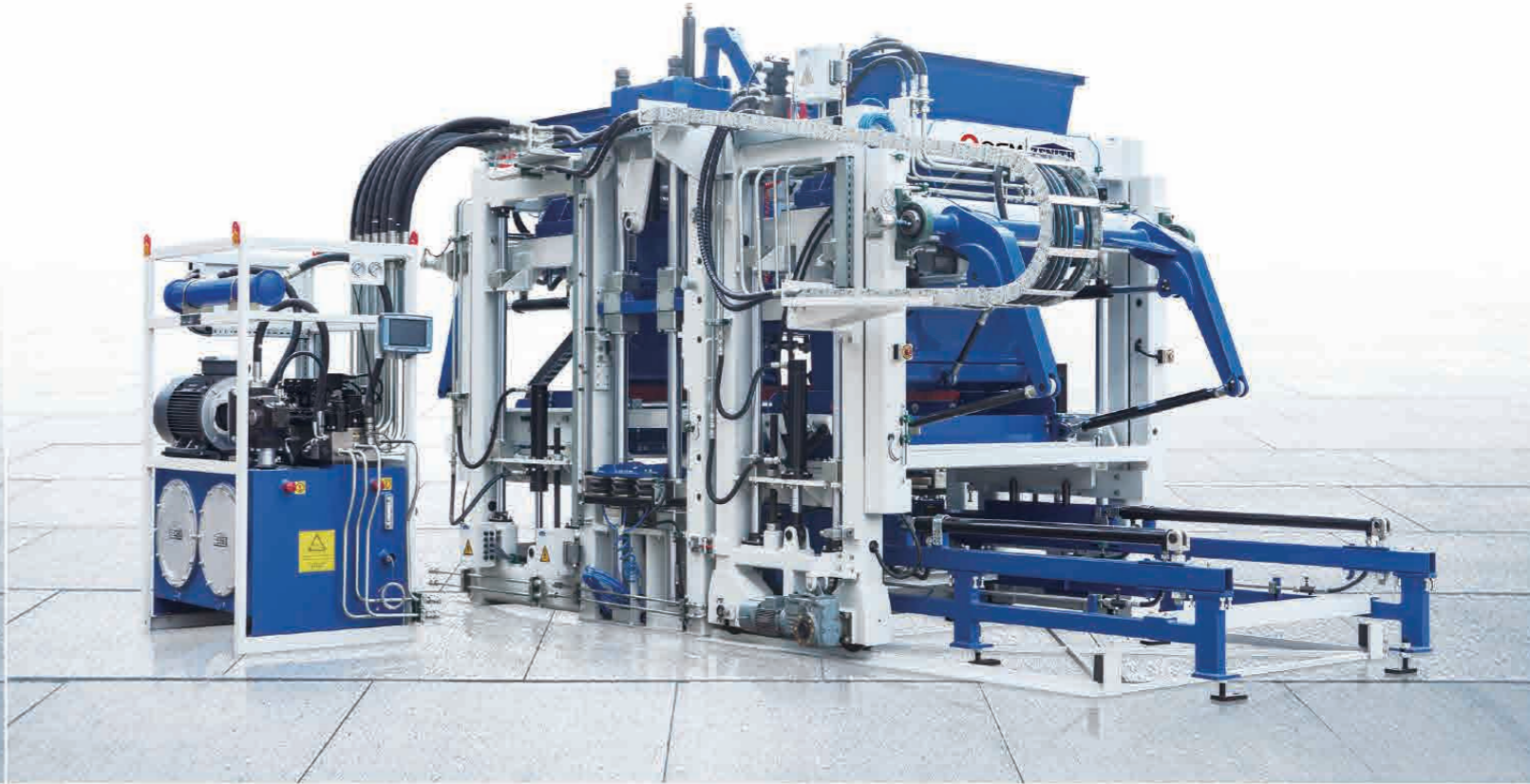
Technical Parameters	Forming Area	1,100x1,080mm	Bottom Vibration	2x15KW(SIEMENS)
	Height of Finished Products	50-300mm	Top Vibration	2x0.55KW
	Cycle Time	18-25s (as per mould)	Electrical Control	SIEMENS
	Vibration Force	120KN	Power	67KW
	Pallet Size	1,200x1,150mm	Total Weight	14T(Without Face mix) 19.5T(With Facemix)

Product	Size	PCS/Mould	PCS/ 8hrs	
Hollow Block	390x390x190mm	12	14,400-18,000	
Rectangular Paver (with facemix)	200x100x60mm	50	55,000-60,000	
Interlocks	225x112.5x60mm	32	35,200-38,400	

* The capacity data are theoretical and depend on machine settings, mix design, aggregates used and other environmental conditions

ZN1000C Automatic Block Making Machine

ZN900CG Automatic Block Making Machine



SIEMENS Control System

SIEMENS Hydraulic Motor & Italy Pipes




Intelligent Cloud System

Servo Vibration System

Servo Control System




Automatic Mould Clamping System

Technical Parameters	Forming Area	1,100 x 820mm	Bottom Vibration	2 x 7.5kW
	Height of Finished Products	40-300mm	Top Vibration	2 x 0.55kW
	Cycle Time	15-25s (as per mould)	Electrical Control	SIEMENS
	Hopper Volume	900L for Base Concrete 750L for Face Concrete	Power	39.85 kW
	Pallet Size	1200x870x(12-45)mm	Total Weight	9.0 T (Without Face Mix) 12.0 T (With Face Mix)

Product	Size	PCS/Mould	PCS/ 8h	
Hollow Block	400x200x200mm	10	12,000-15,000	
Rectangular Paver (with facemix)	200x100x60mm	35	38,500-42,000	
Interlocks	225x112.5x60mm	24	26,400-28,800	

* The capacity data are theoretical and depend on machine settings, mix design, aggregates used and other environmental conditions

Technical Parameters	Forming Area	1300x650mm	Bottom Vibration	2 x 12KW
	Height of Finished Products	40-300mm	Top Vibration	2 x 1.1kw
	Cycle Time	14-24s	Electrical Control	SIEMENS
	Vibration Force	100KN	Power	52.6KW
	Pallet Size	1350x700x(14-45)mm	Total Weight	17 Ton

Product	Size	PCS/Mould	PCS/ 8hrs	
Hollow Block	400x200x200mm	9	10,800-13,500	
Rectangular Paver (with facemix)	200x100x60mm	36	43,200-50,400	
Interlocks	225x112.5x60mm	25	30,000-37,500	

* The capacity data are theoretical and depend on machine settings, mix design, aggregates used and other environmental conditions

QT10 Automatic Block Making Machine

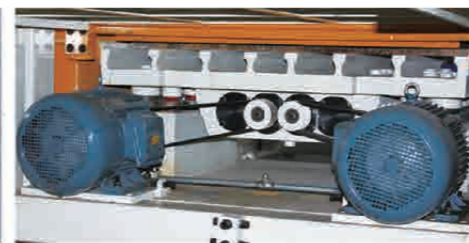
QT6 Automatic Block Making Machine



SIEMENS PLC & Touch Screen



SIEMENS Frequency Control



SIEMENS Vibration Motors



SIEMENS Control System



Double High-dynamic Proportional Valve



Heat Treatment Mould

Five Big Advantages

1. Germany Siemens PLC control system, Siemens touch screen, Germany Siemens electrical components.
2. Germany Frequency Conversional Control Technology.
3. Double High-dynamic Proportional/Directional Valves to automatically adjust the oil flow and pressure.
4. 360° Multi-Shaft Rotating and Compulsory Feeding.
5. Heat Treatment on moulds and main parts of the machine.

Technical Specification(QT10)

Cycle Time	15-30S	Vibration Force	100KN	Block Specification	Production per Mould(pcs)	Production per Shift (pcs)
Total Power	52KW	Machine Size	8,100x4,450x3,000mm 9,600x4,450x3,000mm	390x190x190mm	10	11,000-14,000
Motor Frequency	50-60HZ	Total Weight	15T	390x140x190mm	14	15,000-19,000
Pallet Size	1,250x850x(8-35)mm	Forming Area	1,150x800mm	200x100x60mm	35	38,500-42,000
				225x112.5x60mm	27	29,700-32,400

Five Big Advantages

1. Germany Siemens PLC control system, Siemens touch screen, Germany Siemens electrical components.
2. Germany Frequency Conversional Control Technology.
3. Double High-dynamic Proportional/Directional Valves to automatically adjust the oil flow and pressure.
4. 360° Multi-Shaft Rotating and Compulsory Feeding.
5. Heat Treatment on moulds and main parts of the machine.

Technical Specification(QT6)

Cycle Time	15-30S	Vibration Force	60KN	Block Specification	Production per Mould(pcs)	Production per Shift (pcs)
Total Power	31KW	Machine Size	5,210x3,530x2,780mm	400x200x200mm	6	6,600-8,400
Motor Frequency	50-60HZ	Total Weight	7.5T	390x140x190mm	8	8,800-11,000
Pallet Size	850x680x(8-35)mm	Forming Area	800x630mm	200x100x60mm	21	23,000-25,200
				225x112.5x60mm	15	16,500-18,000



1. Fully Automatic Production Line

- | | | | |
|-----------------------------|-----------------------------------|------------------------------|------------------------------|
| 1 Cement Silo | 7 Mixer for Main Material | 13 Triangle Belt Conveyor | 19 Shipping Pallet Magazine |
| 2 Batcher for Main Material | 8 Mixer for Facemix | 14 Elevator | 20 Pallet Brush |
| 3 Batcher for Facemix | 9 Belt Conveyor for Main Material | 15 Finger Car | 21 Transverse Latch Conveyor |
| 4 Screw Conveyor | 10 Belt Conveyor for Facemix | 16 Lowerator | 22 Pallet Turning Device |
| 5 Water Weighing System | 11 Pallet Conveyor | 17 Lengthways Latch Conveyor | 23 Chain Conveyor |
| 6 Cement Weighing System | 12 Automatic Block Making Machine | 18 Cuber | 24 Central Control System |



2. Fully Automation Production Line with Steel Curing Rack

- | | | | |
|-----------------------------|-----------------------------------|------------------------------|------------------------------|
| 1 Cement Silo | 7 Mixer for Main Material | 13 Triangle Belt Conveyor | 19 Shipping Pallet Magazine |
| 2 Batcher for Main Material | 8 Mixer for Facemix | 14 Elevator | 20 Pallet Brush |
| 3 Batcher for Facemix | 9 Belt Conveyor for Main Material | 15 Curing Racks | 21 Transverse Latch Conveyor |
| 4 Screw Conveyor | 10 Belt Conveyor for Facemix | 16 Lowerator | 22 Pallet Turning Device |
| 5 Water Weighing System | 11 Pallet Conveyor | 17 Lengthways Latch Conveyor | 23 Chain Conveyor |
| 6 Cement Weighing System | 12 Automatic Block Making Machine | 18 Cuber | 24 Central Control System |



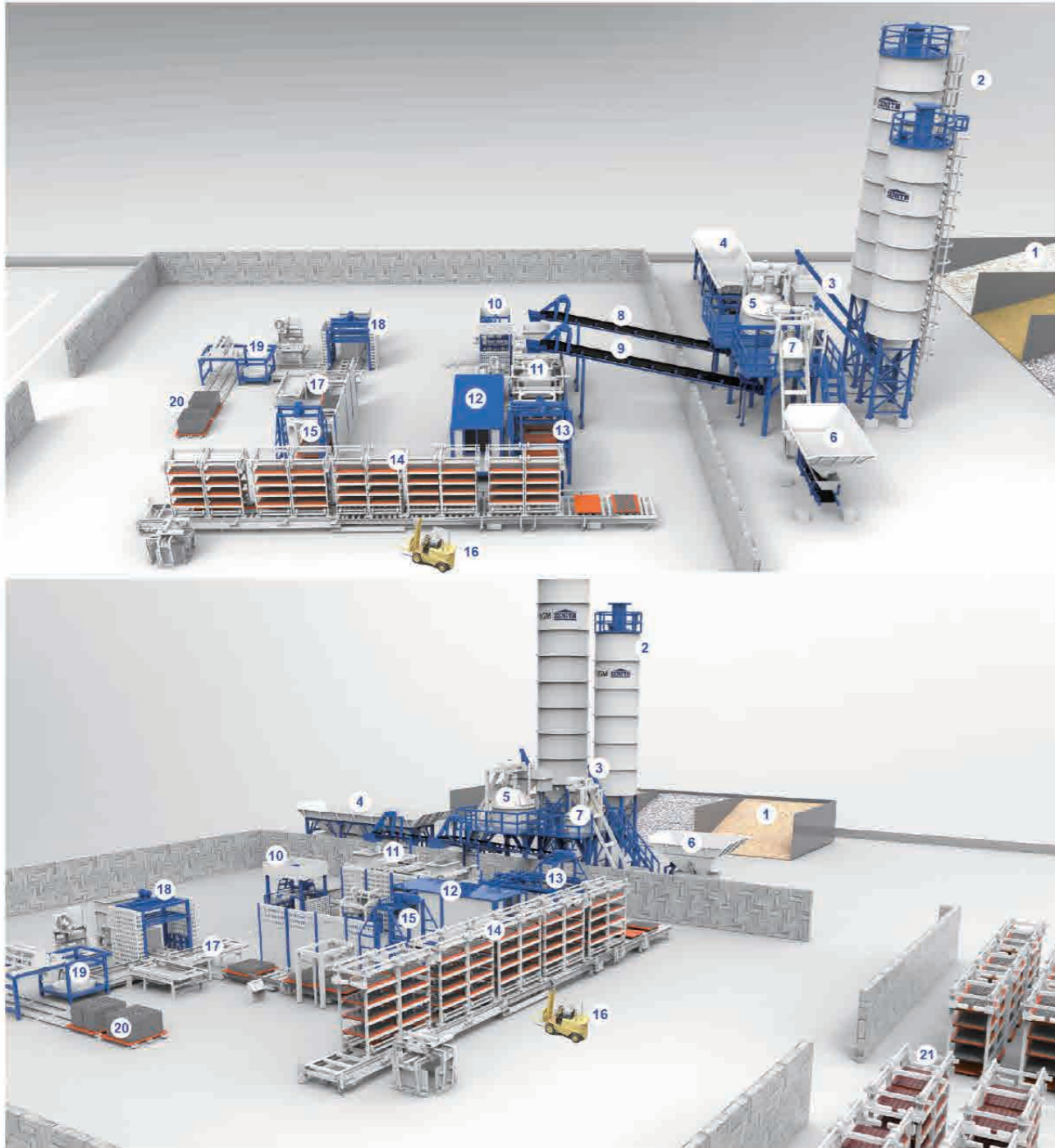
3. Automatic Block Production Line with Cuber

- | | | | |
|---------------------------|-----------------------------------|------------------------------|-----------------------------|
| 1 Cement Silo | 7 Batcher for Main Material | 13 Triangle Belt Conveyor | 19 Stacker |
| 2 Screw Conveyor | 8 Batcher for Facemix | 14 Stacker | 20 Pallet Conveyor |
| 3 Cement weighing system | 9 Belt Conveyor for Main Material | 15 Pallet Separator | 21 Chain Conveyor |
| 4 water weighing system | 10 Belt Conveyor for Facemix | 16 Lengthways Latch Conveyor | 22 Shipping Pallet Magazine |
| 5 Mixer for main material | 11 Block Making Machine | 17 Pre-cuber device | 23 Central Control System |
| 6 Mixer for Facemix | 12 Hydraulic Station | 18 Cuber | |



4. Automatic Production Line with Central Control System

- | | | | |
|----------------------------------|----------------------------|----------------------------------|----------------------|
| 1 Cement Silo | 5 Batcher of Main Material | 9 Automatic Block Making Machine | 12 Stacker |
| 2 Screw Conveyor | 6 Mixer for Facemix | 10 Automatic Pallet Feeder | 13 Control Room |
| 3 Mixer for Main Material | 7 Batcher for Facemix | 11 Triangle Belt Conveyor | 14 Hydraulic Station |
| 4 Cement / Water Weighing System | 8 Belt Conveyor | | |



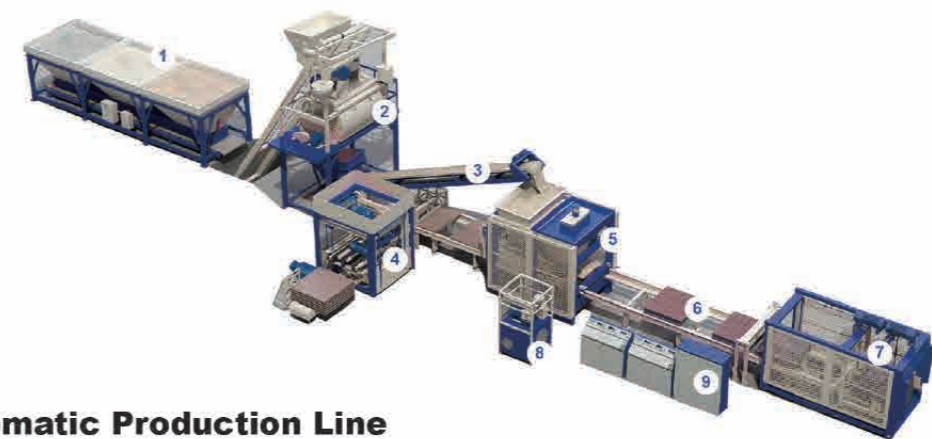
5. Automatic Production Line with Curing Racks

- | | | | |
|-----------------------------|-------------------------------------|------------------------------------|---------------------------|
| 1 Raw Materials Storage | 7 Mixer for Color Pigment | 12 Central Control Room | 17 Blocks Pusher |
| 2 Cement Silo | 8 Belt Conveyor for Main Material | 13 Elevator | 18 Pallet Collector |
| 3 Screw Conveyor | 9 Belt Conveyor for Color Pigment | 14 Curing and Transportation Racks | 19 Rotating Table |
| 4 Batcher for Main Material | 10 Automatic Pallet Feeder | 15 Lowerator | 20 Finished Block Cube |
| 5 Mixer for Main Material | 11 Automatic Concrete Block Machine | 16 Forklift | 21 Wet Blocks Curing Area |
| 6 Batcher for Color Pigment | | | |



6. Automatic Production Line with Central Control System(Two Lines)

- | | | | |
|---------------------------|-------------------------------------|----------------------------------|------------------------------|
| 1 Cement Silo | 4 Mixers for Main Material | 7 Automatic Block Making Machine | 10 Stacker |
| 2 Screw Conveyor | 5 Batcher with Twin Direction Motor | 8 Hydraulic Station | 11 Belt Conveyor for Facemix |
| 3 Control Panel for Mixer | 6 Belt Conveyor for Main Material | 9 Control Room | 12 Mixer for Facemix |



7. Automatic Production Line

- | | | | | |
|-----------------------------|---------------------------|----------------------------------|---------------------|------------------|
| 1 Batcher for Main Material | 3 Belt Conveyor | 5 Automatic Block Making Machine | 7 Stacker | 9 Control System |
| 2 Mixer for Main Material | 4 Automatic Pallet Feeder | 6 Conveyor for wet Blocks | 8 Hydraulic Station | |

AAC Blocks & Bricks Making Plant

QGM designs and manufactures AAC block making plant, to meet the specific requirements of the market and customers. As new building material, AAC block fulfills the demand of concrete industry, which requires to save the natural resources and protect the environment. With Germany technology and QGM R&D, we provide our customers state-of-the-art AAC block making plant.

AAC is produced out of a mixture of cement, lime, fly ash, gangue, river sand and aluminium powder etc., through batching, mixing, casting, cutting and autoclaving. AAC has the advantages of extremely light weight, high compressive strength, excellent thermal insulation, great acoustic insulation and high fire resistance. AAC can be produced in a large variety of sizes, from standard blocks to large reinforced panels, and it can be cut, sawn, drilled, nailed and milled like wood, making it an extremely workable product. AAC is environment-friendly and new building material.

Annual Capacity (300 days)	Power	Daily Capacity	Cycle Time	No. of Autoclaves
50,000 m ³ /year	400 KW	166 m ³ /day	10 hours	2 (Φ2 x 31)
100,000 m ³ /year	500 KW	333 m ³ /day	10 hours	4 (Φ2 x 31)
150,000 m ³ /year	630 KW	500 m ³ /day	10 hours	6 (Φ2 x 31)
200,000 m ³ /year	720 KW	666 m ³ /day	10 hours	8 (Φ2 x 31)
300,000 m ³ /year	1186 KW	1000 m ³ /day	10 hours	6 (Φ2.68 x 38)

*Theoretical output with suitable aggregates & materials.



Advantages of AAC

- **Large variety of sizes:**
AAC can be produced in a large variety of sizes, from standard blocks to large reinforced panels;
- **Excellent thermal insulation:**
AAC has a very low thermal conductivity and therefore a very high thermal energy efficiency is achieved. This results in savings on heating and cooling costs;
- **Extreme lightweight:**
AAC weighs approximately 50% less than other comparable building products;
- **High compressive strength:**
AAC is a solid product, therefore making it highly load bearing. The entire surface area is used in structural calculations;
- **High dimensional accuracy:**
As a result of its dimensional accuracy, AAC is extremely easy to install, as no thick set mortar is required;
- **Great acoustic insulation:**
The porous structure of AAC provides a high acoustic insulation;
- **High fire resistance:**
AAC has an extremely high fire rating of at least 4 hours and more;
- **Termite resistance:**
AAC can not be damaged by termites or insects;
- **High workability:**
As a result of the excellent size/weight ratio, constructing with AAC is very rapid. Even though AAC is a solid building material, it can be cut, sawn, drilled, nailed and milled like wood, making it an extremely workable product.



Planetary Mixer



Batcher for Main Material

Item	Model	PL800	PL1200	PL1600	Item	Model	PL800	PL1200	PL1600
CBM of Weighing Bin		0.8m³	1.2m³	1.6m³	Loading Height		2,300mm	2,400mm	3,000mm
CBM of Aggregate Bin		2x4m³	3x4m³	3x6m³	Weighing System		Electronic	Electronic	Electronic
Productivity		48m³/h	60m³/h	80m³/h	Power		4.5kw	10.6kw	11.7kw
Weighing Accuracy		± 2%	± 2%	± 2%	Total Weight		2,250kg	3,760kg	4,820kg
Maximum Weighing		1,500kg	2,000kg	3,000kg	Machine Size (LxWxH)		5,600x1,560x2,760mm	8,390x2,000x2,800mm	9,500x2,300x3,300mm
Type of Aggregate		2	3	3					



Core technology



Main technical parameters													
		U.M.	250	375	500	750	1000	1250	1500	1750	2000	2500	3000
TECHNICAL DATAS	Yield vibrated concrete	Lt.	250	375	500	750	1000	1250	1500	1750	2000	2500	3000
	Dry material	Lt.	375	550	750	1125	1500	1875	2250	2500	3000	3750	4500
	Tank capacity	Lt.	630	1050	1350	1900	2350	3500	4100	4100	5400	6200	7450
	Mixing motor power	kW	7.5	11	18.5	30	45	45	55	75	75	90	110
	Hydraulic motor power	kW	2.2	2.2	2.2	3	3	3	3	3	3	3	3
SIZES	Mixing star	Nr.	1	1	1	1	2	2	2	2	2	3	3
	Weight	Kg	2273	2760	3896	4969	7130	9212	10294	11026	12208	16522	18186
	Skip motor power	kW	4	4	5.5	11	15	15	18.5	22	22	18+18	22+22
	Lenght	mm	1605	1910	2080	2280	2570	2830	3030	3030	3230	3660	3660
	Height	mm	1360	1660	1840	2040	2380	2470	2770	2770	2970	3420	3420
Width	mm	1560	1850	2255	2300	2630	2630	2710	2710	2710	3410	3410	

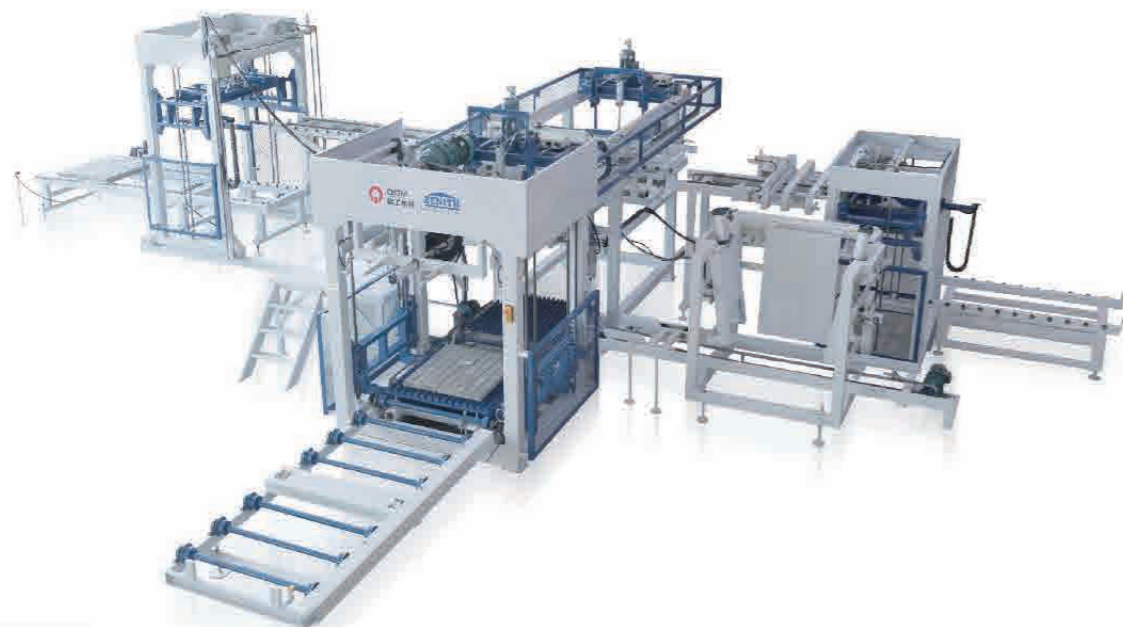
All technical datas are subject to change without notice due to technical improvements

Mixer



Parameter / Item	Model	JN-350	JS-500	JS-750	JS-1000
Discharging capacity		350L	500L	750L	1000L
Feeding capacity		560L	800L	1200L	1600L
Theoretic productivity(m³/h)		≥ 15	≥ 25	≥ 35	≥ 60
Maximum Diameter of Aggregate (cobble/crushed stone)		≤ 20/30	≤ 40/50	≤ 40/60	≤ 60/80
Cycle Time		100	72	72	60
Total Weight		3,500	4,000	5,500	8,700

Off-Line Pushing & Cubing System (Reserved-hole for forklift)



Main Features

1. Suitable for rectangular and square cubing, depending on customer's needs.
2. Save 5-6 workers and reduce labor cost;
3. SIEMENS PLC control system;
4. Adopting the pallet recycle device, which is convenient for forklift transportation to increase automation.
5. Guarantee for the safety operation of the plant.
6. With servo positioning and laser detection, two forklift-reserved holes could be set on any layer to increase automation.
7. Cross-shift cubing is firmer, which is to scatter, and not easy to damage blocks during overload transportation.
8. It is suitable for various bricks such as hollow blocks of different sizes, solid bricks, pavers, water conservation blocks, etc.
9. The remote control operation is convenient and fast. Block addition and equipment operation are at the same time.
10. Fast switching between cubing without wooden pallets or cubing on wooden pallets has a wider application range.
11. Frequency control guarantees stable push, not easy to make deflection.
12. Numerical control counting, accessing formulas of various specifications, and data modification on the touch screen can switch cubing of products of different specifications, with simple operation and high efficiency.
13. Real-time remote control, monitoring, diagnosis, real-time query of cubing capacity to realize the Internet of Things.
14. Low energy consumption and small occupied area.



Intelligent Cloud System



QGM intelligent equipment cloud service platform uses cloud technology, data communication protocols technology, mobile internet technology, equipment modeling, artificial intelligence, fuzzy neuron, big data technology etc, for enterprise intelligent equipment operating data collection and user customized data collection. This intelligent service platform can realize functions including on-line monitoring, remote upgrade, remote fault prediction and diagnosis, machine normal state evaluation, report on the operation and status of the equipment application etc.

With the support of most advanced industrial Internet technology, QGM Intelligent Cloud Service Platform could achieve the functions of remote control & operation, trouble shooting and maintenance.

Block Samples
All Dimensions: mm

390x240x190	390x240x190	390x190x190	390x190x190	240x115x90	390x120x190	500x200x240	530x150x200	530x200x200
500x200x250	390x190x190	430x498x250	240x115x90	190x190x190	190x190x190	190x190x190	190x90x90	180x115x90
390x285x190	390x190x190	400x200x200	400x200x200	400x240x200	100x60x210	102x70x215	240x115x53	400x150x200
200x195x60	226x176x80	600x400x100	200x100x60	250x150x60	275x256x60	228x138x60	250x250x60	225x112.5x60
250x250x60	200x100x60	200x100x60	400x400x60	400x400x60	240x180x90	400x400	400x400	400x400
400x200	600x240	400x400	300x300	245x185x75	1000x300x150	600x200x60	300x250x120	500x290x120
1000x500x200	1000x350x150	600x500x300	Arc-shaped Curbstone	500x350x350	1000x300x120	1000x220x200	500x500x120	1000x350x120

The technical specifications in this catalogue are subject to change without prior notice

Block Making is An Art

