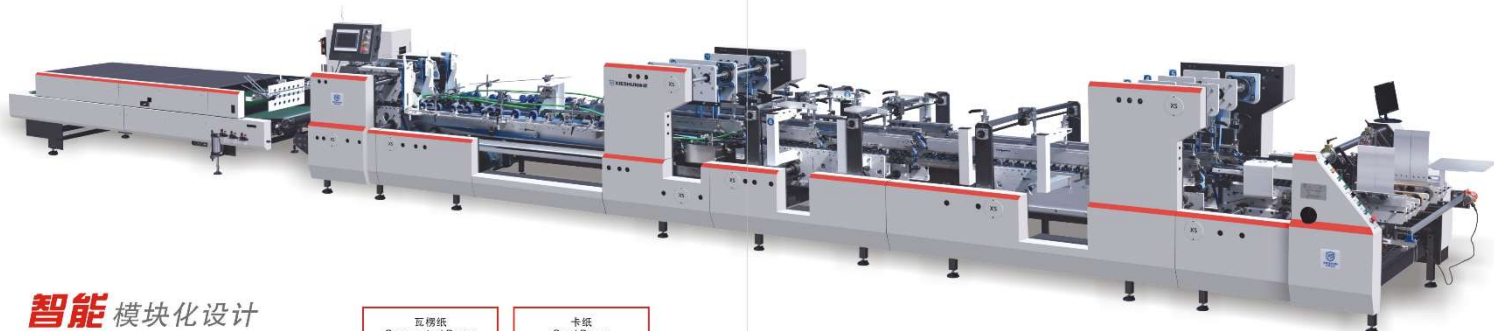


TFG-900/1200

全自动糊盒机
Automatic Folder Gluer



XS-900预折部为被动结构



智能 模块化设计
INTELLIGENT MODULAR DESIGN

瓦楞纸
Corrugated Paper

卡纸
Card Paper



瓦楞纸
Corrugated Paper



卡纸
Card Paper



灰板
Grey Board



温州协顺机械设备有限公司
WENZHOU XIESHUN MACHINERY EQUIPMENT CO.,LTD

地址：浙江省温州市龙湾经济开发区星海街道明珠路660号
Add: 660 Mingzhu Road, Xinghai street, Longwan Economic
Development Zone, Wenzhou City, Zhejiang Province
电话：0577-86805185
传真：0577-86805186

邮箱：xieshunauto@qq.com
网址：www.wzsauto.com



网站二维码
Website QR Code

XS-650/850/1100

协顺糊盒机 · 专注好包装

XIESHUN FOLDER GLUER
FOCUS ON GOOD PACKAGING



WENZHOU XIESHUN MACHINERY EQUIPMENT
温州协顺机械设备

机器参数 Machine Parameters

TFG-900/1200A 适用于生产直线盒；
 TFG-900/1200B 适用于生产直线盒、锁底盒及双侧边贴盒等；
 TFG-900/1200C 适用于生产直线盒、锁底盒、双侧边贴盒及四六角盒等。

Suitable for straight line box
 Suitable for straight line box, crashlock box, double sides box
 Suitable for straight line box, crashlock box, double sides box, 4 & 6 corner box

型号	Model	TFG-900			TFG-1200		
适用纸质	Suitable material	200-800g/m ² 卡纸, N/F&E 瓦楞纸 200-800g/m ² cardboard and N/F&E flute corrugated board					
工作速度调节范围	Speed range	0-400m/min					
点动速度	Inching speed	30m/min					
最大出纸宽度	Max blank width	900mm			1200mm		
		TFG-900A	TFG-900B	TFG-900C	TFG-1200A	TFG-1200B	TFG-1200C
机械尺寸(长*宽*高)	Dimension(L)	12000mm	13500mm	15800mm	12000mm	13500mm	15800mm
	Dimension(W*H)	1400x1600mm	1400x1600mm	1400x1900mm	1850x1600mm	1850x1600mm	1850x1900mm
机械重量	Mechanical weight	7T	8T	9T	8T	9T	10T
机械功率	Mechanical power	18.6kw	19kw	23.2kw	18.6kw	19kw	23.2kw
压缩空气	Compressed air	6bar					
空气压缩机能量	Air compressor capacity	10m ³ /h					
储气罐能量	Air tank capacity	60L					

型号	Model		TFG-900	TFG-1200
Straight line box 直线盒		A	160-900mm	170-1200mm
		B	100-900mm	100-900mm
		E	70-440mm	70-560mm
Lock bottom box 锁底盒		A	170-850mm	170-1050mm
		B	170-900mm	170-900mm
		E	80-440mm	80-560mm
4 Corner box 四角盒		A	160-850mm	160-1050mm
		B	160-800mm	160-800mm
		H	25-120mm	25-120mm
4 Corner box with lid 四角带盖盒		A	270-700mm	330-1020mm
		B	160-450mm	160-450mm
		H	25-120mm	25-120mm
6-Corner box 六角盒		A	270-700mm	330-1020mm
		B	160-800mm	160-800mm
		H	25-120mm	25-120mm

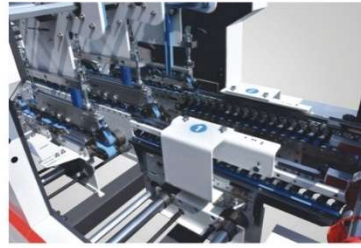
*由于产品升级原故, 相关产品参数如有更改, 恕不另行通知!
 Due to the reason of product upgrade, relevant product parameters are subject to change without notice.

01 | 飞达部 Feeder



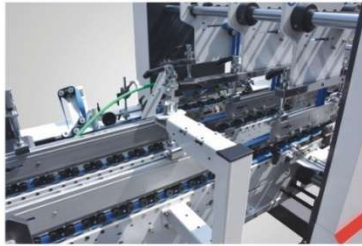
- ◆ Set up quickly and rapidly
- ◆ Variable speed independent servo motor
- ◆ Adjustable on the run
- ◆ Easy repeatability
- ◆ Light maintenance
- ◆ Feeds most types of materials
- ◆ Handles most box styles
- ◆ Feeder Air suction(optional)

02 | 校正部 Alignment



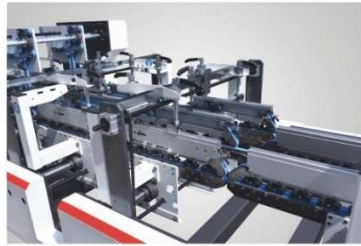
- ◆ The paperboard sent by feeder shall be corrected by the alignment to ensure go straight.
- ◆ The upper pressure drive can be adjusted up and down to adapt to different paperboard thickness.

03 | 预折部 Pre-folding Section



- ◆ Upper belt self-drive, easy for corrugated paper box
- ◆ 180° prebreaking of all boxes at high-speed, regardless of material
- ◆ Long prebreaker for perfectly flat glue flaps
- ◆ Extra wide lower left-hand belt ensures no marking

04 | 锁底部 Lock Bottom



- ◆ Processes multiple-fold packaging
- ◆ Telescopic upper conveyors easily be adjustable to box format
- ◆ Allows for front panel folding

05 | 四六角装置 4 & 6-corner Device



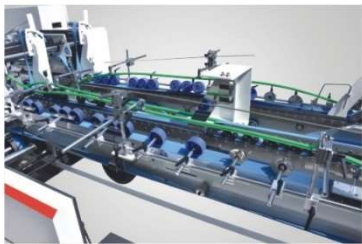
- ◆ Fast set-up of all types, and most sizes, of 4 and 6-cornered boxes
- ◆ Speeds of up to 22,000 b/h
- ◆ Tilting frame adjusts to flap size
- ◆ Cable guides for 45° panel
- ◆ Modulated hook trajectory for high-speed, high-quality production
- ◆ Gluing guns are required for 4/6 corner boxes

06 | 下糊盒单元 Lower Gluing Unit



- ◆ Oversized stainless steel glue wheel for high-speed running
- ◆ Unique scraper device with microscopic adjustment for precise gluing
- ◆ All components easily removable for quick cleaning

07 | 本折部 Folding Section



- ◆ Choice of left, right or simultaneous folding
- ◆ Automatic belt tensioning ensures quicker makeready
- ◆ The left and right folding belt speed can be adjusted independently

08 | 输出部 Transfer Section



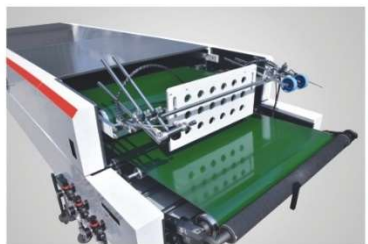
- ◆ Independent drive for complete control and faster job change
- ◆ Synchronized kicker adjusts to carton arrival time
- ◆ Adjustable transfer conveyors adapt to difficult box shapes
- ◆ Height adjustable for a perfect box stream

09 | 控制系统 Control Panel



- ◆ Using a 10-inch large screen, the operation is convenient and intuitive.
- ◆ Multiple languages are available.
- ◆ Memory function and remote control (optional).

10 | 输送部 Conveyor



- ◆ Integrated box stream regulator for precise stream intervals and faster running
- ◆ In manual mode, the belt moves at a constant speed and is not affected by the main motor speed.
- ◆ Pneumatic pressure control is more accurate, to ensure bonding effect.