



# FOSHAN BLUEWAY ELECTRIC APPLIANCES CO., LTD.

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# Swimming Pool Chiller & Heat Pump

The Most Energy Efficient Solution to Heating and Cooling your pools





# JUST IMAGINE WHAT A PLEASANT SWIM SHOULD BE

For a swim to be refreshing and animating, the pool water must be the right temperature for the swimmer, regardless of the influence of seasonal weather, extremely hot or cold. Reliable swimming pool temperature control is a key feature to enjoyable swimming.

#### SUMMER COOLING

During summer, swimming pools are subjected to massive solar gain. Coupled with high ambient humidity which prevents pools from cooling through evaporation, swimming pool water will become uncomfortably hot unless dynamically cooled.

#### WINTER HEATING

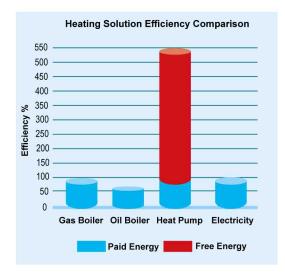
During winter, swimming pools continually evaporate water and radiate heat. The combination of these factors causes heat loss which must be replaced through a heater if comfortable water temperatures are to be maintained.



# IS THERE A SOLUTION?



Heat pumps are proven technology and widely accepted in the world as the most economic and effective method of heating and cooling your swimming pool. Unlike electric heaters and boilers that can only provide pool heating, Blueway Swimming Pool Chiller & Heat Pumps (SPCHs) will automatically either heat or cool your pool without the need for additional equipments. As an added bonus, a Blueway SPCH unit will produce up to five times the energy it consumes, dramatically reducing the energy consumption of your swimming pool.



# **Swimming Pool** Chiller & Heat Pump On/off & Inverter Type

Blueway Swimming Pool Chiller & Heat Pump is specially designed and engineered for water temperature control of swimming pool and spa in the hot summer and cold winter. The unit works as a chiller in summer and heat pump in other seasons, offering the most energy efficient pool & spa chilling and heating.

Compared to gas, oil, or electric heaters, operation cost of swimming pool water chiller & heat pumps is up to 60%~80% less, saving your expenses in energy costs each year. Additionally, thanks to the ideal design of the systems, the T3 SPCH series units are able to withstand the harsh summer weather conditions and can operate at ambient temperature as high as 53 C in the gulf area without compressor tripping or failure.

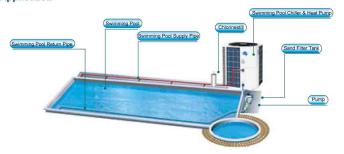
Blueway SPCH units are not only highly efficient, but also easy and safe to operate, providing the maximum comfort the whole year through.

WHETHER HOT OR COLD WHEATHER, OUTDOOR SWIMMING AND SPA ARE NO LONGER **UNREACHABLE DREAMS!** 

---ENJOY COMFORTABLE SWIMMING AND SPA WITH BLUEWAY SPCHs. REGARDLESS AMBIENT TEMPERATURE AND LOCATION.

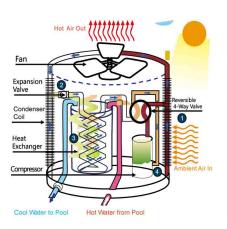
# Swimming Pool Connection Chlorinator . Pump 4. Sand Filter 5. Swimming Pool Chiller & Heat Pump

### Application



# How does A SPCH Unit Work?

#### AS A CHILLER



#### 1 STAGE ONE

The temperature of the hot gaseous refrigerant discharged from the compressor is much higher than the outside ambient air temperature. When the outside air passes across the condenser coil. the gaseous refrigerant transfers its heat to the air and condenses into liquid.

#### STAGE TWO

The liquid refrigerant passes through the expansion valve, reducing its pressure and temperature.

#### **3** STAGE THREE

The low temperature refrigerant passes to the heat exchanger evaporator, where the actual heat transfer takes place: the refrigerant absorbs heat from the water pumped into the heat exchanger and evaporates, whereby the water temperature is

#### 4 STAGE FOUR

The gas refrigerant is then sucked to the compressor and compressed, increasing its pressure and temperature, ready to start the whole cycle once again.

#### AS A HEAT PUMP

#### STAGE ONE

The heat transfer medium (the refrigerant) is colder than the outside air. As the outside air passes across the evaporator coil, the liquid refrigerant absorbs heat from the air and evaporates.

#### **M** STAGE TWO

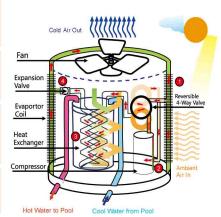
The gaseous refrigerant then passes to the compressor and is compressed. When compressed, the pressure is increased and the temperature of the vapor rises, effectively concentrating the heat.

#### **8** STAGE THREE

The hot gaseous refrigerant passes to the heat exchanger condenser, where the actual heat transfer takes place: the intensely hot gaseous refrigerant transfers its heat to the water pumped into the heat exchanger and condenses back into a liquid.

#### STAGE FOUR

The liquid refrigerant then passes through an expansion valve, reducing its pressure and temperature, ready to start the whole cycle once







# Features & Highlights















- ▲ Using heat energy from ambient & reproduces more heat energy, saving 60%~80% energy compared to traditional heaters.
- ▲ Titanium tube-in-shell heat exchanger resists harsh pool chemicals and corrosion.
- Providing heating in winter and chilling in summer for spa and swimming pool in domestic and commercial applications.
- Long-life and corrosion resistant composite cabinet stands up to severe climates & pool chemicals.
- Famous brand compressor ensures outstanding performance, ultra energy efficiency,durability and quiet operation.
- Intelligent digital controller with friendly user interface and blue LCD back light.
- Self-diagnostic control panel monitors and troubleshoots heat pump operations to ensure safe and reliable operation.
- The heat pump can operate at ambient air temperature of -10 ℃ -53 ℃.

# Product Appearance



















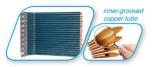




# Reliable Quality of Key Components

## Evaporator / Condenser Coil

The evaporator or condenser coil used is of fin and tube type. The fins are hydrophilic treated aluminum fins to resist corrosion, and the copper tubes are inner-grooved type, which increases the heat transfer in the refrigerant side.



### Intelligent Control



The units are supplied with micro processor based digital controller with LCD display. The controller is programmed to provide a maximum protection to the heat pump system and accurate temperature control. The control panel is completely factory wired with all accessories and terminals included.

### High Efficiency Marine-Grade Titanium Heat Exchanger

- 1) High efficiency and super corrosion resistant
- 2) High working pressure
- 3) Reliability and long lasting life span
- 4) Low maintenance





## High Efficiency Rotary or Scroll Compressor

- 1) With tropical resistance capacity
- 2) High efficienty and energy saving
- 3) Quiet operation due to less moving parts
- 4) Adopt famous brand rotary or scroll compressor

#### T1 Residential Swimming Pool Chiller & Heat Pump (50Hz)

# (On/Off Type) **Technical Specifications**

	М	odel		SPCH1.0S	SPCH1.5S	SPCH2.0S	SPCH3.0S	SPCH3.5S	SPCH5.0S	SPCH6S	SPCH7S			
		НР		1	1.5	2	3	3.5	5	6	7			
	Power Supp	ply	V/Hz/Ph			220-24	0/50/1			380-41	5/50/3			
			kW/h	4.3	6.5	8.6	12.9	14	21.5	26	29.5			
	Heating (1): A26°C	Heating capacity	btu/h	14672	22178	29343	44015	47768	73358	88712	100654			
	Humidity 80% W26/28°C	Power consumption	kW	0.75	1.18	1.51	2.28	2.45	3,63	4.41	4.96			
Heating		COP	w/w	5.73	5.5	5.7	5.65	5.71	5.92	5.9	5.95			
performance		94.45W-1-117000000	kW/h	3.8	5.7	7.6	11.4	12.37	15.8	19	21			
	Heating (2): A15°C	Heating capacity	btu/h	12966	19448	25931	38897	42206	53910	64828	71652			
	Humidity 70% W26/28°C	Power consumption	kW	0.85	1.32	1.69	2.55	2.77	3.21	3.96	4.29			
		COP	w/w	4.47	4.31	4.5	4.47	4.47	4.9	4.8	4.9			
		00.000000000000000000000000000000000000	kW/h	2.7	3,6	5.6	8.2	10.2	13.6	15.5	17.5			
Cooling	Cooling:	Cooling capacity	btu/h	9212	12283	19107	27978	34632	46403	52886	59710			
performance	A35°C W30/28°C	Power consumption	kW	0.82	1.07	1.69	2.46	2.46	4.14	4.59	5.15			
		EER	w/w	3.3	3.35	3.32	3.33	3.33	3.28	3.38	3.4			
Ambient temp	range		°c	7*46										
Rated/Max.out	tlet water temp.		°C		28/40									
Rated water flo	ow rate		m³/h	1.8	2.8	3.7	5.5	6.0	9.2	11.2	12.7			
Rated pressure	e drop		kPa	10	12	12	15	15	16	16	16			
Controller			8			Micro pri	cessor based digital	wire controller with L	CD display					
External cabine	et		,				Galvanized steel w	ith powder coating						
		Туре	12				Ro	tary						
Compressor		Qty.	Nos					1						
		Refrigerant	i.				R32/	R410a						
Water heat ex	changer		·				Titanium tub	e in PVC shell						
Water connect	tion	Inlet&Outlet	inch	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"			
Sound pressure	e at 1m		dB(A)	48	50	52	54	54	58	59	59			
Air discharge			-				Side di	scharge						
Net dimension		W*D*H	mm	930*360*550	930*360*550	1010*370*620	1115*470*700	1115*470*700	1900*430*1275	1900*430*1275	1900*430*1275			
Net weight			kg	40	41	44	46	46	120	125	130			

Notes:

L'Conditions of "Heating [1]". Ambient air temperature: 25°C, Humidity 80%, Inlet/Outlet water temperature: W36/78°C;

Z.Conditions of "Heating [2]". Ambient air temperature: 25°C, Humidity 70%, Inlet/Outlet water temperature: W36/78°C;

Z.Conditions of "Cooling". Ambient air temperature: 25°C, Humidity 70%, Inlet/Outlet water temperature: W36/78°C;

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Z.Conditions of "Cooling". Ambient air temperature: 25°C, Humidity 70%, Inlet/Outlet water temperature: 25°C, Humidity 70%

#### T1 Residential Swimming Pool Chiller & Heat Pump (60Hz)

# (On/Off Type) **Technical Specifications**

	M	odel		SPCH1.0Sa	SPCH1.5Sa	SPCH2.0Sa	SPCH3.0Sa	SPCH3.5Sa	SPCH5.0Sa	SPCH6Sa	SPCH7Sa	
		нР		1	1.5	2	3	3.5	5	6	7	
	Power Supp	ply	V/Hz/Ph			208-2	0/60/1			208-230/60/3	380-415/60/3	
			kW/h	3.9	5.60	8.0	10.5	14	21	26.50	30.00	
	Heating (1): A26°C	Heating capacity	btu/h	13307	19107	27296	35826	47768	69946	90418	102360	
	Humidity 80% W26/28°C	Power consumption	kw	0.70	1.02	1.40	1.94	2.6	3.60	4.49	5.26	
Heating		COP	w/w	5.6	5.5	5.7	5.4	5.4	5.7	5.9	5.7	
performance			kW/h	3.10	4.20	5.8	8	10.6	15	20.00	23.0	
	Heating (2): A15°C	Heating capacity	btu/h	10577	14330	19790	27296	36167	51180	68240	78476	
	Humidity 70% W26/28*C	Power consumption	kW	0.67	0.95	1.29	1,78	2.36	3.26	4.26	5.11	
	СОР		w/w	4.6	4.4	4.5	4.5	4.5	4.6	4.7	4.5	
			kW/h	2.7	3.60	5.60	7.5	8.75	13.5	16.0	18	
Cooling Cooling:			btu/h	9212	12283	19107	25590	29855	46062	54592	61416	
performance	A35°C W30/28°C	Power consumption	kw	0.82	1.07	1.69	2.23	2.6	4.15	4.79	5.29	
		EER	w/w	3.3	3.35	3.32	3.36	3.36	3.25	3.34	3.4	
Ambient temp	range		°c	.7-46								
Rated/Max.out	let water temp.		°C				28	/40				
Rated water flo	ow rate		m³/h	1.7	2.4	3.4	4.5	6	8.8	11.4	12.9	
Rated pressure	drop		kPa	10	10 12 12 15 15 16 1						16	
Controller			-			Micro pri	cessor based digital	wire controller with U	CD display			
External cabine	rt.		-				Galvanized steel w	ith powder coating				
		Туре	-				Ro	tary				
Compressor		Qty.	Nos.					1				
		Refrigerant	-				R32/	R410a				
Water heat exc	hanger		-				Titanium tub	e in PVC shell				
Water connect	ion	Inlet&Outlet	inch	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	
Sound pressure	e at 1m		dB(A)	48	50	52	54	56	58	59	59	
Air discharge			-				Side di	scharge				
Net dimension		W*D*H	mm	930*360*550	930*360*550	1010*370*620	1115*470*700	1115*470*700	1900*430*1275	1900*430*1275	1900*430*1275	
Net weight			kg	40	41	44	46	46	120	125	130	

Notes:

Conditions of \*\*Heating (JI\*) Ambient air temperature: 20°C, Humidity (XII), Iniet/Quitlet water temperature: WAI/JE\*C;

Conditions of \*\*Heating (JI\*) Ambient air temperature: 25°C, Humidity (XII), Iniet/Quitlet water temperature: WAI/JE\*C;

Conditions of \*\*Neating (JI\*) Ambient air temperature: 35°C, Heating (XII), VIII, VIIII, VIII, VIIII, V



#### T1 Commercial Swimming Pool Chiller & Heat Pump (50Hz)

# (On/Off Type) **Technical Specifications**

	M	odel		SPCH10	SPCH12	SPCH15	SPCH20	SPCH25	SPCH30	SPCH40	SPCH50
		нр		10	12	15	20	25	30	40	50
	Power Supp	ply	V/Hz/Ph				380-41	5/50/3			
			kW/h	45	55	65	90	120	145	190	220
	Heating (1): A26°C	Heating capacity	btu/h	153540	187660	221780	307080	409440	494740	648280	750640
	Humidity 80% W26/28°C	Power consumption	kW	8	10	12	17	22	26	35	40
Heating		COP	w/w	5.6	5.6	5.5	5.4	5.5	5.6	5.4	5.5
performance		H-MATTER STORY	kW/h	38	47	55	77.	102	123	162	187
	Heating (2): A15°C	Heating capacity	btu/h	130509	159511	188513	261018	348024	420529	551038	638044
	Humidity 70% W26/28°C	Power consumption	kW	8	9	11	16	21	25	34	39
		COP	w/w	4.9	4.9	4.8	4.8	4.8	4.9	4.8	4.8
		Cooling capacity	kW/h	35	42	53	70	88	105	140	175
Cooling	Cooling	Cooling capacity	btu/h	119420	143304	179130	238840	298550	358260	477680	597100
performance	A35°C W30/28°C	Power consumption	kW	9	n	13	19	23	28	37	46
		EER	w/w	3.9	3.8	4	3.75	3.8	3.7	3.8	3.8
Ambient temp.	range		·c				-7*	46			
Rated/Max.out	let water temp.		*c				28	/40			
Rated water flo	ow rate		m³/h	19.3	23.6	27.9	38.7	51.6	62.3	81.7	94.6
Rated pressure	drop		kPa	18	18	18	18	25	30	30	30
Controller			*			Micro pro	icessor based digital v	vire controller with L	CD display		
External cabine	n .		*				Galvanized steel w	ith powder coating			
		Туре	ä				Scr	roll			
Compressor		Qty.	Nos.		1 or 2		2	2	2	4	4
		Refrigerant	æ				R32/I	R410a			
Water heat exc	ster heat exchanger						Titanium tub	e in PVC shell			
Water connecti	ater connection Inlet&Outlet i			DNSO	DNS0	DNS0	DNSO	DN63	DN75	DN110	DN110
Sound pressure	ound pressure at 1m dE			56	56	56	56	62	62	65	65
	r discharge						Top di	charge			
Air discharge			-								
Air discharge Net dimension	,	W*D*H	mm	1470*850*950	1470*850*950	1470*850*950	2000*950*2000	2000*950*2100	2000*1100*2050	2000*1900*2000	2000*1900*2100

Nation:

Localitions of "Heating (1)", Ambient air temperature: 26°C, Namidity 80%, Inlet/Quillet water temperature: WM2/28°C;

Localitions of "Heating (1)", Ambient air temperature: 25°C, Hundliny 70%, Inlet/Quillet water temperature: W38/28°C;

Localitions of "Scaling", Ambient at temperature: 35°C, Inlet/Quillet water temperature: W38/28°C;

Localitions of "Origing", Ambient air temperature: 35°C, Inlet/Quillet water temperature: W38/28°C;

Blueway reserves the rights to modify the above specifications without notice for product improvement. Please contact us for updated information.

### T1 Commercial Swimming Pool Chiller & Heat Pump (60Hz)

# (On/Off Type) **Technical Specifications**

	М	odel		SPCH10a	SPCH12a	SPCH15a	SPCH20a	SPCH25a	SPCH30a	SPCH40a	SPCH50a		
		нР		10	12	15	20	25	30	40	50		
	Power Sup	ply	V/Hz/Ph				208-230/60/3,	380-415/60/3					
			kW/h	52	65	75	105	135	165	220	250		
	Heating (1): A26°C	Heating capacity	btu/h	177424	221780	255900	358260	460620	562980	750640	853000		
	Humidity 80% W26/28°C	Power consumption	kW	9	12	14	19	25	29	41	45		
Heating		COP	w/w	5.6	5.6	5.5	5.4	5.5	5.6	5.4	5.5		
performance		to a terral Total control	kW/h	44	55	64	89	115	140	187	213		
	Heating (2): A15°C	Heating capacity	btu/h	150810	188513	217515	304521	391527	478533	638044	725050		
	Humidity 70% W26/28°C	Power consumption	kW	9	11	13	19	24	28	39	44		
	сор		w/w	4.9	4.9	4.8	4.8	4.8	4.9	4.8	4.8		
		WOTANIE SECONO	kW/h	40	48	61	80	100	120	160	200		
Cooling	Cooling:	Cooling capacity	btu/h	136480	163776	208132	272960	341200	409440	545920	682400		
performance	A35°C W30/28°C	Power consumption	kw	10	13	15	21	26	32	42	53		
		EER	w/w	3.9	3.8	4	3,75	3.8	3.7	3.8	3.8		
Ambient temp	range		°C		-7~46								
Rated/Max.ou	tlet water temp.		nc nc		28/40								
Rated water fle	ow rate		m³/h	22.4	27.9	32.2	45.1	58.0	70.9	94.6	107.5		
Rated pressure	drop		kPa	18	18	18	18	25	30	30	30		
Controller						Micro pri	ocessor based digital v	vire controller with Li	CD display				
External cabine	et :		~				Galvanized steel w	ith powder coating					
		Туре	12				Sci	roll					
Compressor		Qty.	Nos.		1 or 2		2	2	2	4.	4		
		Refrigerant	æ				R32/1	8410a					
Water heat ex	Vater heat exchanger						Titanium tub	e in PVC shell					
Water connect	ion	Inlet&Outlet	inch	DN50	DN50	DN50	DN50	DN63	DN75	DN110	DN110		
Sound pressure	ound pressure at 1m			56	56	56	56	62	62	65	65		
Air discharge	r discharge						Top di	charge					
Net dimension	iet dimension W*D*H			1470*850*950	1470*850*950	1470*850*950	2000*950*2000	2000*950*2100	2000*1100*2050	2000*1900*2000	2000*1900*210		
Net weight			kg	380	380	500	570	600	1140	1180	1180		

Notes:

(Acorditions of "Neating [J]", Ambient all remperature; 26°C, Humidity 80%, Iniel/Outlet water temperature: W38/28°C;

2.Conditions of "Neating [J]", Ambient all remperature; 25°C, Humidity 70%, Iniel/Outlet water temperature: W38/28°C;

2.Conditions of "Neating [J]", Ambient all remperature 35°C, Iniel/Outlet water temperature: W38/28°C;

8.Conditions of "Conditions of "Conditions and "Conditions of "Conditions of



### T1 Inverter Swimming Pool Chiller & Heat Pump (50Hz/60Hz)

# (Inverter Type) **Technical Specifications**

	M	odel		SPOH-1-2.0V	SPCH-II-3.0V	SPCH-1-4.0V	SPCH-I-5.0V	SPCH-L-6,0V	SPCH-I-SV	SPCH-I-6V	SPCH-I-7V	SPCH-1-10	SPCH-I-15	SPCH-I-20	SPCH-I-25				
	- 6	e e		2	3	4	5	. 6	5	6	7	10	15	20	25				
	Power Supp	dy :	V/Hz/Pti		220-	240/50/1, 208-230	/60/1				380-415/50	/3, 206-230/60/3,	180-415/60/3						
		Heating capacity	kW/h	25-9	3.0°12	4.0-17	5.0~20	6.0*24	5,0-20	6.0*24	7-28	9:38.5	12~59	18177	24-116				
	Heating (1) A26°C Humidity 80% W26/26°C	Power consumption	kW	0.2-1.65	0.24*2.22	0.33-3.2	0.42-4.15	0.51*5	0.42-4.1	0.5~4.95	0.58-5.5	0.75-8	1*12	1.5~16	2-23				
Heating	WZB/ZB C	000	w/w	12.5*5.45	12.5*5.4	12.1°5.31	11.9~4.82	11.76~4.8	12:4.9	11.9~4.86	12.175.1	12-4.81	12~4.92	12"4.81	12-5.04				
performance	Heating (2)	Heating capacity	kW/h	1.8*7.5	2.2-9.5	F-12.5	4~15.5	5-20	4*15.9	5~20	6-23.5	8-31	10~48	16*62	20~93.5				
	A15°C Humsity 72% W26/28°C	New Communition   No. 0.2146   0.24222   0.33732   0.6243   0.0395   0.6243   0.0240   0.0245   0.02								2.62~15.8	3.4124								
	Wanyan C	cos	w/w	6,7-4.8	6,67-4,52	6.25:4.17	6.06-3.88	6.17-4.05	6.15-3.95	6214	6.32~4.1	6.31-3.92	6.06-1.81	6.1*2.01	5.88*3.9				
		Cooling capacity	kW/h	2.55									50~50	36-72					
Cooling performance	Cooling: A35°C W30/28°C	Power consumption	kw	0.42-1.7	0.61-2.25	1782	1.37-3.85	1,4*628	1.35-3.9	1.37-4.3	3,415	2.7-7.35	12-112	5.4*14.7	6.59-21.5				
		EER	w/w	4.76~3.24	4.92*3.33	573.28	5.1~3.25	5.36~3.31	5.19-3.2	5.47=3.25	5.7-3.4	5.56~3.5	5.63*3.39	5.56*3.4	5.5~3.35				
Arribient temp.	range		*c						i et	-44									
Rated/Max.out	tlet water terrep.		×c						28	/40									
Rated soner fic	ow cate		n1/h	3.8	5.2	7.5	8.6	10.3	16	10.5	12	16.5	25.4	11.1	50				
Rated pressure	drop		kts	4	5	5	7	15	2	13	15	15	17	23	23				
Controller			.5.					Micro proce	esor based digital	wire controller with	LCD display								
External cabine	e.		÷						Galverized steel w	ith powder coating									
		Type	ŝ						Potary						Seroli				
Corrunessor		Dry	Nos.					1	i.						2				
		Refrigerant	¥						R32/	RAIGA									
Water heat exc	shanger		2						Titarium tub	e in PVC shell									
Water connect	ion	Inlet&Outlet	inch	DN40	DN40	DN40	DN40	DNSO	BN40	DNSG	DNSO	DN65	DN65	ONES DNEO					
Sound pressure	e at 1/m		dE(A)	40*51	42-52	44-53	45-56	46*58	45*56	46-58	45-59	48-62	49-63	49-63 62-72					
Air discharge			u.						Top di	scharge									
Net dimension		WYDYN	men	720*630*750	720*630*750	850*745*875	850*745*875	850*745*875	850*745*875	850*745*875	850*745*875	1480*845*995	1480*845*995	2000*950*2100	2000*950*2100				
Net weight Notes:			ч	60	n	110	120	125	120	125	110	290	235	285	290				

of "Heating (IJ": Arrbient air temperature: 24°C, Hurridity 85%, Islet/Dutlet water temperature: WIZE/IZ°C; of "Heating (IJT: Arrbient air temperature: 15°C, Hurridity 76%, Islet/Dutlet water temperature: WIZE/IZ°C; of "Cocling": Arrbient air temperature: 35°C, Islet/Dutlet water temperature: WISE/IZ°C; erres the rights to modify the above specifications without notice for product improvement. Please contact us



## T3 Inverter Swimming Pool Chiller & Heat Pump (50Hz/60Hz)

# (Inverter Type) **Technical Specifications**

	Mo	del		T-SPCH-I-3V	T-SPCH-I-SV		T-SPCH-1-10	T-SPCH-I-12	T-SPCH-I-15	T-SPCH-1-20			T-SPCH-1-40	T-SPCH-1-50
	н	•		3	5	6	10	12	15	20	25	30	40	50
	Power Supp	ly	V/Hz/Ph	220-240/50/1, 208-230/60/1	220-240/50/1 208-230/60/1	, 380-415/50/3 - , 380-460/60/3				380 415/50/3	380-460/60/3			
		Heating capacity	kw/h	3.5~12.5	5~20	6-25	5-43	6~52	9~65	10*85	12.5~108	18-130	20~170	25~215
	Heating (1): A27°C Humidity 80% W26/28°C	Power consumption	kw	0.9-1.9	0.4-3.6	0.5~4.5	0.35*8	0.43~9.8	0.58-12	0.7~16	0.8~19.7	1.1~24	1.3~31.5	1.6-39
-leating	W20/28 C	COP	w/w	6.5~12.6	5.6~12.5	5.5~12	5.4~14.3	5.3*14.1	5.4°15.5	5.3*14.3	5.5~15.6	5.4°16.3	5.39~15.4	5.5~15.6
performance		Heating capacity	kW/h	319.5	4.5~16	5~20	8132	9739	12.5°50	15-68	18*81	25~100	30*136	36*162
	Heating (2): A15°C Hunnidity 70% W26/28°C	Power consumption	kW	0.43~1.83	0.7~3.6	0.8~4.7	1,1-7.2	1.3-9.1	1.8-11.1	2.1~15.4	2.5-18	3.5-22.3	4.2~30.5	5-36
	Intenting (2)  AST C  WAST C  Cooling (1)  AST C  Cooling (1)  AST C  Cooling (1)  AST C  Cooling (2)  Cooling (2)  AST C  Cooling (2)  Coo		w/w	5.2-7	4.5~6.5	4.3*6.4	4.4~7.3	43*7.1	4.5~6.9	4.4*7.1	4.5-7.2	4.48~7.1	4.46-7.1	4.5*7.2
	Coding Color Coding Color Coding Color ASYC VINION OF COMMENT Command Coding Color Coding Color Coding Color WS07EYC Commander Coding Color Coding Coding Color Coding Coding Coding Coding Color Coding Codi		kW/h	3~9.5	a-16	5~18	8*10	9~35	10~41	15~60	16~75	20183	30~120	32~150
W30/28°C consumption			kW	0.73*2.7	174.4	13%	218.2	2.3~9.7	2.6~11.5	3,7~16,9	4*21	5-25	7.5~31.3	8:41.7
Cooling		EER	w/w	3.51~4.1	3.6~4.1	3,6*4	3.65*4.1	3.60~4.0	3,6~3.9	3.6*4.1	3,6~4.0	3.6~4.0	3.6~4.1	3.6*4.0
performance		Cooling capacity	kW/h	3~7.8	3.5~13.5	4~16	7-25	8730	10~36	13-50	13.5~65	19-72	25~100	27~130
	A46°C	Power consumption	kw	0.9~2.8	1~4.8	1.2-5.6	2.1~8.9	2.4~10.7	3.1~12.8	3.8-18	4.4~23.2	6-25,7	7.6~35.7	8.4~46.4
		EER	w/w	2.8~3.3	2.85*3.4	28*3.4	2.8*3.4	2.8~3.3	2.8~3.2	2.8*3.4	28-32	2.8*3.2	2.8-3.3	2.8*3.2
Smblent temp	p, range		10:						-7*53					
Rated/Max.ou	utlet water temp		70						28/40					
Rated water fl	low rate		m³/h	5.4	8.6	10.8	18.5	22.4	27.9	36.5	46.4	20~56	26~73	32-92
Rated pressur	e drop		AP2	5	7	13	15	17	17	23	23	24	23	27
Controller								Aicro processor base	ed digital wire contr	oller with LCD displ	Υ			
fen blade			×						Aluminmum					
External cabin	ret		a					Galvanto	ed steel with powde	er couting				
		Type	5	Rotaty	Rotaty	Rotaty	Rotaty	5crof	Scroll	Rotaty	Scroll	Scroll	Scroll	Scroll
Compressor		Qty.	Nos.	i	i	î	1	1	1	2	2	2	2	2
		Refrigerant	^						R410a					
Water heat ex	schanger							Tits	unium tube in PVC s	hell				
Water connec	tion	inlet&Outlet	inch	1-1/2"	1-1/2"	1-1/2"	21	r.	2"	2-1/2"	2-1/2*	2-1/2"	A"	47
Air discharge									Top discharge					
Vet dimension	0	W*D*H	mm	720*630*750	850*745*875	850*745*880	1480*845*995	1480*845*995	1480*845*995	2000*950*2100	2000*950*2100	2000*1100*2050	2240*1200*2300	2240*1200*23
Net weight			ke :	72	120	135	235	240	260	575	595	690	800	810

Notes: L'Andidisso d'1 "Nasilog [I]". Ambient air temperature: 27°C, Homisliy 80%, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Nasilog [I]". Ambient air temperature: 12°C, Homisliy 90%, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: W2H/EFC; 
Z.Condidisso d'1 "Couloig [I]". Ambient air temperature: 12°C, Inivil/Ondré water temperature: 12



#### T3 Residential Swimming Pool Chiller & Heat Pump (50Hz)

# (On/Off Type) **Technical Specifications**

	M	odel		SPCH1.5V	SPCH2V	SPCH3V	SPCH5V	SPCH6V	SPCH7V
	9	НР		1.5	2	3	5	6	7
	Power Sup	ply	V/Hz/Ph	220-240/50/1	220-240/50/1	220-240/50/1	380-415/50/3	380-415/50/3	380-415/50/3
			kW/h	5.6	8.8	14	24	29	33.5
	Heating (1): A26°C	Heating capacity	btu/h	19107	30026	47768	81888	98948	114302
	Humidity 80% W26/28*C	Power consumption	kW	0.98	1.57	2.22	3.81	4.60	5.32
Heating performanc		COP	w/w	5.7	5.6	6.3	6.3	6.3	6.3
e erformanc			kW/h	4.7	7	11.5	19	26.7	26.50
	Heating (2): A15°C	Heating capacity	btu/h	16036	23884	39238	64828	91100	90418
	Humidity 70% W26/28°C	Power consumption	kW	1.02	1.52	2.3	3.9	4.6	4.57
		COP	w/w	4.6	4.6	5	5	5.8	5.8
			kW/h	4	6.4	9	14	17.5	19.5
	Cooling (1):	Cooling capacity	btu/h	13648	21837	30708	47768	59710	66534
	A35°C Power consumption		kW	1.15	1.90	2.73	4.4	5.3	6.2
Cooling		EER	w/w	3.48	3.37	3.3	3.2	3.3	3.15
performanc e	Cooling (2): A46°C W30/28°C	*******************	kW/h	3.4	5.2	7.5	11.8	14.7	16.00
		Cooling capacity	btu/h	11601	17742	25590	40262	50156	54592
		Power consumption	kW	1.28	2.2	3.2	5.15	6.4	7
		EER	w/w	2.7	2.4	2.3	2.3	2.3	2.3
Ambient ten	np. range		°c			-7*	-53		
Rated/Max.o	outlet water ten	np.	*c			28,	/40		
Rated water	flow rate		m³/h	2	4	6	10	12	14.4
Rated pressu	ire drop		kPa	15	15	15	16	16	16
Controller			17.1		Micro	processor based digital v	vire controller with LCD	display	
Fan blade			100			Alum	inum		
external cab	inet		1			Galvanized steel w	ith powder coating		
		Type	151	Rotary	Rotary	Rotary	Scroll	Scroll	Scroll
Compressor		Qty.	Nos.			3	1		
		Refrigerant	172			R4	10a		
/ater heat exchanger			1.51			Titanium tub	e in PVC shell		
Water conne	Jater connection Inlet&Outlet			1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"
Sound pressi	ure at 1m		dB(A)	48	48	52	55	55	55
Air discharge	1		121	Side discharge	Side discharge	Top discharge	Top discharge	Top discharge	Top discharge
Net dimensi	on	W*D*H	mm	930*280*563	1000*300*620	740*740*835	740*740*835	740*740*835	740*740*835

Notes:

1.Conditions of "Heating (1)": Ambient air temperature: 26°C, Humidity 80%, Inlet/Outlet water temperature: W26/28°C;
2.Conditions of "Heating (2)": Ambient air temperature: 55°C, Humidity 70%, Inlet/Outlet water temperature: W26/28°C;
3.Conditions of "Cooling (1)": Ambient air temperature: 55°C, Inlet/Outlet water temperature: W30/28°C;

4.Conditions of "Cooling (2)": Ambient air temperature: 46"C, Inlet/Outlet water temperature: W30/28"C;
Blueway reserves the rights to modify the above specifications without notice for product improvement. Please contact us for updated information.

#### T3 Residential Swimming Pool Chiller & Heat Pump (60Hz)

# (On/Off Type) **Technical Specifications**

	Mo	odel		T-SPCH3.5Va	T-SPCH5Va	T-SPCH7Va
		нР		3.5	5	7
	Power Supp	ply	V/Hz/Ph	208-230/60/1	208-23	0/60/3
			kW/h	14	25.5	35.7
	Heating (1): A26°C	Heating capacity	btu/h	47800	87000	121800
	Humidity 80% W26/28°C	Power consumption	kW	3.5   5   7     208-230/60/3     208-230/60/3     14   25.5   35.7     35.7     14.800   87000   121800     2.45   5.31   7.44   4.8   4	7.44	
Heating		COP	w/w	5.7	4.8	4.8
performance		No. do	kW/h	10.40	19.89	27.84
	Heating (2): A15°C	Heating capacity	btu/h	35500	67860	95004
	Humidity 70% W26/28°C	Power consumption	kW	2.36	4.71	6.59
		COP	w/w	4.4	4.2	4.2
		Cooling coops's	kW/h	9.34	17.58	24.62
	Cooling (1): A35°C	Cooling capacity	btu/h	31866	60000	84000
	W30/28°C	Power consumption	kW	3.11	6.28	8.92
Cooling		EER	w/w	2.81	2.8	2.76
performance		Cooling capacity	kW/h	7.94	14.95	20.93
	Cooling (2): A46°C	Cooling capacity	btu/h	27086	51000	71400
	W30/28°C	Power consumption	kW	4.18	7.91	10.96
		EER	w/w	1.9	1.89	1.91
mbient temp.	range		°C		-7~53	
tated/Max.out	let water temp.		°C		28/40	
tated water flo	w rate		m³/h	6	11	15.3
Rated pressure	drop		kPa	15	16	16
ontroller			341	Micro proce	ssor based digital wire controller with	h LCD display
an blade			121		Aluminum	
xternal cabine	t			9	Galvanized steel with powder coating	B
		Туре	**		Rotary	
Compressor		Qty.	Nos.		1	
		Refrigerant			R410a	
Vater heat exc	hanger		3		Titanium tube in PVC shell	
Vater connect	ion	Inlet&Outlet	inch	1-1/2"	1-1/2"	1-1/2"
ound pressure	at 1m		dB(A)	55	55	55
ir discharge			141		Top discharge	
let dimension		W*D*H	mm	720*630*750	850*745*875	850*745*875
let weight			kg	72	110	120

- 1.Conditions of "Heating (1)": Ambient air temperature: 26°C, Humidity 80%, Inlet/Outlet water temperature: W26/28°C;
- 2. Conditions of "Heating [1]". Ambient air temperature: 15°C, Humidity 70%, Inlet/Outlet water temperature: W26/28°C; 3. Conditions of "Cooling (1)": Ambient air temperature: 35°C, Inlet/Outlet water temperature: W30/28°C; 3. Conditions of "Cooling (1)": Ambient air temperature: 35°C, Inlet/Outlet water temperature: W30/28°C;
- 4.Conditions of "Cooling (2)": Ambient air temperature: 46°C, Inlet/Outlet water temperature: W30/28°C;

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#### T3 Commercial Swimming Pool Chiller & Heat Pump (50Hz)

# (On/Off Type) **Technical Specifications**

	Mo	sel .		T-SPCH10	T-SPCH12	T-SPCH15	T-SPCH20	T-SPCH25	T-SPCH30	T-SPCH40	T-SPCH50	T-SPCH60	T-SPCH80	T-SPCH100
	H	,		10	12	15	20	25	30	40	50	60	80	100
	Power Suppl	v	V/Hz/Ph						380-415/50/8					
		Heating capacity	kW/h	45	54	69	90	114	135	183	225	270	370	450
	Heating (1): A26°C Humidity 80% W26/28°C	Power consumption	kW	7,63	9.31	11.72	15.52	19.37	23.28	31.53	38.7	46.6	62.1	77.3
leating	WZG/ZG C	COP	w/w	5.9	5.8	5.85	5.8	5.9	5.8	5.8	5.82	5.8	5.9	5.82
erformance	Heating (2):	Heating capacity	kW/h	36	43	53	75	89	107	143	178	228	285	356
	A15°C Humidity 70% W26/28°C	Power consumption	kW	7.75	9.51	11.89	15.96	19.38	23.26	31.70	38.76	48.51	62.00	77.39
	W20/20 C	COP	w/w	4.6	4.5	4.5	4.7	4.6	4.6	4.5	4.6	4.7	4.6	4.6
		Cooling capacity	kW/h	35	42	53	70	88	106	141	176	210	278	352
	Cooling (1): A35°C W30/28°C	Power consumption	kW	9.26	11.41	14.07	18.51	23.14	27.77	37.41	46.0	56.0	73.0	92.6
cooling	EER		w/w	3.80	3.70	3.75	3.80	3.80	3.80	3.76	3.82	3.75	3.80	3.80
erformance	Cooling capaci		kW/h	30	36	45	60	75	90	120	149	180	240	298
	Cooling (2): A46°C W30/28°C	Power consumption	kW	10.60	13.04	16.61	21.35	26.69	31.92	43.17	53.57	65.69	86.00	107.97
		EER	w/w	2.82	2.75	2.70	2.80	2.80	2.81	2.77	2.79	2.74	2.79	2.76
dax running c	current (Cooling)		A	24.00	28.00	33.00	49,00	58.00	65.00	98.00	116.00	130.00	200.00	234.00
umbient temp	p. range		°c						-7~53					
ated/Max.ou	itlet water temp.		nc.						28/40					
lated water fi	low rate		m³/h	19.3	23.2	29.5	38.7	49.1	58.0	78.6	96.7	116.1	153.0	193.5
lated pressure	e drop		kPa	18	18	18	18	25	30	30	30	37	42	45
ontroller			141				Mic	ro processor base	d digital wire cont	roller with LCD dis	play			
an blade									Aluminum					
oternal cabin	et:		141					Galvarizo	ed steel with power	er coating				
		Type							Scroll					
Compressor		Qty.	Nos.	1 or 2	1 or 2	1 or 2	2	2	2	14	4	14	14"	14
		Refrigerant							R410a					
Water heat ex	schanger							Tita	nium tube in PVC	shell				
Vater connect	tion:	Inlet&Outlet	inch	2"	2"	2"	2-1/2"	2-1/2"	2-1/2"	.41	47)	:47	40.	6"
ound pressur	ne at 1m		d8(A)	56	56	58	69	71	73	71	73	74	74	76
ir discharge									Top discharge					
let dimension	n.	W*D*H	mm	1480*845*995	1480*845*995	1480*845*995	2000*950*2100	2000*950*2100	2000*1100*2050	2240*1200*2300	2240*1200*2300	2240*1200*2300	2300*2270*2300	2300*2270*2
Net weight			kg	230	236	255	570	590	685	790	800	1350	2050	2400

Telepia.

Conditions of "Nacing (17". Analyses air Imperatures 25°C. Remidity BOS, Intel Coulet water Imperatures WAS/20°C;
Londitions of "Nacing (27". Analyses air Imperatures 15°C. Remidity POS, Intel Coulet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 15°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C;
Londitions of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analyses air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Imperatures 45°C, Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Intel/Outlet water Imperatures WAS/20°C).

Analysis of "Coulet, (27". Analysis air Intel/Outlet water I

### T3 Commercial Swimming Pool Chiller & Heat Pump (60Hz)

# (On/Off Type) **Technical Specifications**

	M	odel		T-SPCH10	T-SPCH12	T-SPCH15	T-SPCH20	T-SPCH25	T-SPCH30	T-SPCH40	T-SPCHS0	T-SPCH60	T-SPCH10
		нр		10	12	15	20	25	30	40	50	60	100
	Power Supp	ply	V/Hz/Ph	208	1-230/60/3 or 460/1	10/3				400-460/60/3			
			kW/h	46	55	68	92	110	140	184	220	262	428
	Heating (1): A26°C	Heating capacity	beu/h	157000	187200	232000	314000	375000	478000	628000	750000	894000	1460000
	Humidity 80% W26/28°C	Power consumption	kW	7.77	9.32	11.53	15.70	18.64	23.53	31.56	37,3	45.2	73.5
		COP	w/w	5.92	5.9	5.9	5.86	5.9	5.95	5.83	5.9	5.8	5.82
feating performance			kW/h	38	45	53	78	87	110	156	174	205	349
	Heating (2):	Heating capacity	btu/h	130000	146016	182520	266000	297000	375000	532000	594000	700000	1191000
	A15°C Humidity 70% W26/28°C	Power consumption	kW	7.92	9.47	11.38	16.49	18.28	23.11	33.19	36.63	43.62	74.73
	7	COP	w/w	4.80	4,75	4.70	4.73	4.76	4.76	4.70	4.75	4.70	4.67
			kW/h	36	43	52	72	85	106	144	170	210	338
	Cooling (1):	Cooling capacity	btu/h	123000	147000	178000	246000	290000	360000	491000	580000	717000	1153000
	A35°C Power consumption		kW	9.35	11.38	13.87	18.75	22.02	27.77	37.80	44.5	56.0	88.9
		EER	w/w	3.85	3.78	3.75	3.84	3.86	3.80	3.81	3.82	3.75	3.80
Cooling performance		7.77-5	kW/h	31	36	44	62	73	90	124	144	180	286
	Cooling (2):	Cooling capacity	beu/h	106000	123000	150000	212000	249000	306000	423000	491000	614000	976000
	A46°C W30/28°C	Power consumption	kW	10.84	12.78	16.00	22.14	25.80	31.92	44.44	51.06	65.22	102.88
		EER	w/w	2.86	2.82	2.75	2.80	2.83	2.81	2.79	2.82	2.76	2.78
Man comment	current (Cooling)		Α.	24.00	28.00	33.00	49.00	58.00	65.00	98.00	116.00	130.00	234.00
Ambient temp			*C	24.00	28.00	33.00	49.00			98.00	110.00	230.00	2,91,00
	tlet water temp.		rc ·	.7-53 2040									
				19.8	23.6	29.2	39.6	47.3	60.2	79.1	94.6	112.6	184.0
Rated water fi			m³/h	79790	A75,545	18	2000	CWEE	80.2	30	1,7335	.v.xe=	13930
Rated pressur	e drop		RPA	18	18	18	18	25	~		30	37	45
Controller							Micro proci	essor based digital v		LCD display			
Fan blade			121					:[7055	inum				
External cabin	et		743					Galvanized steel w					
		Type	Nos.				1	Se					
Compressor Qty.				1 or 2	1 or 2	1 or 2	2	2	2	2	2	2	-4
Refrigerant								84	1.0a				
Water heat ex	xhanger		167					Titanium tub	e in PVC shell				
Water connec	tion	In/et&Outlet	inch	2"	27	2"	2-1/2"	2-1/2"	2-1/2*	4"	4"	4"	6"
Sound pressur	re at 1m		d8(A)	56	56	58	69	71	73	71	73	74	76
Air discharge			101					Top di	charge				
Net dimension	1	W*D*H	mm	1480*845*995	1480*845*995	1480*845*995	2000*950*2100	2000*950*2100	2000*1100*2050	2240*1200*2300	2240*1200*2300	2240*1200*2300	2300*2270*2
Net weight			kg	230	236	255	570	590	685	790	800	850	2400

Notes:

Classifiction of "Hearing (I)". Anabient air temperature: 28°C, Hamidhy 10°N, Indet/Quiet water temperature: W2M/28°C;
2.Conditions of "Hearing (I)". Anabient air temperature: 15°C, Hamidhy 70°N, Indet/Quiet water temperature: W2M/28°C;
2.Conditions of "Coaling (I)". Anabient air temperature: 15°C, Indet/Quiet water temperature: W2M/28°C;
2.Conditions of "Coaling (I)". Anabient air temperature: 8°C, Indet/Quiet water temperature: W3M/28°C;
3.Conditions of "Coaling (I)". Anabient air temperature: 8°C, Indet/Quiet water temperature: W3M/28°C;
3.Conditions of "Coaling (I)". Anabient air temperature: 8°C, Indet/Quiet water temperature: W3M/28°C;
3.Conditions of "Coaling (I)". Anabient air temperature: 8°C, Indet/Quiet water temperature: W3M/28°C;
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3.Conditions of "Coaling (I)". Anabient air temperature: 8°C, Indet/Quiet water temperature: 8°C, Indet/Quiet water temperature: 8°C, Indet/Quiet water