

CE



创欣装订设备
CREATIVE AUTOMATIC



宁波市创欣装订设备有限公司
NINGBO CREATIVE AUTOMATIC CO.,LTD

地址：宁波市鄞州长乐工业区光阳路108号
Add：No.108 Guangyang Road Changle Industrial Zone Yinzhou City Ningbo
电话/Tel：0574-5666 7188 5666 7199
传真/Fax：0574-5666 7187
www.cx-auto.com

宁波市创欣装订设备有限公司
NINGBO CREATIVE AUTOMATIC CO.,LTD

更专业 | 更细心 | 更精致

创欣装订设备 CREATIVE AUTOMATIC

更专业 | 更细心 | 更精致



Contents 目录

双线圈冲孔装订一体机 Double Wire Punching and Binding Machine	PBW-580/PBW-580S
单线圈冲孔装订一体机 Spiral Punching and Binding Machine	PBS-420
高速打孔机 High Speed Punching Machine	SPB-550
双线圈成形机 Double Wire Forming Machine	DFR-31/DFR-21
双线圈装订机 Double Wire Binding Machine	DCR-520
双线圈装订机 Double Wire Binding Machine	DCB-360
成形装订联机 Double Wire Borming & Binding Machine In Line	
单线圈装订机 Single Wire Borming & Binding Machine	SSB-420M
半自动打孔机 Manual Punching Machine	MP-600
常见打孔模具图例 Common Punch Die	

Our Aim 我们的宗旨

Creative 全球网络

Company Brief 企业简介

更专业 | 更细心 | 更精致

创欣装订设备 CREATIVE AUTOMATIC

宁波市创欣装订设备有限公司是国内最早从事线圈装订设备与线圈加工设备开发制造的企业之一。公司产品涵盖了从单线圈到双线圈等多种活页装订器材。致力于为客户提供多方位的装订解决方案。

凭借先进的加工设备、经验丰富的专业技术团队、精湛的加工工艺及优质的售后服务，公司产品销及全国各地并出口海外市场，成就了创欣品质在业界的一致好评。创欣人愿与广大客户一起携手共创美好未来！

NINGBO CREATIVE AUTOMATIC CO,LTD is one of the earliest enterprises which engage in developing and manufacturing the loose-leaf binding facilities and coil equipments in China. Our products cover many kinds of loose-leaf binding facilities from single coil(spiral) to double coil(double wire).We are devoted to providing customers with diverse binding solutions.

Depending on the advanced processing facilities,an experienced hi-tech team,master processing craft and the excellent after-sale service,our are marked all over the country as well as exported to the overseas and we have achieved a create reputation from our customers.

We would like to creat a wonderful future with numerous customers together.



创欣
CREATIVE

www.cx-auto.com

双线圈冲孔装订一体机 Double Wire Punching and Binding Machine

创欣装订设备 CREATIVE AUTOMATIC **PBW-580/PBW-580S**



双线圈冲孔装订一体机适用于如台历、挂历、线圈本、圈装图书等双线圈装订印刷品的大批量加工。本设备集成了自动分层冲孔、线圈剪断压合、成品收集等多道工序于一体，同时可选装配页、穿挂历钩、封面专用冲床等辅助功能，进一步提升装订自动化程度，提高装订效率。

Double wire punching and binding machine PBW-580 & 580S could be used for mass-production of desk calendars, wall calendars, exercise-books, wire-o books etc.

It include paper separation, punching, closing and collection ALL IN ONE MACHINE. And with the optional of collator, calendar hanger inserting device, hard-cover manual punch, it can improve more production efficiency for customers.



双线圈冲孔装订一体机 PBW-580/PBW-580S

规格 Size	节距 Pitch	线圈直径 Wire Dia (mm)	装订厚度 Binding Thickness (mm)	推荐孔型 Hole(mm)
1/4	3:1	Φ6.4	3.5	4×4
5/16	3:1	Φ7.9	5	4×4
3/8	3:1	Φ9.5	6.5	4×4
7/16	3:1	Φ11.1	8.5	4.5×4.5
1/2	3:1	Φ12.7	10	4.5×4.5
9/16	3:1	Φ14.3	11.5	4.5×4.5
5/8	2:1	Φ15.9	13	5×5
3/4	2:1	Φ19.1	16	5×5



技术参数 Technical Data

	580	580S
结构功能 Feature	冲孔、整齐、装订三工位 Punching, aligning, closing 3stations	送料、冲孔、整齐、装订四工位 Feeding, Punching, aligning, closing 4 stations
用途推荐 Application	中等批量生产，规格变换灵活 Mid-production, easy to change size	大批量生产，高效率高出 Mass-production, high efficiency
装订幅面 Binding range	580mm (冲孔边punch edge)×800mm	使用送料台With feeding: 580mm×360mm(非冲孔边unpunch edge) 不使用送料台Without feeding: 580mm×800mm(非冲孔边unpunch edge)
装订线圈 Ring size	1/4--3/4	1/4--3/4
生产速度 Speed	最高可达1100本/小时 Up to 1100 books/h	最高可达1500本/小时 Up to 1500 books/h
外形尺寸 Dimension	4m×1.3m×1.6m	6m×1.3m×1.6m
重量 Weight	1700Kg	2200Kg
电压 Electric power	3ph,380V	3ph,380V
气压 Compressed air	5-8kgf	5-8kgf

单线圈冲孔装订一体机 Spiral Punching and Binding Machine

创欣装订设备 CREATIVE AUTOMATIC

PBS-420



单线圈冲孔装订一体机适用于单线圈本册书刊等印刷品的大批量生产，此设备集成了自动分层冲孔，自动书芯拔圆弧，单线圈成型，穿圈，弯钩等多道工序，大幅提升单线圈装订生产效率。

可选装 G 型回钩剪刀，生产高端本册。

可装订中厚本册，最大装订厚度可达 20MM。

可装订封面大于内芯的本册运用于硬面本册生产。

Spiral punching and binding machine is suitable for large-scale production of spiral books, magazines and other printed materials. The equipment integrates multiple processes such as automatic layered punching, automatic paper core arc, and spiral forming, looping, hooking, bending, which greatly improves the production efficiency of spiral binding.

G-type back hook scissors can be selected to produce high-end book.

It can be used for binding medium and thick books, and the max binding thickness can be up to 20 mm.

It's used in the production of hard cover volume which the binding cover larger than the inner core.



单线圈冲孔装订一体机 PBS-420

装订厚度 Binding Thickness (mm)	线圈内径 inner dia(mm)	线径 wire dia(mm)	推荐孔径 recommend hole dia (mm)
5	8	0.7-0.8	3
7	10	0.8-0.9	3
9	12	0.9-1.0	4
11	14	1.0-1.1	4
12	16	1.0-1.1	4
14	18	1.1-1.2	4
16	20	1.1-1.2	4
18	22	1.1-1.2	5
20	25	1.1-1.2	5



技术参数 Technical Data

装订幅面 Binding format	最大420MM Max 420mm	最小70MM Mini 70mm
装订线圈直径 Binding coil diameter	最大25MM Max 25 mm	最小8MM Mini 8mm
装订孔距可选范围 Binding hole spacing optional range	5,6,6.35,8,8.47MM 5,6,6.35,8,8.47mm	
G型回钩剪刀圈径范围 Circle diameter range of G-type back hook scissors	14-25MM(小于14需定制) 14-25mm (customized if less than 14mm)	
普通型剪刀圈径范围 Circle diameter range of ordinary scissors	8-25MM 8-25mm	
外形尺寸 Overall dimension	6X1.3X1.7米 6x1.3x1.7m	
重量 Weight	1800KG	
电压 Voltage	3PH 380V	
气压 Air pressure	5-8 KGF	

高速打孔机

High Speed Punching Machine

创欣装订设备 CREATIVE AUTOMATIC

SPB-550

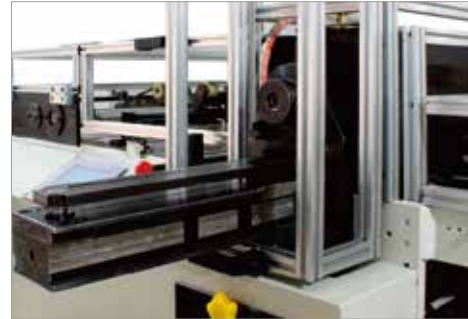
本机适用于笔记本，书刊，本册，台历，挂历等纸张类的产品批量冲孔，对于市面上幅面大的纸张，厚纸板打孔，也能从容应付。集工作速度快，安全性能好，纸张适用广，操作便捷等优势于一体，极大的提高了产品的生产效率，机器在手，纸张打孔不再难。

The machine is suitable for punching holes in all kinds of notebook, book and periodicals, calendars paper, tutorial paper in batch, especially for width paper and presspaper. This machine combines with the advantages of efficiency, high safety, easy operation and wide use of paper to increase your production efficient rate. So easy for punching if your own it.



高速打孔机

SPB-550



- ◆ 可选择的打孔纸张范围广，最大打孔宽度550mm，能打厚度3mm纸板。
- ◆ 容易操作，安全系数高。
- ◆ 在纸张规格范围内，根据客户要求，可定制做特殊规格的打孔。
- ◆ 高品质冲孔质量，冲孔光滑无毛边，冲孔位置准确。
- ◆ It's wide applied for punching different paper size, max punching width 600mm and 3mm thickness of presspaper.
- ◆ Easy operation and high safety.
- ◆ To make special punching hole mouldle is available for the customer's request within the size of paper.
- ◆ High quality for punching without deckle edge and accurate punching position.

技术参数 Technical Data

最大纸张规格	Max. sheet	550×600mm
最小纸张规格	Min. sheet	120×100mm
最大冲孔厚度	Max. punching thickness	3 mm
纸张重量	Weight of paper	60-350gam
冲孔速度	Punching speed	Up to 7200 punch times/hour
最大放纸高度	The max height of paper	500mm
电源	Power	3PH 380V 50Hz (other voltage on request)
主电机功率	Main motor power	3kw
机器尺寸	Dimension(L×W×H)	2200×1300×1200 mm
机器重量	Net weight	1600Kg

双线圈成形机

Double Wire Forming Machine

创欣装订设备 CREATIVE AUTOMATIC

DFA-31/DFA-21



双线圈成形机适用于装订双线圈的大批量生产,广泛应用于记事本.台挂历等印刷品装订线圈之生产。

This machine is applied to the mass production of double wire loops,which is widely used in notebooks, workbook,calendars,etc.



双线圈成形机 DFA-31/DFA-21

规格 Size	节距 Pitch	包胶丝径 Back Ground (mm)	镀锌丝径 Tinned Wire (mm)	线圈直径 Wire Dia (mm)	装订厚度 Binding Thickness (mm)	装订页数 Binding Page (Page)
1/4	3:1	0.70	0.65	6.4	4.9	45
5/16	3:1	0.80	0.70	7.9	6.3	60
3/8	3:1	0.80	0.75	9.5	7.9	70
7/16	3:1	0.90	0.80	11.1	9.3	85
1/2	3:1	0.90	0.85	12.7	10.9	100
9/16	3:1	1.00	0.90	14.3	12.2	120
5/8	2:1	1.10	1.00	15.9	13.4	130
3/4	2:1	1.20	1.10	19.1	16.6	160
7/8	2:1	1.20	1.20	22.2	19.7	190
1	2:1	1.25	1.20	25.4	22.9	225
11/4	2:1	1.50	1.45	31.8	27.8	270

- ◆ 高速高效,可适用从进口到国产的各种尼龙涂膜线材和镀锌线材
- ◆ 产品美观,成形时不破坏包胶涂层。
- ◆ 齿距准确,齿形标准。
- ◆ 通用性强,仅需更换成形模具即可生产同一节距不同规格之线圈。模具成组更换,简便省时。
- ◆ 运转可靠,在吸收消化进口设备基础上,依据国产线材特质优化改进,国产线材一样可以稳定生产。
- ◆ Fast and effective, applicable to nylon-coated wire, tinned wire and galvanized wire.
- ◆ High quality products, and no damage in coated layer of the wire .
- ◆ Different size of coils in the same pitch can be produced by replacing the forming mold.
- ◆ Accurate pitch,standard shape
- ◆ Reliable operation,high versatility.

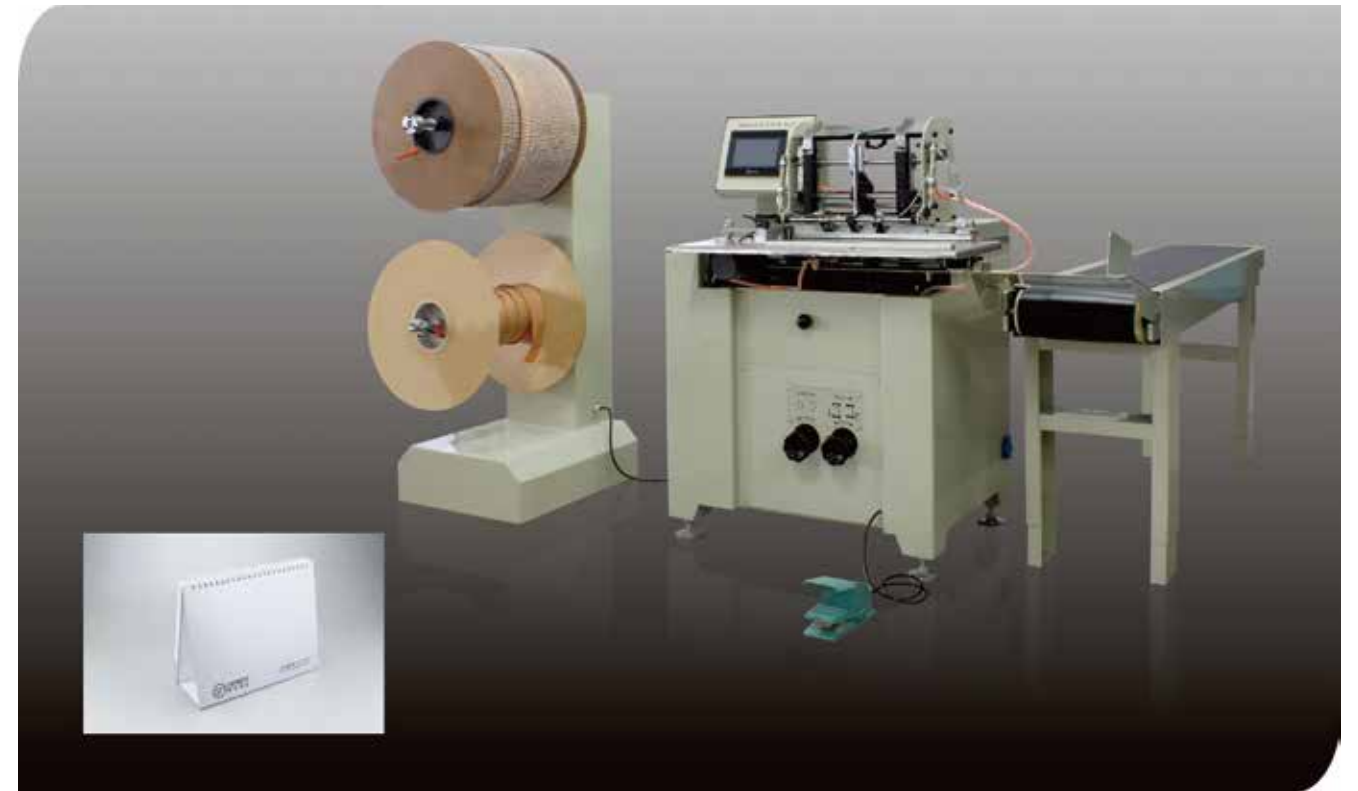
技术参数 Technical Data

速度	Speed		350-550 Loops/min
功率	Total Poewer	成形机	Forming machine 0.75Kw
功率	Total Poewer	收卷机	Spooling machine 0.37Kw
功率	Total Poewer	裁纸机	Paper cutting machine 0.25Kw
电源	Power		3PH 380V 50/60Hz (other voltage on request)
净重	Net weight		500Kg
外形尺寸	Dimension	成形机	Forming machine 2400×650×1700 mm
外形尺寸	Dimension	收卷机	Spooling machine 1300×1000×1200 mm
外形尺寸	Dimension	裁纸机	Paper cutting machine 600×500×1400 mm

双线圈装订机 Double Wire Binding Machine

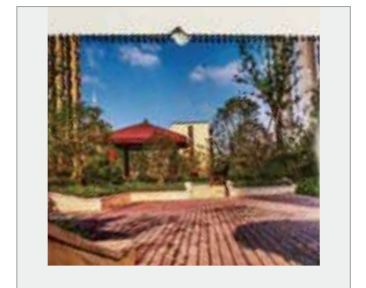
创欣装订设备 CREATIVE AUTOMATIC

DCA-520



自动双线圈装订机适用于各类双线圈书刊、本册及台挂历等。该设备集自动剪条、穿本、压合等诸多步骤为一体，极大的提高了生产效率，降低了生产成本，是线圈装订批量生产的首选设备。

The machine is used for binding double wire books, notebooks, calendars and so on. It has the functions of automatic cutting, counting loops-counting, skip binding and closing. It's your best choice for double wire bookbinding.



双线圈装订机

DCA-520

规格 Size	节距 Pitch	本册孔径 Back Ground (mm)	线圈直径 Wire Dia (mm)	装订厚度 Binding Thickness (mm)	装订页数 Binding Page (Page)
1/4	3:1	4.0X4.0	6.4	4.9	45
5/16	3:1	4.0X4.0	7.9	6.3	60
3/8	3:1	4.0X4.0	9.5	7.9	70
7/16	3:1	4.5X4.5	11.1	9.3	85
1/2	3:1	4.5X4.5	12.7	10.9	100
9/16	3:1	4.5X4.5	14.3	12.2	120
5/8	2:1	5.0X5.0	15.9	13.4	130
3/4	2:1	5.0X5.0	19.1	16.6	160

- ◆ 微电脑控制，显示器直接操控设备，操作简单，调整简便。
- ◆ 结合进口设备，针对国内线圈与纸张情况设计开发，高可靠性，低损耗。
- ◆ 更换模具.可装订各类常用规格线圈。模具更换方便省时。
- ◆ 可选配附件，装订挂历钩。
- ◆ Controlled by PLC. Easily to setting and adjusting.
- ◆ Designing and manufacturing for normal wire and paper, so the machine is very efficiently and reliably.
- ◆ By changing the individually size closing moulds various loops diameters can be processed, and the changing of the moulds is fast and easy.
- ◆ Optional hanger attachment.

技术参数 Technical Data

工作速度	Speed	1500 volume/hour
外接气源	Air Pressure	5-8Kgf
装订规格	Wire Diameter	1/4"-3/4"
工作台尺寸	Workbench Dimension	680×310mm
最大装订宽度	The max width of binding	520mm
电源	Power	1PH 220V 50/60Hz (other voltage on request)
外形尺寸	Dimension 主机 Main machine	780×730×1150 mm
外形尺寸	Dimension 放线架 Feeding reel	600×500×1320 mm
机器重量	Net weight	300Kg

双线圈装订机

Double Wire Binding Machine

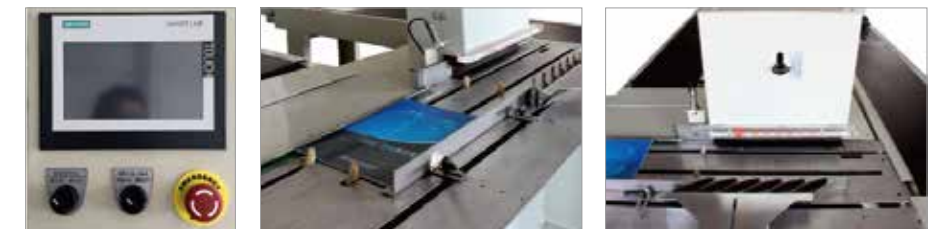
创欣装订设备 CREATIVE AUTOMATIC

DCB-360



该机广泛用于笔记本、本册、台历等活页装订。其显著特点是无需更换模具即可装订全部常规规格线圈。集自动送线，剪条、输送等步骤为一体，该机极大提高了生产效率。降低了生产成本。

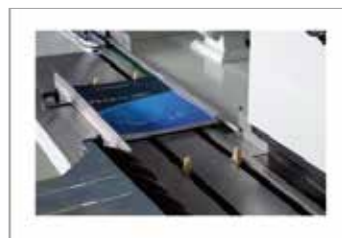
The machine is used for binding double wire books, notebooks, wall calendars, etc. It can bind 1/4" to 1 1/4" without changing binding tools. With the integration of automatically unwinding the spool, loops cutting, conveying and closing, it increased the production efficiency and lowered the cost remarkably.



技术参数 Technical Data

工作速度	Speed	up to 1000 Volume/hour
外接气源	Air Pressure	5-8Kgf
装订规格	Wire Diameter	1/4"-1 1/4"
最大装订宽度	The max width of binding	360mm (14.2")
电源	Power	1PH 220V 50/60Hz (other voltage on request)
外形尺寸(L×W×H)	Machine Dimensions 主机 Main machine	2020×950×1250 mm
外形尺寸(L×W×H)	Machine Dimensions 放线架 Feeding reel	780×560×1200 mm
外形尺寸(L×W×H)	Machine Dimensions 输送带 Conveyor	2160×370×700 mm
机器重量	Net weight	300Kg

- ◆ 微电脑控制，操作简单快速
- ◆ 无需更换模具即可装订全部常规规格线圈
- ◆ 尤其适合装订内外页不一致的本册
- ◆ Controlled by PLC. Easy to set and adjust.
- ◆ There are no tools to change as the closing press is adjustable for all the diameters.
- ◆ Especially suitable for binding the notebooks which the cover is bigger than inner sheet.



成形装订联机

Double Wire Forming&Binding Machine

创欣装订设备 CREATIVE AUTOMATIC



本机适用于各类双线圈书刊、本册及台挂历等。该设备集自动成形双线圈、计算齿数、剪条、穿本、压合等诸多步骤为一体，极大的提高了生产效率，降低了生产成本，是线圈装订批量生产的首选设备。

The machine is used for binding double wire books, notebooks, calendars, etc. With the integration of automatic cutting, loops-counting, skip binding and closing, it increases the production efficiency and reduces the cost remarkably. It's your best choice for double wire binding.



成形装订联机

规格 Size	节距 Pitch	包胶丝径 Back Ground (mm)	线圈直径 Wire Dia (mm)	装订厚度 Binding Thickness (mm)	装订页数 Binding Page (Page)
1/4	3:1	4.0X4.0	6.4	4.9	45
5/16	3:1	4.0X4.0	7.9	6.3	60
3/8	3:1	4.0X4.0	9.5	7.9	70
7/16	3:1	4.5X4.5	11.1	9.3	85
1/2	3:1	4.5X4.5	12.7	10.9	100
9/16	3:1	4.5X4.5	14.3	12.2	120
5/8	2:1	5.0X5.0	15.9	13.4	130
3/4	2:1	5.0X5.0	19.1	16.6	160

- ◆ 结合进口设备，针对国内线圈与纸张情况设计开发，高可靠性，低损耗。
- ◆ 更换模具，可装订各类常用规格线圈。模具更换方便省时。
- ◆ 本机集双线圈成形与装订于一体，提高了工作效率，降低了生产成本。
- ◆ 可选配附件，装订挂历钩。
- ◆ The machine is designed for normal wire and paper, with a high reliability and low loss.
- ◆ Various loops diameters can be processed by changing the individually closing moulds. It's easy and fast.
- ◆ The machine is made up of double wire forming machine and double wire binding machine, it increases the production efficiency and reduces the cost remarkably.
- ◆ Optional hanger attachment is available.

技术参数 Technical Data

工作速度	Speed	1500 (Volume/hour)
外接气源	Air Pressure	5-8Kgf
工作台尺寸	Workbench Dimension	680×310 mm
最大装订宽度	The max width of binding	520mm
电源	Power	1PH 220V 50/60Hz (other voltage on request)
机器重量	Net weight	800Kg

单线圈装订机

Spiral Wire Forming & Binding Machine

创欣装订设备 CREATIVE AUTOMATIC

SSB-420M



本机采用结合国外先进机型，它可以自动单线圈成形，装订，弯头等功能。这是一个完美的高速单线圈装订机。

This machine used abroad binding for notebook, exercise book, hang calendar, desk calendar, loose-leaf, etc. It can auto wire forming spiral, auto book cluster, auto close up, auto book drop and auto book collection. It is a perfect high speed spiral binding machine.



单线圈装订机 SSB-420M

线圈内径 Diameter (mm)	线径 Line Diameter (mm)	本册孔径 Aperture (mm)	装订厚度 Binding thickness (mm)
8	0.7-0.8	Φ3.0	5
10	0.7-0.8	Φ3.0	7
12	0.8-0.9	Φ3.5	9
14	1.0-1.1	Φ4.0	11
16	1.0-1.1	Φ4.0	12
18	1.0-1.1	Φ4.0	14
20	1.1-1.2	Φ4.0	15
22	1.1-1.2	Φ5.0	17
25	1.1-1.2	Φ5.0	20
28	1.2-1.3	Φ5.0	23
32	1.2-1.4	Φ5.0	26

- ◆ 成形不同规格单线圈和装订书本
- ◆ 通过更换模具和齿距可以装订不同的规格要求
- ◆ 本书可以完整的两端切断后自动弯头。
- ◆ 簿本装订完毕后自动收集，大大提高生产效率。
- ◆ Forming different wires to spiral and binding onto the book at the same time.
- ◆ Through mould and tooth pitch can run different spec requirements.
- ◆ Book binding and wire forming spiral finished at the same time, convenience and efficiency.
- ◆ After book binding complete both ends can cut off and close up automatically.
- ◆ Books auto drop onto the collection tank after binding complete, operator only leads it to the orientation.

技术参数 Technical Data

工作速度 Speed	600~1200 books/hour
外接气源 Air Pressure	5~8 Kgf
装订规格 Wire Diameter	8~32mm
装订尺寸 Binding size	75mm~420mm
电源 Power	1PH 220V 50/60HZ (other voltage on request)
主机尺寸 Size	1900mm×1500m×1600mm
机器重量 Net weight	600Kg

半自动打孔机
Manual Punching Machine

创欣装订设备 CREATIVE AUTOMATIC

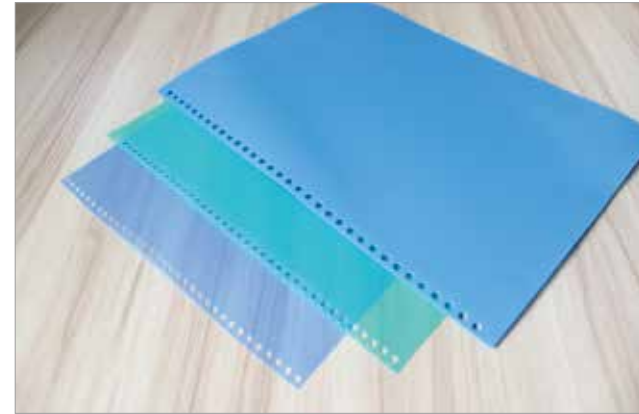
MP-600



本机适用于纸张、厚纸板、塑料片等材料的连续冲孔，冲孔宽度最大可达600mm。操作简便，能够24小时不间断工作，更换模具快速简便。同时，更换模具后，该机还可用于装订本册、线圈本、台挂历等。

This machine is suitable for continuous punching and perforating of paper, cardboard, and plastics, etc.





- ◆ Easily operated by a foot switch
- ◆ Punching width up to 600mm(23.6")
- ◆ 24 hours continuous working
- ◆ Mold changing is quick and easy

技术参数 Technical Data

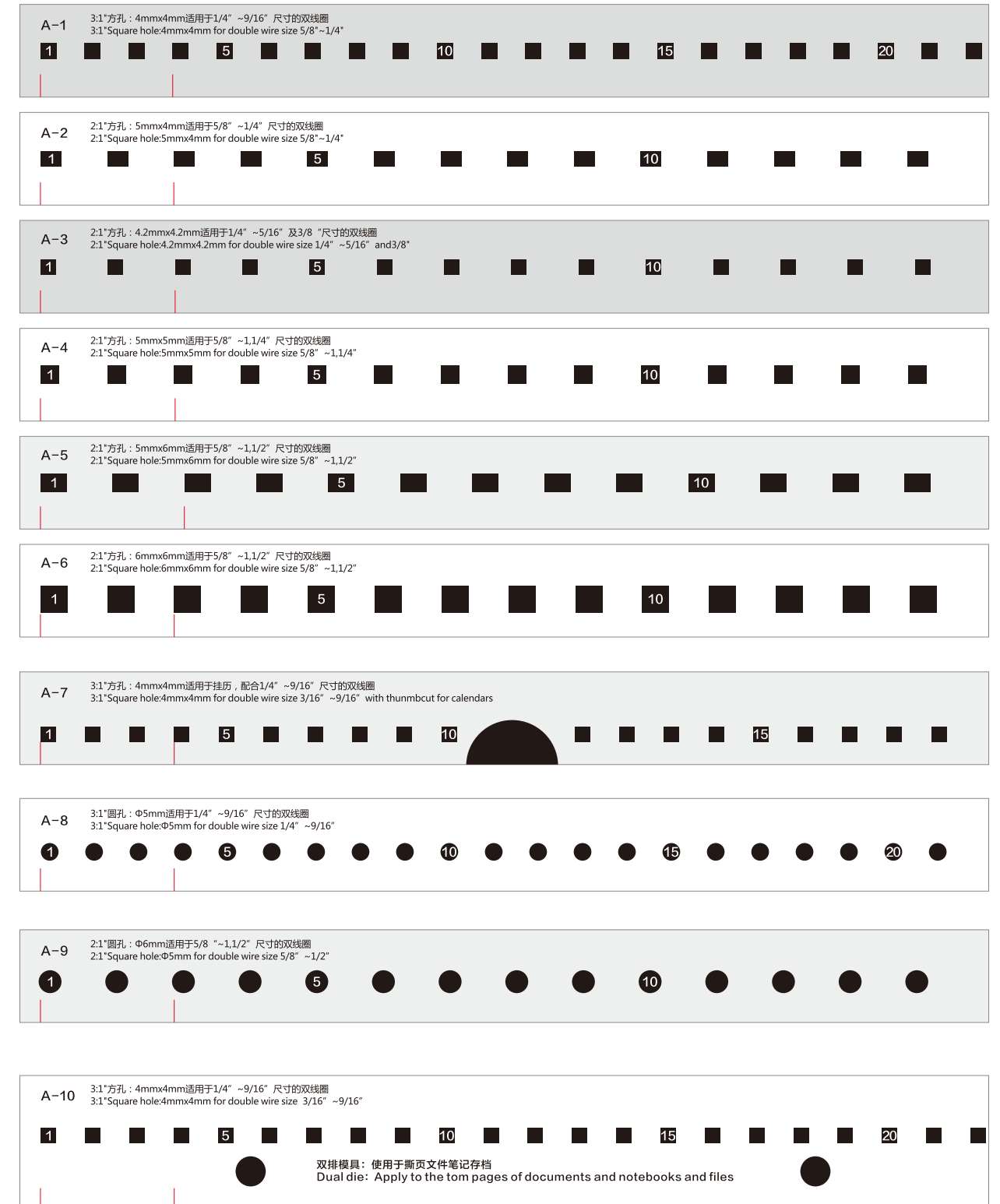
打孔厚度	Punching thickness	up to 5.0mm
打孔宽度	Punching width	600mm
打孔速度	Punching speed	up to 60times/min
装订厚度	Binding thickness	3/16"-11/4"
边宽可调范围	Adjustable edge width	2~6mm
电源电压	Power	1PH 220V 50/60HZ(other voltage on request)
电机功率	Motor	1.5KW
外型尺寸	Dimension(L×W×H)	1000x640x1110mm
机器重量	Net weight	300kg

常见打孔模具图例

Common Punch Die

更专业 | 更细心 | 更精致

创欣装订设备 CREATIVE AUTOMATIC



常见打孔模具图例

Common Punch Die



B-1 圆孔 Round hole: $\Phi 3\text{mm}$ 齿距 pitch: 5mm

B-2 圆孔 Round hole: $\Phi 3\text{mm}$ 齿距 pitch: 6mm

B-3 圆孔 Round hole: $\Phi 3\text{mm}$ 齿距 pitch: 6.35mm

B-4 圆孔 Round hole: $\Phi 3\text{mm}$ 齿距 pitch: 8mm

B-5 圆孔 Round hole: $\Phi 4\text{mm}$ 齿距 pitch: 8mm

B-6 圆孔 Round hole: $\Phi 5\text{mm}$ 齿距 pitch: 10mm

B-7 椭圆孔 Oval hole: 3mmx4mm 齿距 pitch: 6.35mm

B-8 圆孔 Round hole: $\Phi 5\text{mm}$ 齿距 pitch: 8mm

B-9 椭圆孔 Oval hole: 3mmx4mm 齿距 pitch: 6.35mm

双排模具: 使用于撕页文件笔记存档
Dual die: Apply to the tom pages of documents and notebooks and files

C-1 撕页针孔 Tear-off Perforation

C-2 长方形孔 Rectangular: 3mmx8mm 齿距 pitch: 14.28mm(9/16")

C-2 长方形孔 Rectangular: 3mmx8mm 齿距 pitch: 14.28mm(9/16")

C-3 多用途存档 UNIVERSAL 齿距 pitch: 14.28mm(9/16")

Our Aim 我们的宗旨

更专业 | 更细心 | 更精致

创欣装订设备 CREATIVE AUTOMATIC

高新科技，日新月异；独创者生存，重复者淘汰。我们视“创新”为创业的原动力，关注您的需要，是我们发展的主题。我们知道，您太需要提高生产率，加快周期；您更需要改进质量，满足客户更多的选择，那么，我们正全心全意为您通盘考虑。我们，倡导人本管理，立足科技进步。更多的时候，我们期待着您的要求.....

High-tech, ever-changing; creative survival, to repeat those out. We view the "innovation" as the driving force behind business concern for your needs. Is the theme of our development. We know that you too need to improve production Rate, speed up the cycle; you need to improve quality, satisfy customers more The choice, then, we are committed to you overall consideration. We are advocating people-oriented management, based on science and technology. More time Waiting, and we look forward to your request.....



www.cx-auto.com

Creative 全球网络

更专业 | 更细心 | 更精致

创欣装订设备 CREATIVE AUTOMATIC

