

# SIC COATINGS

Our silicon carbide coated products for semiconductor industry



## **ABOUT US**

Semicorex Advanced Material Technology Co., Ltd is a leading high-quality supplier of top-notch chemical vapor deposition (CVD) SiC coating products in China. We are committed to the research and development of innovative semiconductor materials, particularly of SiC coating technology and its application in the semiconductor industry. We offer a wide range of high-quality products such as SiC coated graphite susceptors, deep UV epitaxy susceptors, CVD substrate heaters, CVD SiC wafer carriers, wafer boats, as well as semiconductor equipment components and silicon carbide ceramic products.









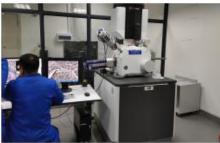




## **R&D Capabilities**

## **Material Analysis**







## **Precision machining**







## Raw Material Warehouse







## **Advantages**

#### Fast delivery

Sufficient stock
Over 4000 square meter of class
1000 cleanroom
Multiple advanced production lines

#### Service

Customized solutions for SiCcoated products One-stop turnkey services

#### Modern management

Multiple advanced production lines Top-notch professional research team

#### **High Quality**

High-purity silicon carbide thin film Various size and specifications for epitaxial graphite susceptors Fully automated inspection

#### **Competitive prices**



## Customize

We supply the silicon carbide coating products as per your drawings.

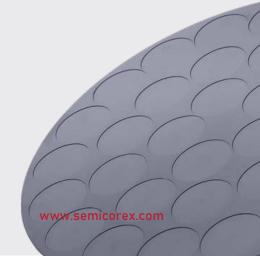
MOCVD susceptors (graphite + SiC coating)	Semiconductor Industry	
Monocrystalline silicon epitaxial susceptors (graphite + SiC coating)	Semiconductor Industry	
Plasma etching disk	Semiconductor Industry	
Solar photovoltaic products	Solar photovoltaic	
Silicon carbide products such as heaters, crucibles, molds, fixtures		





### **INDUSTRY OUTLOOK**

The SiC thin film used in LED chip epitaxy and silicon single crystal substrates has a cubic phase with the same crystal lattice structure as diamond, and it is second only to diamond in hardness. SiC is a widely recognized wide-bandgap semiconductor material with immense potential for application in the semiconductor electronics industry, and has excellent physical and chemical properties, such as high thermal conductivity, low thermal expansion coefficient, and high temperature resistance and corrosion resistance.





## **Application Field**

SiC coatings are widely used in the semiconductor industry and solar photovoltaics. In particular, the susceptors used in the epitaxial growth of LEDs and Si single crystal epitaxy require the use of SiC coating. Due to the strong upward trend of LEDs in the lighting and display industry, and the vigorous development of the semiconductor industry, SiC coating product prospects are very good.

### **Smart Solutions**

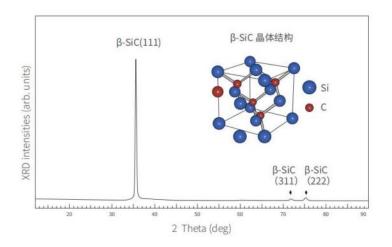
### **Semiconductor Industry**

MOCVD susceptors Monocrystalline silicon epitaxial susceptors Plasma etching disk Silicon carbide products such as heaters, crucibles, molds, fixtures

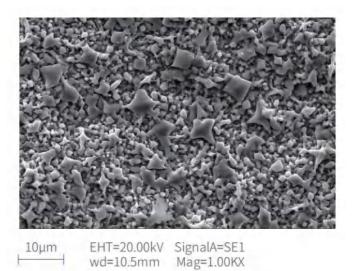
#### Solar photovoltaic

Solar photovoltaic products

### Highly(close to 100%) 111-Oriented 3C-SiC



## SEM data of CVD SiC films, size 2-10 $\mu m$



## Material data of Semicorex SiC Coating

Typical properties	Units	Values
Structure		FCC β phase
Orientation	Fraction (%)	111 preferred
Bulk density	g/cm	3.21
Hardness	Vickers hardness	2500
Heat Capacity	J kg-1 K-1	640
Thermal expansion 100 600 °C (212		
1112 °F)	10-6K-1	4.5
Young s Modulus	Gpa (4pt bend, 1300 $℃$ )	430
Grain Size	μm	2-10
Sublimation Temperature	$^{\circ}\!\mathrm{C}$	2700
Felexural Strength	MPa (RT 4-point)	415
Thermal conductivity	(W/mK)	300

## **Purity**

# > 99.99995%

Element	ppm
Li	< 0.001
Be	< 0.001
В	0.03
С	Matrix
F	< 0.1
Na	< 0.05
Mg	< 0.05
Al	< 0.05
Si	Matrix
Р	< 0.05
S	< 0.1
CI	0.43
K	< 0.1
Ca	< 0.05
Sc	< 0.01
Ti	< 0.05
V	< 0.01
Cr	< 0.05
Mn	< 0.05
Fe	< 0.05
Со	< 0.01
Ni	< 0.01
Cu	< 0.05
Zn	< 0.05
Ga	< 0.05
Ge	< 0.05

Element	ppm
As	< 0.05
Se	< 0.05
Br	< 0.05
Rb	< 0.05
Sr	< 0.05
Υ	< 0.05
Zr	< 0.05
Nb	< 0.05
Мо	< 0.05
Ru	< 0.05
Rh	< 0.05
Pd	< 0.05
Ag	< 0.05
Cd	< 0.05
In	< 0.05
Sn	< 0.05
Sb	< 0.05
Te	< 0.05
1	< 0.05
Cs	< 0.05
Ba	< 0.05
La	< 0.05
Ce	< 0.05
Pr	< 0.05
Nd	< 0.05
Sm	< 0.05

Element		ppm
Eu	<	0.05
Gd	<	0.05
Tb	<	0.05
Dy	<	0.05
Но	<	0.05
Er	<	0.05
Tm	<	0.05
Yb	<	0.05
Lu	<	0.05
Hf	<	0.05
Ta		< 5
W	<	0.05
Re	<	0.05
0s	<	0.05
lr	<	0.05
Pt	<	0.05
Au	<	0.05
Hg	<	0.05
TI	<	0.05
Pb	<	0.05
Bi	<	0.05
Th	<	0.01
U	<	0.01

#### Silicon Carbide Coated

SiC coating is a thin layer onto the susceptor through the chemical vapor deposition(CVD) process. Silicon carbide material provides a number of advantages over silicon, including 10x the breakdown electric field strength, 3x the band gap, which provides the material with high temperature and chemical resistance, excellent wear resistance as well as thermal conductivity.

Customized service, help you innovate with components that last longer, reduce cycle times, and improve yields.



CVD SiC coated susceptor is used in manufacturing processed of various LED types, including blue and green LED, UV LED and deep-UV LED

#### Mobile communication

CVD SiC coated susceptor is a crucial part of the HEMT to complete the GaN-on-SiC epitaxial process

#### **Semiconductor Processing**

CVD SiC coated susceptor is used in the semiconductor industry for various applications, including wafer processing and epitaxial growth



↑ PSS Etching Carrier



↑ Deep-UV LED Epitaxial Susceptor



 $\uparrow \textbf{Barrel Susceptor}$ 



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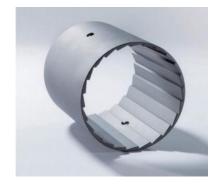


### **SiC Coated Graphite Components**

Made by Silicon Carbide Coating (SiC) graphite, the coating is applied by a CVD method to specific grades of high density graphite, so it can operate in the high temperature furnace with over 3000 °C in an inert atmosphere, 2200°C in vacuum.

The special properties and low mass of the material allow fast heating rates, uniform temperature distribution and outstanding precision in control.







# Semiconductor Components by Silicon Carbide Coated

Semicorex is your partner for improving in semiconductor processing. Our silicon carbide coatings are dense, high temperature and chemical resistant, which are often used in the whole cycle of semiconductor manufacturing, including semiconductor wafer & wafer processing and semiconductor fabrication.

High-purity SiC coated components are crucial to processes in the semiconductor. Our offering ranges from graphite consumables for crystal growing hot zones (heaters, crucible susceptors, insulation), to high-precision graphite components for wafer processing equipment, such as silicon carbide coated graphite susceptors for Epitaxy or MOCVD.





#### **Chamber Lids**

Chamber Lids used in crystal growth and wafer handling processing must endure high temperatures and harsh chemical cleaning.

#### **End Effector**

End effector is the robot's hand which moves semiconductor wafers between positions in wafer processing equipment and carriers.





#### **Inlet Rings**

SiC coated gas inlet ring by MOCVD equipment Compound growth has high heat and corrosion resistance, which has great stability in extreme environment.

#### **Focus Ring**

Semicorex supplies Silicon Carbide Coated focus ring is really stable for RTA, RTP or harsh chemical cleaning.





#### Wafer Chuck

Semicorex ultra-flat ceramic vacuum wafer chucks is high purity SiC coated using in the wafer handling process.

## Silicon Carbide Ceramic

Silicon carbide ceramic (SiC) is an advanced ceramic material containing silicon and carbon. Grains of silicon carbide can be bonded together by sintering to form very hard ceramics. Semicorex supplies custom silicon carbide ceramics as your requiring.

		Pressureless Sintered Silicon Carbide (SSiC)	Reaction Sintered Silicon Carbide(RBSiC)
Typical properties	Units		
Bulk Density	g/cm³	3.15 ± 0.03	3
Flexural Strength	MPa (kpsi)	380(55)	338(49)
Compressive Strength	MPa (kpsi)	3970(560)	1120(158)
Hardness	Knoop	2800	2700
Breaking Tenacity	MPa m <sup>1/2</sup>	4	4.5
Thermal Conductivity	W/m.k	120	95
Coefficient of Thermal Expansion	10 <sup>-6</sup> /°C	4	5
Specific Heat	Joule/g 0k	0.67	0.8
Max temperature in air	°C	1500	1200
Elastic Modulus	Gpa	410	360

### Recrystallized Silicon Carbide (R-SiC)

Typical properties	Units	
Working temperature	°C	1600°C ( Oxidizing environment)
		1700°C (Reducing environment)
SiC content	%	> 99
Free Si content	%	< 0.1
Bulk density	g/cm³	2.60-2.70
Apparent porosity	%	< 16
Crushing strength	MPa	> 600
Cold bending strength	MPa	80-90 (20°C)
Hot bending strength	MPa	90-100 (1400°C)
Thermal expansion coefficient @1500°C	10 <sup>-6</sup> /°C	4.7
Thermal conductivity @1200°C	W/m•K	23
Elastic modulus	GPa	240
Thermal shock resistance		Extremely good

With silicon carbide ceramics the material properties remain constant up to temperatures above 1,400°C. The high Young s modulus > 400 GPa ensures excellent dimensional stability.



A typical application for silicon carbide components is dynamic sealing technology using friction bearings and mechanical seals, for instance in pumps and drive systems.

- · Axle Sleeve
- · Bushing
- · Mechanical Seal

With the advanced properties, silicon carbide ceramics are also ideal for use in the semiconductor industry.

- · Wafer Carrier
- · Wafer Boat





#### Wafer Boats $\rightarrow$

Semicorex Wafer Boat is made of recrystal silicon carbide ceramic, which has good resistance to corrosion and excellent resistance to high temperatures and thermal shock. Advanced ceramics deliver excellent thermal resistance and plasma durability while mitigating particles and contaminants for high-capacity wafer carriers.

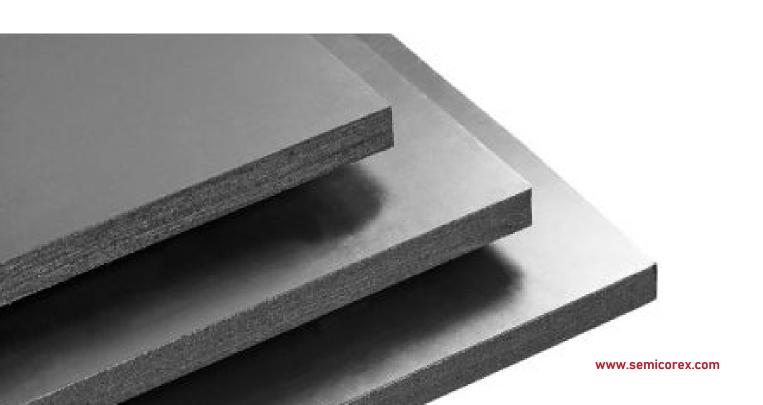






# **Graphite Material**

carbon graphite porous graphite rigid felt soft felt graphite foil



## carbon graphite

## Materials for mechanical applications

Our carbon graphite with self-lubricating properties and extreme consistency makes it ideal for a wide range of applications.

It is good to produce components for seal rings, bearing, bushing, etc.



## porous graphite

This is a graphite material with micro particles and an isotropic structure and properties which created through the cold isostatic pressing(CIP) of micro particles.

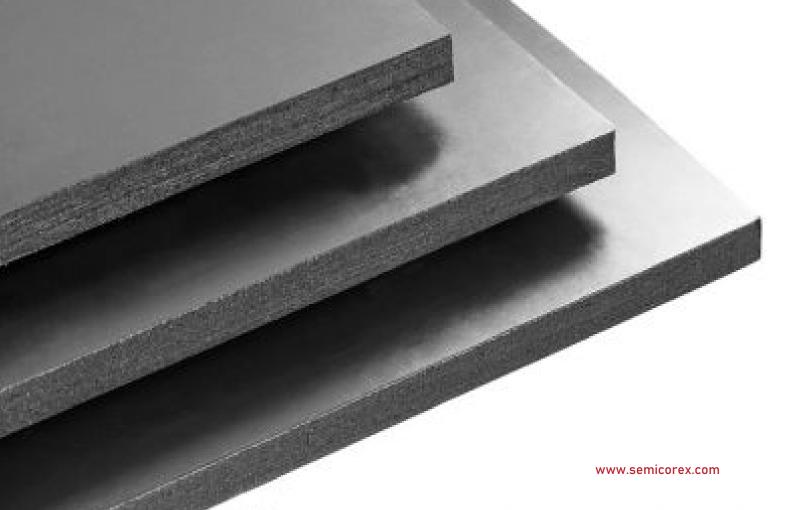
- High Reliability
- Ultra Heat and Chemical Resistance
- Excellent Electrical Conductivity
- Lightweight and Easy to Machine



## rigid felt

Semicorex High Purity Graphite Rigid Felt is a type of hightemperature insulation material made from graphite fibers that have been compacted and processed into a rigid, lightweight felt.

High Purity Graphite Rigid Felt is designed to provide excellent thermal insulation and resistance to high temperatures, which is typically used in high-temperature furnaces, kilns, and other thermal processing equipment where temperatures can reach up to 2800°C. It is known for its excellent thermal stability, low thermal conductivity, and resistance to thermal shock and chemical corrosion.



## soft felt

Semicorex soft felt is a specialty graphite which is perfect for insulating induction in the heater furnace chambers or process temperatures above 2000° C.

We provide customized services to satisfy different requirements.



## graphite foil

Semicorex high-purity flexible graphite foil is a high-performance material designed to withstand extreme temperatures and challenging processes. With 10 ppm ash content, this flexible graphite foil is ideal for high-temperature applications in the semiconductor, solar, and ceramic industries.

Semicorex high-purity expanded graphite foil and sheets are a smart solution for a wide range of heat treatment processes. These materials are predestined for high-temperature technology, as they offer unique properties that can improve the performance of high-temperature systems.



## COOPERATIVE R&D INSTITUTIONS











## STRATEGIC SUPPORTING PARTNERS















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