



Automatic 6 Cavity Bottle Blow Molding Machine



LND is a professional manufacturer of Automatic 6 Cavity Bottle Blow Molding Machine in China. We are providing most reliable quality machinery with reasonable and competitive price. We will be your long term cooperation partner in China. You can rest assured to buy Automatic 6 Cavity Bottle Blow Molding Machine from our factory and we will offer you the best after-sale service and timely delivery.

LND is a professional manufacturer of Automtaic Shrink Packing Mahcine in China.

Automatic Shrink Wrapping Packing Machine according production line, auto arrange, and combine our company 50A automatic sealing and cutting mature structure, as the machine fracture. The production line can match with any company filling device. For it stability, the production line main component all adopt to import, joint venture famous brand.

Automtaic Shrink Packing Mahcine

1. Scope of Application:

Auto shrink- wrapping machine series are suitable for the package of bottled water ,beverage、 household、 electric appliances、 electrical units、 floor boards、 pottery and so on.

2. Automtaic Shrink Packing Mahcine Feature:

- 1) It can make package perfect whatever it is without pallet, cartoon, rectangle, round or flat shape.
- 2) It has the advantage of less cost and better appearance.
- 3) Replace film conveniently. It has failure alarm, lock device, reliable running.
- 4) Automatic film feeding and cutting function, and the length of film for feeding and cutting is adjustable.
- 5) Feeding conveyer with frequency transducer control system for ensure reliable feeding.
- 6) With stainless steel heating tube to ensure the high efficiency even heat, not easy to break and easy changing.



7) The whole machine applies super steel and stainless steel, with compact and durable structure. This new type of wrapping machine is the ideal equipment for beverage filling line.

3. Automtaic Shrink Packing Mahcine Technical Diameter:

| | |
|--|-----------------------------|
| Machine Dimension | 5950×4500×1800mm (L*W*H.mm) |
| Max packed size | 600*400*350(L*W*H.mm) |
| Shrinkage film material | PE、PP、PVC、POF |
| Shrinkage film thickness | 0.03-0.15(mm) |
| Oven temperature | 160 - 250°C |
| Max output | 5-8Bag/Min. |
| Actual Power | 15Kw/H. |
| Max power consumption | 24KW |
| Voltage | AC 380V/220V,3Phs |
| Weight | 900kg. |
| Applicable Internal Diameter of Paper Tube | 5" ~ 10". |

4. Automtaic Shrink Packing Mahcine Components List:

| 1. Automatic Film Mantling & Cutting Machine | | |
|--|-------------------------|-----|
| Item | Model | Qty |
| Driving motor | YS5624;90w;220/380;50Hz | 2 |
| Gearing head | 56B14;RV30;i=10 | 2 |
| Cylinder | SC63×400 | 1 |
| Double Shaft Cylinder | TN-φ20×30 | 1 |
| Heating tube | φ11;L=650mm | 1 |
| Filters Rugulators lubricators | GL300-10 | 1 |
| Timer | JSS48A | 3 |
| Temperature Controller | REX-C100 | 1 |
| pilot light | AD Series | 2 |
| Starting switch | LA Series | 4 |



| | | |
|------------------------------------|---------------------------------|----|
| Power Switch | 2.1A/24V | 1 |
| Electric Relay | MY4NJ;24VDC ; OMRON | 5 |
| Solid State Relay | SSR-40DA | 1 |
| Proximity Switch | SC1204-N | 3 |
| Residual Current Circuit Breaker | C65L-32/4P | 2 |
| Pneumatic valve | 4V210-08 Airtac | 3 |
| Fuse Holder | 3A 8A | 2 |
| 2. Automatic Heat Shinking Machine | | |
| Driving motor | German Join Venture BEIDE motor | 1 |
| Turbine Gearbox | WPS60-60A | 1 |
| Heating tube | φ 16*1305 (1200W) | 12 |
| Transducer | 750w | 1 |
| Temperature Controller | REX-C100 | 1 |
| pilot light | AD Series | 1 |
| Starting switch | LA Series | 5 |
| Residual Current Circuit Breaker | 380V/63A | 1 |
| Fuse Base | RT18-32 | 2 |
| AC contactor | 4010/220V;1210/220V | 4 |
| Cooling fan | 220V,50w | 4 |
| Intermediate relay | MY2NJ-220/AC | 2 |

5. Automtaic Shrink Packing Mahcine Packing Type:

- a) 300-600ml: Big package: 4×6, 4×5; Small package: 3×4, 3×5.
- b) 700-2000ml: Big package: 3×3, 3×4; Small package: 2×2, 2×3.