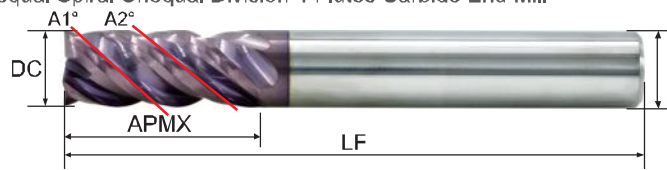


MUH-IGM 4000



圓溝不等分割不等螺旋 4 刃鎢鋼立銑刀
 Round land Unequal Spiral Unequal Division 4 Flutes Carbide End Mill

不等螺旋
 Unequal Spiral
 $A1^\circ \neq A2^\circ$



產品型號 Model No	在庫 Stock	切削直徑	切刃長度	柄部直徑	標準全長	價格 Price
		DC	APMX	DCON	LF	
NEW MUH-IGM4040		4	10	4	50	
NEW MUH-IGM4040L112		4	12	4	50	
NEW MUH-IGM4060		6	15	6	50	
NEW MUH-IGM4060L118		6	18	6	50	
NEW MUH-IGM4080		8	20	8	60	
NEW MUH-IGM4080L124		8	24	8	60	
NEW MUH-IGM4100		10	25	10	75	
NEW MUH-IGM4100L130		10	30	10	75	
NEW MUH-IGM4120		12	30	12	75	
NEW MUH-IGM4120L136		12	36	12	75	

MUH-IGM 4000系列切削參數

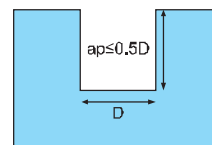
The Cutting Data For MUH-IGM 4000 Series

切深量 Depth (D: 刃徑F,D)

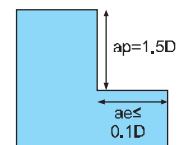
被加工材質: 鋼、不鏽鋼、鑄鐵

Material: Steel, Stainless steel, Iron cast

開槽 Slotted



側邊 Side



直徑 (mm) Shank		4	6	8	10	12	16	20
轉速 n (min)		6000	4000	2900	2400	1900	1500	1200
進給速度 Vf (mm/min)	開槽 Slotted	420	420	420	420	420	420	420
	側邊 Side	1100	800	950	750	500	480	400