
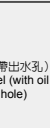
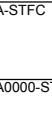
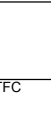

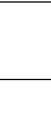
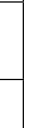
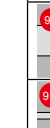


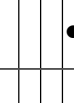

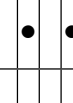
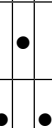

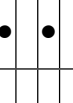
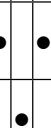
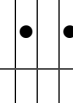
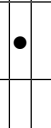
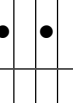


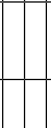
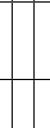
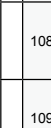
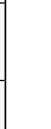
































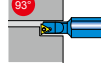

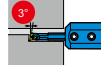

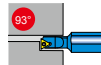

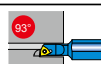

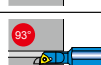

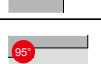



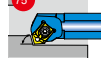

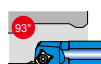

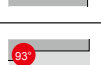



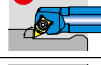

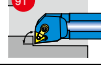

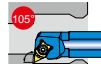


刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page				
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32		40	50	60	63
鋼 Steel	S-SCLC								●	●	●	●	●	●		●	●						102	
	S1000-SCLC S1200-SCLC S1600-SCLC										●	●												104
硬質合金 Carbide	C-SCLC				●	●	●			●	●	●	●	●	●		●							102 104
	A-SCLC									●	●	●	●	●	●									102
鋼 (帶出水孔) Steel (with oil hole)	A0000-SCLC									●	●	●	●											105
	H-SCLC									●	●	●	●	●	●		●	●	●					102
高速鋼 Alloy Tool Steel	H1000-SCLC H1200-SCLC H1600-SCLC											●	●	●										104
	H-SCLC-0									●	●	●	●	●	●		●							102
高速鋼 (帶出水孔) Alloy Tool Steel (With oil hole)	S-SCLC-0									●	●	●	●	●	●		●							102
鋼 Steel	S-SCZC									●	●	●	●	●	●		●							103
	S-SCKC									●	●	●	●	●	●		●							103
	S-SCLP											●	●	●	●	●		●						106
硬質合金 Carbide	C-SCLP									●	●	●	●	●	●		●							106
高速鋼 Alloy Tool Steel	H-SCLP								●	●	●	●	●	●		●							106	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page			
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32		40	50	60
鋼 Steel	S-STUC								●	●	●	●	●	●	●	●							107
硬質合金 Carbide	C-STUC								●	●	●	●	●	●									107
高速鋼 Alloy Tool Steel	H-STUC								●	●	●	●	●	●	●								107
鋼 Steel	S-STFC								●	●	●	●	●	●	●	●							108
硬質合金 Carbide	C-STFC								●	●	●	●	●	●									108
高速鋼 Alloy Tool Steel	H-STFC								●	●	●	●	●	●	●								108
鋼 (帶出水孔) Steel (with oil hole)	A-STFC								●	●	●	●	●	●									108
	A0000-STFC							●	●	●													109
鋼 Steel	S-STWC								●	●	●	●	●	●	●	●	●						109
	S-STUP(STUB)									●	●	●	●	●	●	●	●	●					110
	S1600-STUP																						111
	S-STFP										●	●	●	●									111
	S-STWP										●	●	●	●	●								112
	硬質合金 Carbide	C-STUP									●	●	●	●	●								
高速鋼 Alloy Tool Steel	H-STUP									●	●	●	●	●	●								110
	H1600-STUP														●								111
高速鋼 (帶出水孔) Alloy Tool Steel (With oil hole)	H-STUP-0									●	●	●	●	●	●								110
鋼 (帶出水孔) Steel (with oil hole)	A-STUP									●	●	●	●	●	●								110

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page				
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32		40	50	60	63
鋼 Steel	S-SDUC										●	●	●	●	●	●	●							113
硬質合金 Carbide	C-SDUC										●	●	●	●	●	●								113
高速鋼 Alloy Tool Steel	H-SDUC										●	●	●	●	●	●	●							113
高速鋼 (帶出水孔) Alloy Tool Steel (With oil hole)	H-SDUC-0										●	●	●	●	●	●								113
鋼 (帶出水孔) Steel (with oil hole)	A-SDUC										●	●	●	●	●	●								113
	A0000-SDUC										●	●	●	●	●	●								116
鋼 Steel	S-SDQC										●	●	●	●	●	●	●							114
硬質合金 Carbide	C-SDQC										●	●	●	●	●	●	●							114
高速鋼 Alloy Tool Steel	H-SDQC										●	●	●	●	●	●	●							114
高速鋼 (帶出水孔) Alloy Tool Steel (With oil hole)	H-SDQC-0										●	●	●	●	●	●	●							114
鋼 (帶出水孔) Steel (with oil hole)	A-SDQC										●	●	●	●	●	●	●							114
	A0000-SDQC										●	●	●	●	●	●	●							116
鋼 Steel	S-SDZC										●	●	●	●	●	●	●							115
	S-SDJC									●	●	●	●	●	●	●	●							115
高速鋼 Alloy Tool Steel	H-SDJC								●	●	●	●	●	●	●	●	●							115

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)														頁碼 Page								
				04	05	06	07	08	09	10	11	12	14	16	18	20	22		25	32	40	50	60	63		
鋼 Steel	S-SVJC										●	●	●	●	●	●								117		
	S-FSVJC													●	●	●									118	
	S-SVUC													●	●	●	●	●							117	
	S-SVQC													●	●	●	●								118	
	S-SVVCN																	●	●						118	
	S-SVJB											●	●	●	●	●	●	●								119
	S-FSVJB														●	●	●									120
	S-SVUB														●	●	●	●	●							119
	S-SVQB														●	●	●	●	●							120
	S-SVVBN																		●	●						120
	高速鋼 Alloy Tool Steel	H-SVJC										●	●	●	●	●										117
H-SVJB											●	●	●	●	●										119	
鋼 Steel	S-SSSC												●	●	●	●									121	
	S-SSKC												●	●	●	●									121	
鋼 Steel	S-SWLC									●	●	●	●	●											122	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																		頁碼 Page						
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40	50		60	63				
鋼 Steel	S1600-STUB																										123	
硬質合金 Carbide	C-STUB																											124
高速鋼 Alloy Tool Steel	H-1600-STUB																											123
鋼 Steel	S0000-SWUB																											125
硬質合金 Carbide	C-SWUB																											125
鋼 Steel	S-ECLN ● S-MCLN ○																											126
	S-ECKN ● S-MCKN ○																											127
鋼 Steel	S-ETUN																											128
	S-MTUN																											128
	S-ETLN																											129
	S-MTFN																											129
	S-ETQN ● S-MTQN ○																											130
	S-MTWN																											
鋼 Steel	S-EWLN ● S-MWLN ○																											132

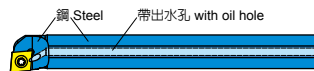


刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)														頁碼 Page									
				04	05	06	07	08	09	10	11	12	14	16	18	20	22		25	32	40	50	60	63			
鋼 Steel	S-EDUN ● S-MDUN ○ 		 93°														○	○		●	●					133	
	S-EDQN ● S-MDQN ○ 		 107.5°															○	○		●	●					134
鋼 Steel	S-MDZN 		 93°																	●	●	●				135	
	S-EVUN ● S-MVUN ○ 		 93°															○	○		●	●				136	
	S-EVQN ● S-MVQN ○ 		 117.5°															○	○		●	●				137	
	S-EVLN ● S-MVLN ○ 		 95°																○	○		●	●				138
	S-MSKN 		 75°																●	●	●	●	●				139
鋼 Steel	SINR/L 										●	●	●	●	●	●										140	
硬質合金 Carbide	CINR/L 											●	●	●													140

內徑刀柄型式 Steel / Carbide Shank Applications

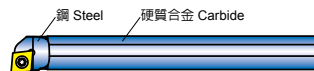
●Steel Shank with Oil Hole

A.....



●Carbide Shank

C.....



●Steel Shank

S.....

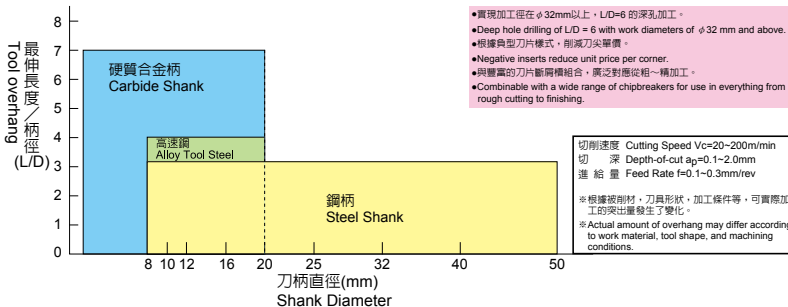


●Alloy Tool Steel

H.....



按刀桿尺寸分的推薦使用領域 Application Range by Shank Type

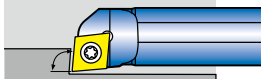


刀桿材質選定 Shank Material Selection

加工方法 Application		鏗刀種 Type	鋼刀桿 Steel Shank	高速鋼 Alloy Tool Steel	硬質合金刀桿 Carbide Shank
一般鋼 General Steel	淺孔加工 (L/D<3) Shallow hole		◎ (經濟性) ◎ (More economical)		
	深孔加工 (L/D>3) Deep hole				◎
高速鋼 Alloy Tool Steel	深孔加工 (L/D>4) Deep hole			◎	
利用修光刀片的高效率加工 High efficiency boring by wiper insert					◎
淬火鋼，高硬度材的加工 Hardened Steel					◎
高精度加工 High Precision boring					◎

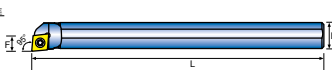
SCLC 95°

95°



內徑車刀架
Boring Bar

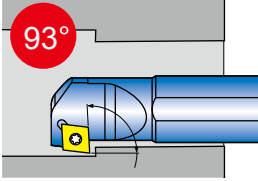
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

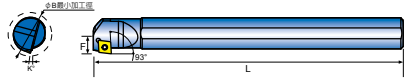
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price						
		R	L		D	F	L	K ^φ		螺絲 Screw	旗型扳手 Wrench							
		φ	B															
鋼 Steel	S08K-SCLCR/L06-09	●	●	9	8	4.5	125	15	CC □□ 0602 □□	CS25	T-8							
	S08K-SCLCR/L06-10	●	●	10	8	5.5	125	9										
	S10K-SCLCR/L06-12	●	●	12	10	6	125	7										
	S12M-SCLCR/L06-14	●	●	14	12	7	150	6										
	S16Q-SCLCR/L06-18	●	●	18	16	9	180	7										
	S12M-SCLCR/L09-14	●	●	14	12	7	150	7										
	S12M-SCLCR/L09-16	●	●	16	12	7	150	7										
	S14M-SCLCR/L09-16	●	●	16	14	8.5	150	7										
	S16Q-SCLCR/L09-18	●	●	18	16	9	180	7										
	S18Q-SCLCR/L09-20	●	●	20	18	10	180	7				CC □□ 09T3 □□	CS35	T-15				
	S20R-SCLCR/L09-22	●	●	22	20	11	200	5										
	S25R-SCLCR/L09	●	●	32	25	17	200	5										
	S32S-SCLCR/L09	●	●	39	32	18	250	6										
	S40T-SCLCR/L09	●	●	42	40	21	300	4										
	S20R-SCLCR/L12-22	●	●	22	20	12	200	8							CC □□ 1204 □□	CS45	T-15	
	S25R-SCLCR/L12	●	●	32	25	14	200	8										
S32S-SCLCR/L12	●	●	39	32	18	250	6											
S40T-SCLCR/L12	●	●	44	40	22	300	4											
鋼 (帶中心孔) Steel (with oil hole)	A08K-SCLCR/L06-10	●	●	10	8	5.5	125	9	CC □□ 0602 □□	CS25	T-8							
	A10K-SCLCR/L06-12	●	●	12	10	6	125	7										
	A12M-SCLCR/L06-14	●	●	14	12	7	150	6										
	A16Q-SCLCR/L09-18	●	●	18	16	9	180	7										
	A20R-SCLCR/L09-22	●	●	22	20	11	200	5							CC □□ 09T3 □□	CS35	T-15	
	A25R-SCLCR/L09	●	●	32	25	17	200	5										
合金鋼 Alloy Tool Steel	H08K-SCLCR/L06-09	●	●	9	8	4.5	125	15	CC □□ 0602 □□	CS25	T-8							
	H08K-SCLCR/L06-10	●	●	10	8	5.5	125	9										
	H10K-SCLCR/L06-12	●	●	12	10	6	125	7										
	H12M-SCLCR/L06-14	●	●	14	12	8.5	150	6										
	H16Q-SCLCR/L06-18	●	●	18	16	9	180	7										
	H16Q-SCLCR/L09-18	●	●	18	16	9	180	7				CC □□ 09T3 □□	CS35	T-15				
	H12M-SCLCR/L09-16	●	●	16	12	8.5	150	7										
	H20R-SCLCR/L09-22	●	●	22	20	11	200	5										
	H25R-SCLCR/L09-28	●	●	32	25	14	200	5										
	H32S-SCLCR/L09	●	●	39	32	18	250	6										
H40T-SCLCR/L09	●	●	44	40	22	300	4											
噴霧鋼 (帶中心孔) Alloy Tool Steel (with oil hole)	H08K-SCLCR06-10-O	●	●	10	8	5.5	125	9	CC □□ 0602 □□	CS25	T8							
	H10K-SCLCR06-12-O	●	●	12	10	6	125	7										
	H12M-SCLCR06-14-O	●	●	14	12	7	150	6										
	H16Q-SCLCR09-18-O	●	●	18	16	9	180	7										
	H20R-SCLCR09-22-O	●	●	22	20	11	200	5				CC □□ 09T3 □□	CS35	T15				
	H25R-SCLCR09-O	●	●	32	25	17	200	5										
超硬刀片 Carbide	C0807K-SCLCR/L06-08	●	●	8	8	4	125	9	CC □□ 0602 □□	CS25	T-8							
	C08K-SCLCR/L06-10	●	●	10	8	5	125	9										
	C10M-SCLCR/L06-12	●	●	12	10	6	150	7										
	C12Q-SCLCR/L06-14	●	●	14	12	7	180	6										
	C12Q-SCLCR/L09-16	●	●	16	12	7	180	6				CC □□ 09T3 □□	CS35	T-15				
	C16R-SCLCR/L09-18	●	●	18	16	9	200	7										
	C20S-SCLCR/L09-22	●	●	22	20	11	250	5										
C25T-SCLCR/L09	●	●	32	25	17	300	5											

SCZC 93°



內徑車刀架
Boring Bar

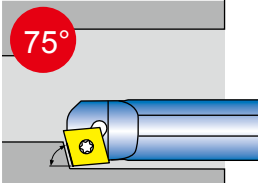
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

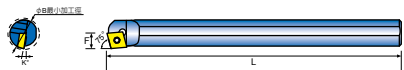
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S08K-SCZCR/L06	●	●	12	8	6.5	125	13	CC □ □ 0602 □ □	CS25	T-8			
	S10K-SCZCR/L06	●	●	14	10	7.5	125	12						
	S12M-SCZCR/L06	●	●	16	12	8.5	150	10						
	S16Q-SCZCR/L09	●	●	21	16	11.5	180	10	CC □ □ 09T3 □ □	CS35	T-15			
	S20R-SCZCR/L09	●	●	25	20	13.5	200	8						
	S25R-SCZCR/L09	●	●	32	25	16	200	6						

SCKC 75°



內徑車刀架
Boring Bar

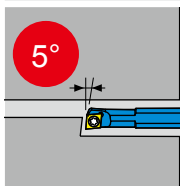
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

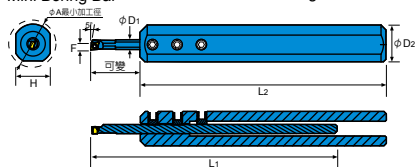
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S08K-SCKCR/L06-10	●	●	10	8	5	125	15	CC □ □ 0602 □ □	CS25	T-8			
	S10K-SCKCR/L06-12	●	●	12	10	6	125	13						
	S12M-SCKCR/L06-14	●	●	14	12	8	150	10						
	S16Q-SCKCR/L06-18	●	●	18	16	10	180	7	CC □ □ 09T3 □ □	CS35	T-15			
	S12M-SCKCR/L09-16	●	●	16	12	8	150	12						
	S16Q-SCKCR/L09-18	●	●	18	16	9	180	7						
	S20R-SCKCR/L09-22	●	●	22	20	12	200	8						
	S25R-SCKCR/L09	●	●	31	25	14	200	8						

SCLC 5°



小徑內孔車刀架
Mini Boring Bar

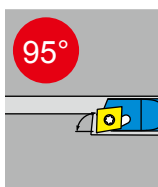
本圖所示為右手刀 (R)
Right-Hand Show



套筒需另購 ▶ 參 154 頁
Sleeve refer Page-154

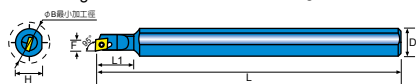
Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D1	H	L1	L2	F	φ D2		螺絲 Screw	旗型扳手 Wrench	
Carbide 鋼	C04G-SCLCR/L03-05	●	●	5	4	15	90	100	2.5	16	CC □ □ 0301	CS18	T-6	
	C05H-SCLCR/L03-06	●	●	6	5	15	100	100	3	16				
	C06J-SCLCR/L04-07	●	●	7	6	15	110	100	3.5	16				CC □ □ 0401

SCLCR 95°



小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

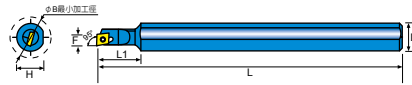
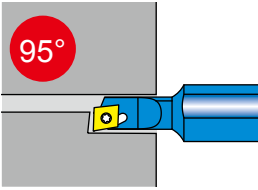


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price
		R	L	B	D	L	L1	H	F					
Steel 鋼	S0807K-SCLCR/L06	●		8	8	125	27	7		CC □ □ 0602 □ □	CS25	T-8		
	S1004K-SCLCR/L03	●		5	10	125	12	10	2.4				CC □ □ 0301	CS18
	S1204H-SCLCR/L03	●		5	12	100	8	11	2.5	CC □ □ 0401	CS22	T-7		
	S1206K-SCLCR/L04	●		7	12	125	14	11	3.5				CC □ □ 0602	CS25
	S1607K-SCLCR/L06-08	●		8	16	125	15	15	4					
	S1608K-SCLCR/L06-09	●	●	9	16	125	15	15	4.5					
	S1609K-SCLCR/L06-10	●	●	10	16	125	15	15	5					
	S1610K-SCLCR/L06-12	●	●	12	16	125	15	15	6					
Alloy Tool Steel 合金鋼	H1004K-SCLCR/L03	●		5	10	125	12	9		CC □ □ 0301	CS18	T-6		
	H1204H-SCLCR/L03	●		5	12	100	8	11					CC □ □ 0401	CS22
	H1206K-SCLCR/L04	●		7	12	125	14	11		CC □ □ 0602	CS25	T-8		
	H1607K-SCLCR/L06-08	●		8	16	125	15	15						
	H1608K-SCLCR/L06-09	●		9	16	125	15	15						
	H1609K-SCLCR/L06-10	●		10	16	125	15	15						
	H1610K-SCLCR/L06-12	●		12	16	125	15	15						

SET-SCLC 95°

 小徑內孔車刀架
Mini Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show

 套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

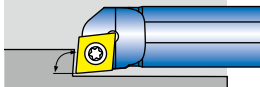
BORING BAR SERIES

材質 Shank	產品型號 Model No	在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price		
				R	L	ϕ B	D	d	L		L1	F		螺絲 Screw	旗型扳手 Wrench
鋼 (帶油孔) Steel (with oil hole)	A0608H-SCLCR/L06	●	●	8	8	6	100	25	4	CC □ □ 0602	CS25	T-8			
	A0810J-SCLCR/L06	●	●	12	10	8	110	32	6						
	A1012K-SCLCR/L06	●	●	14	12	10	125	38	7						
	A1216M-SCLCR/L06	●	●	18	16	12	150	50	9						
	A0816SET-SCLCR/L	●	●	A0608H-SCLCR06X1, A0810J-SCLCR06X1, A1012K-SCLCR06X1 A1216M-SCLCR06X1, CS25X6, T-8X1											

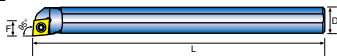
S

SCLP 95°

95°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



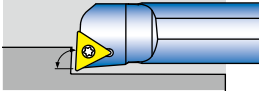
套筒可另購 ▶ 參 154-157
Sleeve refer Page-154-157

零件 Parts

本體 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price			
		R	L	φ B	D	F	L	K°							
鋼 Steel	S10K-SCLPR/L08-12	●	●	12	10	6	125	7	CP □□ 0802 □□	CS30	T-10				
	S12M-SCLPR/L08-14	●	●	14	12	7	150	6							
	S12M-SCLPR/L09-14			14	12	7	15	6							
	S12M-SCLPR/L09-16	●	●	16	12	8	150	6							
	S14M-SCLPR/L09-16	●	●	16	14	8.5	150	6				CP □□ 0903 □□	CS35	T-15	
	S16Q-SCLPR/L09-18	●	●	18	16	9	180	4							
	S20R-SCLPR/L09-22	●	●	22	20	11	200	4							
	S25R-SCLPR/L09	●	●	32	25	17	200	4							
合金鋼 Alloy Tool Steel	H10K-SCLPR/L08-12			12	10	6	125	7	CP □□ 0802 □□	CS30	T-10				
	H12M-SCLPR/L08-14			14	12	7	150	6							
	H12M-SCLPR/L09-16			16	12	8	150	6							
	H16Q-SCLPR/L09-18			18	16	9	180	4				CP □□ 0903 □□	CS35	T-15	
	H20R-SCLPR/L09-22			22	20	11	200	4							
	H25R-SCLPR/L09-28			32	25	14	200	4							
碳化物 Carbide	C10M-SCLPR/L08-12			12	10	6	150	7	CP □□ 0802 □□	CS30	T-10				
	C12Q-SCLPR/L08-14			14	12	7	180	6							
	C12Q-SCLPR/L09-16			16	12	8	180	6							
	C16R-SCLPR/L09-18			18	16	9	200	4				CP □□ 0903 □□	CS35	T-15	
	C20S-SCLPR/L09-22			22	20	11	250	4							
	C25T-SCLPR/L09			32	25	17	300	4							

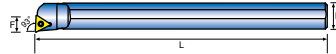
STUC 93°

93°



內徑車刀架
Boring Bar




本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 卷 154~157
Sleeve refer Page-154~157

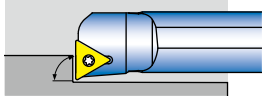
BORING BAR SERIES

S

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
		  													
鑄鐵 Steel	S08K-STUCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	S10K-STUCR/L09-12	●	●	12	10	6	125	15							
	S10K-STUCR/L11-12	●	●	12	10	6	125	15							
	S12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	S14M-STUCR/L11-16	●	●	16	14	8	150	8							
	S16Q-STUCR/L11-18	●	●	18	16	9	180	6							
	S20R-STUCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
	S20R-STUCR/L16-22	●	●	22	20	11	200	8							
	S25R-STUCR/L16	●	●	32	25	17	200	6							
S32S-STUCR/L16	●	●	39	32	17.5	250	4								
合金鋼 Alloy tool Steel	H08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	H10K-STUCR/L09-12	●		12	10	6	125	15							
	H10K-STUCR/L11-12	●		12	10	6	125	15							
	H12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	H16Q-STUCR/L11-18	●		18	16	9	180	6							
	H20R-STUCR/L11-22	●		22	20	11	200	3							
	H20R-STUCR/L16-22	●		22	20	11	200	8	TC □□ 16T3 □□	CS35	T-15				
H25R-STUCR/L16-28	●		32	25	14	200	6								
超硬材料 Carbide	C08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	C10M-STUCR/L09-12	●		12	10	6	150	15							
	C10M-STUCR/L11-12	●		12	10	6	150	15	TC □□ 1102 □□	CS25	T-8				
	C12Q-STUCR/L11-14	●		14	12	7	180	10							
	C16R-STUCR/L11-18	●		18	16	9	200	6							
	C20S-STUCR/L11-22	●		22	20	11	250	3							

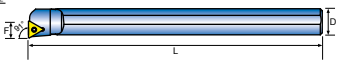
STFC 91°

91°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

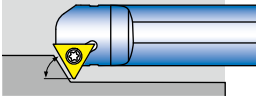


套筒可另購 ▶ 參 154-157
Sleeve refer Page-154-157

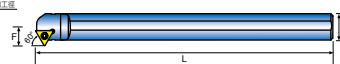
本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
		φ B													
Steel	S08K-STFCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	S10K-STFCR/L09-12	●	●	12	10	6	125	15							
	S12M-STFCR/L09-14	●	●	14	12	7	150	10							
	S10K-STFCR/L11-12	●	●	12	10	6	125	15	TC □□ 1102 □□	CS25	T-8				
	S12M-STFCR/L11-14	●	●	14	12	7	150	10							
	S16Q-STFCR/L11-18	●	●	18	16	9	180	6							
	S20R-STFCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
	S20R-STFCR/L16-22	●	●	22	20	11	200	3							
S25R-STFCR/L16	●	●	32	25	16	200	2								
Steel (非注水孔) Steel (with oil hole)	A08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	A10K-STFCR/L11-12	●		12	10	6	125	15							
	A12M-STFCR/L11-14	●		14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	A16Q-STFCR/L11-18	●		18	16	9	180	6							
	Alloy Tool Steel 合金鋼	H08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7			
H10K-STFCR/L09-12		●		12	10	6	125	15							
H12M-STFCR/L09-14		●		14	12	7	150	10							
H10K-STFCR/L11-12		●		12	10	6	125	15	TC □□ 1102 □□	CS25	T-8				
H12M-STFCR/L11-14		●		14	12	7	150	10							
H16Q-STFCR/L11-18		●		18	16	9	180	6							
H20R-STFCR/L11-22		●		22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
H20R-STFCR/L16-22		●		22	20	11	200	3							
H25R-STFCR/L16	●		32	25	14	200	2								
Cermet Cermet	C08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	C10M-STFCR/L09-12	●		12	10	6	150	15							
	C12Q-STFCR/L09-14	●		14	12	7	180	10	TC □□ 1102 □□	CS25	T-8				
	C12Q-STFCR/L11-14	●		14	12	7	180	10							
	C16R-STFCR/L11-18	●		18	16	9	200	6							
C20S-STFCR/L11-22	●		22	20	11	250	3								

STWC 60°

60°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

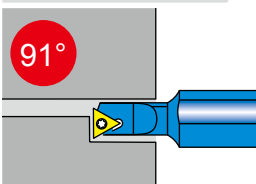


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

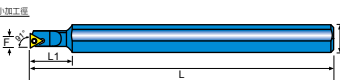
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°				
		鋼 Steel	S0806K-STWBR/L06	●	●	7	8	10	125	7	TB □□ 0601 □□	
	S08K-STWCR/L09	●	●	11	8	6.5	125	15	TC □□ 0902 □□	CS22	T-7	
	S10K-STWCR/L09	●	●	12	10	6	125	15				
	S10K-STWCR/L11	●	●	12	10	6	125	15				
	S12M-STWCR/L11	●	●	16	12	7	150	13	TC □□ 1102 □□	CS25	T-8	
	S16Q-STWCR/L11	●	●	20	16	9	180	10				
	S20R-STWCR/L11	●	●	25	20	11	200	7				
	S25R-STWCR/L16	●	●	30	25	14	200	5				
	S32S-STWCR/L16	●	●	40	32	20	250	6	TC □□ 16T3 □□	CS35	T-15	
	S40T-STWCR/L16	●	●	48	40	24	300	0				

SET-STFC 91°

91°



小徑內孔車刀架
Mini Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

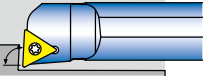
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price	
		R	L	φ B	D	d	L	L1	F				
		鋼 (帶油孔) Steel (with oil hole)	A0810J-STFCR/L11	●	●	14	7	8	110	32	7		TC □□ 1102
	A1012K-STFCR/L11	●	●	18	9	10	125	38	9				
	A1216M-STFCR/L11	●	●	22	11	12	150	50	11				
	A1016SET-STFCR/L	●	●	A0810J-STFCR07X1, A1012K-STFCR07X1, A1216M-STFCR07X1				CS25X6, T-8X1					

刀片資料
TB □□ 0601 □□ ▶ 參考 AE 頁
TC □□ 0902 □□ TC □□ 1102 □□ TC □□ 16T3 □□ ▶ 參考 Z 頁
Insert Detail
TB □□ 0601 □□ ▶ Ref. Page-AE
TC □□ 0902 □□ TC □□ 1102 □□ TC □□ 16T3 □□ ▶ Ref. Page-Z

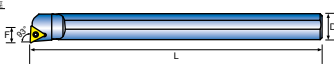


STUP 93°

93°



內徑車刀架
Boring Bar



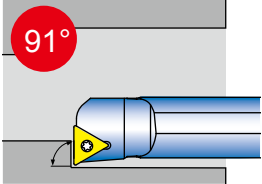
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L	φB	D	F	L	K°	螺絲 Screw		旗型扳手 Wrench			
Steel	S0806K-STUBR/L06-07-L20	●	●	7	8	10	125	7	TB □□ 0601 □□	CS20	T-6			
	S08K-STUBR/L06-08	●	●	8	8	4	125	12						
	S08K-STUBR/L06-09	●	●	9	8	4.5	125	15						
	S08K-STUPR/L08-10	●	●	10	8	5.5	125	10	TP □□ 0802 □□	CS22	T-7			
	S08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	S10K-STUPR/L09-12	●	●	12	10	6	125	8	TP □□ 0902 □□	CS25	T-8			
	S12M-STUPR/L09-14	●	●	14	12	7	150	5						
	S10K-STUPR/L11-12	●	●	12	10	6	125	8	TP □□ 1103 □□	CS30	T-10 T-6			
	S12M-STUPR/L11-14	●	●	14	12	7	150	7						
	S14M-STUPR/L11-16	●	●	16	14	8	150	6						
	S16Q-STUPR/L11-18	●	●	18	16	9	180	4						
	S18Q-STUPR/L11-20	●	●	20	18	10	180	4						
	S20R-STUPR/L11-22	●	●	22	20	11	200	2						
	S25R-STUPR/L11-28	●	●	28	25	14	200	5	TP □□ 1604 □□	CS35	T-15			
S20R-STUPR/L1604-22	●	●	22	20	11	200	3							
S25R-STUPR/L1604	●	●	32	25	16	200	2							
S20R-STUPR/L1603-22	●	●	22	20	11	200	3	TP □□ 1603 □□	CS35	T-15				
S25R-STUPR/L1603	●	●	32	25	16	200	2							
Steel (with oil hole)	A08K-STUPR/L09-10	●	●	10	8	5.5	125	10	TP □□ 0902 □□	CS25	T-8			
	A10K-STUPR/L09-12	●	●	12	10	6	125	8						
	A12M-STUPR/L09-14	●	●	14	12	7	150	5	TP □□ 1103 □□	CS30	T-10			
	A16Q-STUPR/L11-18	●	●	18	16	9	180	4						
A20R-STUPR/L11-22	●	●	22	20	11	200	2							
Alloy Tool Steel	H08K-STUPR/L08-10	●	●	10	8	5.5	125	10	TP □□ 0802 □□	CS22	T-7			
	H08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	H10K-STUPR/L09-12	●	●	12	10	6	125	8	TP □□ 0902 □□	CS25	T-8			
	H12M-STUPR/L09-14	●	●	14	12	7	150	5						
	H10K-STUPR/L11-12	●	●	12	10	6	125	8	TP □□ 1103 □□	CS30	T-10			
	H12M-STUPR/L11-14	●	●	14	12	7	150	7						
	H16Q-STUPR/L11-18	●	●	18	16	9	180	4						
	H20R-STUPR/L11-22	●	●	22	20	11	200	2						
	H25R-STUPR/L11-28	●	●	28	25	14	200	2						
	H20R-STUPR/L1604-22	●	●	22	20	11	200	3				TP □□ 1604 □□	CS35	T-15
H25R-STUPR/L1604	●	●	32	25	14	200	2							
Alloy Tool Steel (with oil hole)	H08K-STUPR08-10-O	●	●	10	8	5.5	125	10	TP □□ 0802 □□	CS22	T7			
	H08K-STUPR09-10-O	●	●	10	8	5.5	125	10	TP □□ 0903 □□	CS25	T8			
	H10K-STUPR09-12-O	●	●	12	10	6	125	8	TP □□ 0902 □□	CS25	T8			
	H12M-STUPR09-14-O	●	●	14	12	7	150	7						
	H10K-STUPR11-12-O	●	●	12	10	6	125	8	TP □□ 1103 □□	CS30	T10			
	H12M-STUPR11-14-O	●	●	14	12	7	150	7						
	H16Q-STUPR11-18-O	●	●	18	16	9	180	4						
	H20R-STUPR11-22-O	●	●	22	20	11	200	2				TP □□ 1103 □□	CS30	T10
	Carbide	C0807K-STUBR/L06-08	●	●	8	8	4	125	9	TB □□ 0601 □□	CS20	T-6		
		C08K-STUPR/L08-10	●	●	10	8	5.5	125	10					
C08H-STUPR/L08-10		●	●	10	8	5.5	100	10	TP □□ 0802 □□	CS22	T-7			
C08K-STUPR/L09-10		●	●	10	8	5.5	125	10						
C10M-STUPR/L09-12		●	●	12	10	6	150	15	TP □□ 0902 □□	CS25	T-8			
C12Q-STUPR/L09-14		●	●	14	12	7	180	15						
C10M-STUPR/L11-12		●	●	12	10	6	150	15	TP □□ 1103 □□	CS30	T-10			
C10H-STUPR/L11-12		●	●	12	10	6	100	15						
C12Q-STUPR/L11-14		●	●	14	12	7	180	10						
C16R-STUPR/L11-18		●	●	18	16	9	200	6						
C20S-STUPR/L11-22	●	●	22	20	11	250	3							

STFP 91°



內徑車刀架
Boring Bar

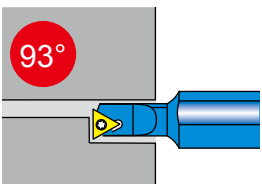
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

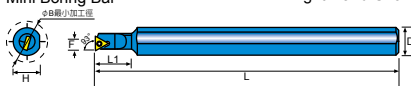
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
鋼 Steel	S10K-STFPR/L09-12	●	●	12	10	6	125	8	TP □□ 0902 □□	CS25	T-8				
	S10K-STFPR/L11-12	●	●	12	10	6	125	7							
	S12M-STFPR/L11-14	●	●	14	12	7	150	6				TP □□ 1103 □□	CS30	T-10	
	S16Q-STFPR/L11-18	●	●	18	16	9	180	4							
	S20R-STFPR/L11-22	●	●	22	20	11	200	4							
合金 Alloy	C08K-STFPR/L11-10	●		10	8	5	125	8	TP □□ 0902 □□	CS25	T-8				
	C08K-STFPR/L11-12	●		12	10	6	150	9	TP □□ 1103 □□	CS30	T-10				
	C08K-STFPR/L11-14	●		14	12	7	180	8							

STUP 93°



小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



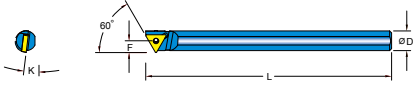
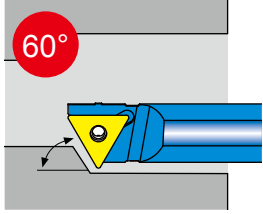
套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	L	L1	H		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S1609J-STUPR/L08-10	●	●	10	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	S1610K-STUPR/L11-12	●	●	12	16	120	15	15	TP □□ 1103 □□	CS30	T-10	
合金 Alloy tool Steel	H1609J-STUPR/L08-10	●		12	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	H1610K-STUPR/L11-12	●		12	16	120	15	15	TP □□ 1103 □□	CS30	T-10	

STWP

內徑車刀架
Boring Bar

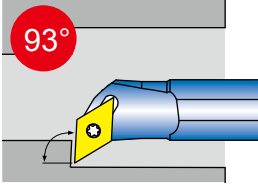
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154-157
Sleeve refer Page-154-157

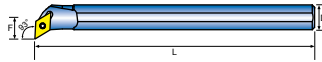
材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型板手 Wrench		
鋼 Steel	S08K-STWPR/L09	●	●	11	8	6.5	125	15	TP □ □ 0902 □ □	CS25	T-8				
	S10K-STWPR/L11	●	●	12	10	6	125	15							
	S12M-STWPR/L11	●	●	16	12	7	150	13				TP □ □ 1103 □ □	CS30	T-10	
	S16Q-STWPR/L11			20	16	9	180	10							
	S20R-STWPR/L11	●	●	25	20	11	200	7							

SDUC 93°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

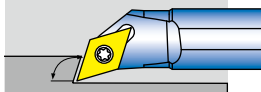


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

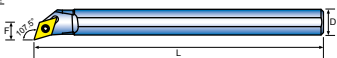
刀架 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
鋼 Steel	S10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	S12M-SDUCR/L07	●	●	16	12	9	150	8							
	S16Q-SDUCR/L07	●	●	20	16	11	180	6							
	S16Q-SDUCR/L11	●	●	20	16	11	180	6							
	S20R-SDUCR/L11	●	●	25	20	13	200	8				DC □□ 11T3 □□	CS35	T-15	
	S25R-SDUCR/L11	●	●	32	25	17	200	4							
	S32S-SDUCR/L11	●	●	39	32	20	250	4							
	S40T-SDUCR/L11	●	●	28	40	24	300	2							
S50U-SDUCR/L11	●	●	64	50	32	350	6								
鋼 (能加工油孔) Steel (with oil hole)	A10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	A12M-SDUCR/L07	●	●	16	12	9	150	8							
	A16Q-SDUCR/L07	●	●	20	16	11	180	6							
	A16Q-SDUCR/L11	●	●	20	16	11	180	6				DC □□ 11T3 □□	CS35	T-15	
	A20R-SDUCR/L11	●	●	25	20	13	200	8							
合金鋼 Alloy tool Steel	H10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	H12M-SDUCR/L07	●	●	16	12	9	150	8							
	H16Q-SDUCR/L07	●	●	20	16	11	180	6							
	H16Q-SDUCR/L11	●	●	20	16	11	180	6							
	H20R-SDUCR/L11	●	●	25	20	13	200	8				DC □□ 11T3 □□	CS35	T-15	
	H25R-SDUCR/L11	●	●	32	25	17	200	4							
	H32S-SDUCR/L11	●	●	39	32	20	250	4							
	H40T-SDUCR/L11	●	●	28	40	24	300	2							
合金鋼 (能加工油孔) Alloy tool Steel (with oil hole)	H10K-SDUCR07-O	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T8				
	H12M-SDUCR07-O	●	●	16	12	9	150	8							
	H16Q-SDUCR07-O	●	●	20	16	11	180	6							
	H16Q-SDUCR11-O	●	●	20	16	11	180	6				DC □□ 11T3 □□	CS35	T15	
	H20R-SDUCR11-O	●	●	25	20	13	200	8							
H25R-SDUCR11-O	●	●	32	25	17	200	4								
陶瓷 Ceramics	C10M-SDUCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8				
	C12Q-SDUCR/L07	●	●	16	12	9	180	8							
	C16R-SDUCR/L07	●	●	20	16	11	200	6							
	C20S-SDUCR/L11	●	●	25	20	13	250	8				DC □□ 11T3 □□	CS35	T-15	
	C25T-SDUCR/L11	●	●	32	25	17	300	4							

SDQC 107.5°

107.5°



內徑車刀架
Boring Bar

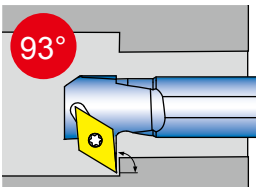


本圖所示為右手刀 (R)
Right-Hand Show





套筒可另購 ▶ 參 154-157
Sleeve refer Page-154-157

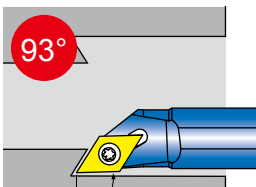
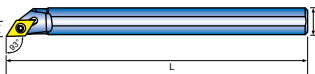
本廠 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
Steel	S10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	S12M-SDQCR/L07	●	●	16	12	9	150	8							
	S16Q-SDQCR/L07	●	●	20	16	11	180	6							
	鋼 (帶孔不亮) Steel (with oil hole)	S16Q-SDQCR/L11	●	●	20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15			
		S20R-SDQCR/L11	●	●	25	20	13	200	8						
		S25R-SDQCR/L11	●	●	32	25	17	200	4						
		S32S-SDQCR/L11	●	●	39	32	20	250	4						
A10K-SDQCR/L07		●		13	10	7	125	10	DC □□ 0702 □□				CS25	T-8	
合金鋼 Alloy Tool Steel	A12M-SDQCR/L07	●		16	12	9	150	8	DC □□ 0702 □□	CS25	T-8				
	A16Q-SDQCR/L07	●		20	16	11	180	6							
	H10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	H12M-SDQCR/L07	●	●	16	12	9	150	8							
	H16Q-SDQCR/L07	●	●	20	16	11	180	6							
	合金鋼 (帶孔不亮) Alloy Tool Steel (with oil hole)	H16Q-SDQCR/L11	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15			
		H20R-SDQCR/L11	●		25	20	13	200	8						
H25R-SDQCR/L11		●		32	25	17	200	4							
H10K-SDQCR07-O		●		13	10	7	125	10	DC □□ 0702 □□				CS25	T8	
H12M-SDQCR07-O		●		16	12	9	150	8							
合金鋼 (帶孔不亮) Alloy Tool Steel (with oil hole)	H16Q-SDQCR07-O	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T15				
	H16Q-SDQCR11-O	●		20	16	11	180	6							
	H20R-SDQCR11-O	●		25	20	13	200	8							
	H25R-SDQCR11-O	●		32	25	17	200	4							
	C10M-SDQCR/L07	●	●	13	10	7	150	10				DC □□ 0702 □□	CS25	T-8	
	C12Q-SDQCR/L07	●	●	16	12	9	180	8							
C16R-SDQCR/L07	●	●	20	16	11	200	6								
燻頭心杆 Candle	C16R-SDQCR/L11	●	●	20	16	11	200	6	DC □□ 11T3 □□	CS35	T-15				
	C20S-SDQCR/L11	●		25	20	13	250	8							
	C25T-SDQCR/L11			32	25	17	300	4							

SDZC 93°

 內徑車刀架
 Boring Bar



 本圖所示為右手刀 (R)
 Right-Hand Show

 套筒可另購 ▶ 參 154~157
 Sleeve refer Page-154~157

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price		
		R	L	φ B	D	F	L	K°						
														
鋼 Steel	S10K-SDZCR/L07	●	●	15	10	8.5	125	12	DC □□ 0702 □□	CS25	T-8			
	S12M-SDZCR/L07	●	●	17	12	10.5	150	9						
	S16Q-SDZCR/L07	●	●	21	16	12.5	180	8						
	S20R-SDZCR/L11	●	●	26	20	15.5	200	8				DC □□ 11T3 □□	CS35	T-15
	S25R-SDZCR/L11	●	●	33	25	18	200	6						
	S32S-SDZCR/L11	●	●	38	32	20.5	250	4						
	S40T-SDZCR/L11	●	●	41	40	20.5	300	4						

SDJC 93°

 內徑車刀架
 Boring Bar

 本圖所示為右手刀 (R)
 Right-Hand Show

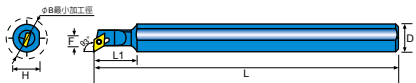
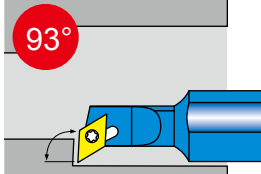
 套筒可另購 ▶ 參 154~157
 Sleeve refer Page-154~157


本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price		
		R	L	φ B	D	F	L	K°						
														
鋼 Steel	S08K-SDJCR/L07	●	●	10	8	5	125	10	DC □□ 0702 □□	CS25	T-8			
	S10K-SDJCR/L07	●	●	12	10	6	125	10						
	S12M-SDJCR/L07	●	●	14	12	7	150	8						
	S16Q-SDJCR/L07	●	●	19	16	9	180	6				DC □□ 11T3 □□	CS35	T-15
	S16Q-SDJCR/L11	●	●	19	16	10	180	6						
	S20R-SDJCR/L11	●	●	24	20	12	200	8						
	S25R-SDJCR/L11	●	●	30	25	15	200	4						
	合金鋼 Alloy tool Steel	H08K-SDJCR/L07	●	●	10	8	5	125	10	DC □□ 0702 □□	CS25	T-8		
H10K-SDJCR/L07		●	●	12	10	6	125	10						
H12M-SDJCR/L07		●	●	14	12	7	150	8						
H16Q-SDJCR/L07		●	●	19	16	9	180	6	DC □□ 11T3 □□				CS35	T-15
H16Q-SDJCR/L11		●	●	19	16	9	180	6						
H20R-SDJCR/L11		●	●	24	20	10.5	200	8						
H25R-SDJCR/L11		●	●	30	25	13.5	200	4						

SET-SDUC

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



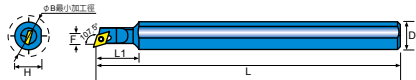
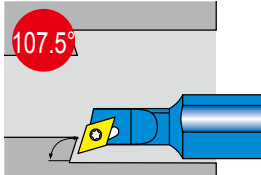
套筒可另購 ▶ 參 154~157
Sleeve refer Page-154-157

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L		φB	D	d	L	L1		F	螺絲 Screw	
鋼 (帶油孔) Steel (with oil hole)	A0810J-SDUCR/L07	●	●	12.5	10	8	110	22	5	DC □□ 0702	CS25	T-8	
	A1012K-SDUCR/L07	●	●	15.5	12	10	125	28	5				
	A1216M-SDUCR/L07	●	●	19.5	16	12	150	36	5				
	A1016SET-SDUCR/L	●	●	A0810J-SDUCR07X1, A1012K-SDUCR07X1, A1216M-SDUCR07X1					CS25X6, T-8X1				

SET-SDQC

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

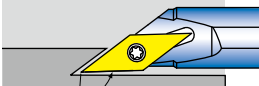


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154-157

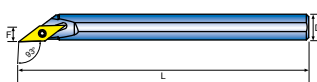
材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L		φB	D	d	L	L1		F	螺絲 Screw	
鋼 (帶油孔) Steel (with oil hole)	A0810J-SDQCR/L07	●	●	14	10	8	110	22	7	DC □□ 0702	CS25	T-8	
	A1012K-SDQCR/L07	●	●	18	12	10	125	28	9				
	A1216M-SDQCR/L07	●	●	22	16	12	150	36	11				
	A1016SET-SDQCR/L	●	●	A0810J-SDQCR07X1, A1012K-SDQCR07X1, A1216M-SDQCR07X1					CS25X6, T-8X1				

SVJC 93°

93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

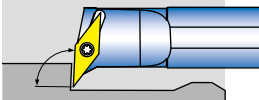


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

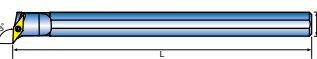
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S10K-SVJCR/L11	●	●	12	10	6	125	10	VC □□ 1103 □□	CS25	T-8	
	S12M-SVJCR/L11	●	●	14	12	7	150	10				
	S16Q-SVJCR/L11	●	●	18	16	9	180	7				
	S20R-SVJCR/L11	●	●	25	20	9	180	7				
	S16Q-SVJCR/L16	●	●	18	16	9	180	7	VC □□ 1604 □□	CS35	T-15	
	S20R-SVJCR/L16	●	●	25	20	9	200	7				
	S25R-SVJCR/L16	●	●	32	25	11	200	7				
	S32S-SVJCR/L16	●	●	40	32	14	250	5				
S40T-SVJCR/L16	●	●	47	40	23.5	300	8					
合金鋼 Alloy Tool Steel	H10K-SVJCR/L11	●		12	10	6	125	10	VC □□ 1103 □□	CS25	T-8	
	H12M-SVJCR/L11	●		14	12	7	150	10				
	H16Q-SVJCR/L11	●		18	16	9	180	7				
	H20R-SVJCR/L11	●		18	20	10.5	200	7				
	H16Q-SVJCR/L16	●		18	16	9	180	7	VC □□ 1604 □□	CS35	T-15	
	H20R-SVJCR/L16	●		25	20	10.5	200	7				
	H25R-SVJCR/L16	●		32	25	13.5	200	7				

SVUC 93°

93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

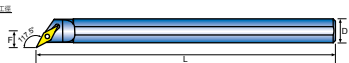
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S16Q-SVUCR/L11	●	●	22	16	13	180	7	VC □□ 1103 □□	CS25	T-8	
	S20R-SVUCR/L11	●	●	27	20	13	200	7				
	S25R-SVUCR/L11	●	●	33	25	17	200	5				
	S25R-SVUCR/L16	●	●	33	25	20	200	5	VC □□ 1604 □□	CS35	T-15	
	S32S-SVUCR/L16	●	●	44	32	22	250	10				
	S40T-SVUCR/L16	●	●	54	40	27	300	8				

SVQC 117.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

117.5°



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price		
		R	L		φ B	D	F	L					K°	
		●	●											
鋼 Steel	S16Q-SVQCR/L11	●	●	20	16	11	180	7	VC □□ 1103 □□	CS25	T-8			
	S20R-SVQCR/L11	●	●	25	20	13	200	7						
	S25R-SVQCR/L11	●	●	32	25	17	200	5						
	S25R-SVQCR/L16	●	●	32	25	17	200	5	VC □□ 1604 □□	CS35	T-15			
	S32S-SVQCR/L16	●	●	40	32	14	250	5						
	S40T-SVQCR/L16	●	●	54	32	27	300	7						

FSVJC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

93°



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price		
		R	L		φ B	D	F	L					L ₁	K°
		●	●											
鋼 Steel	S16K-FSVJCR/L11	●	●	20	16	2	125	36	VC □□ 1103 □□	CS25	T-8			
	S20M-FSVJCR/L11	●	●	25	20	2	150	37.5						
	S25M-FSVJCR/L11	●	●	30	25	3.5	150	45						

SVVCN

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

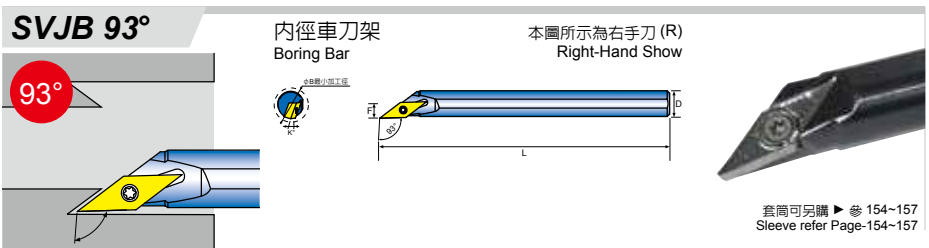
72°



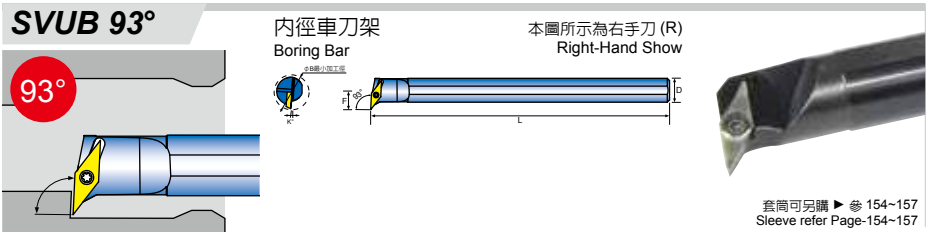
套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本圖 Shank	產品型號 Model No	在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price
				φ B	D	F	L				
		●									
鋼 Steel	S32S-SVVCN16	●	40	32	14	250	5	VC □□ 1604 □□	CS35	T-15	
	S40T-SVVCN16	●	42	40	20	300	0				

刀片資料
VC □□ 1103 □□ VC □□ 1604 □□ ▶ 參考 AB 頁
Insert Detail
VC □□ 1103 □□ VC □□ 1604 □□ ▶ Ref. Page-AB



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench			
鋼 Steel	S10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8			
	S12M-SVJBR/L11	●	●	14	12	7	150	10						
	S16Q-SVJBR/L16	●	●	18	16	9	180	7						
	S20R-SVJBR/L16	●	●	25	20	9	200	7						
	S25R-SVJBR/L16	●	●	32	25	11	200	7						
	S32S-SVJBR/L16	●	●	40	32	14	250	5						
	S40T-SVJBR/L16	●	●	57	40	28.5	300	8						
合金鋼 Alloy tool Steel	H10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8			
	H12M-SVJBR/L11	●	●	14	12	7	150	10						
	H16Q-SVJBR/L11	●	●	18	16	9	180	7						
	H20R-SVJBR/L11	●	●	18	20	10.5	200	7						
	H16Q-SVJBR/L16	●	●	18	16	9	180	7						
	H20R-SVJBR/L16	●	●	25	20	10.5	200	7				VB □□ 1604 □□	CS35	T-15
	H25R-SVJBR/L16	●	●	32	25	13.5	200	7						



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench			
鋼 Steel	S16Q-SVUBR/L11	●	●	22	16	13	180	7	VB □□ 1103 □□	CS25	T-8			
	S20R-SVUBR/L11	●	●	27	20	13	200	7						
	S25R-SVUBR/L16	●	●	33	25	17	200	5						
	S32S-SVUBR/L16	●	●	44	32	22	250	10				VB □□ 1604 □□	CS35	T-15
	S40T-SVUBR/L16	●	●	54	40	27	300	8						

刀片資料
VB □□ 1103 □□ VB □□ 1604 □□ ▶ 參考 AC 頁
Insert Detail
VB □□ 1103 □□ VB □□ 1604 □□ ▶ Ref.Page-AC

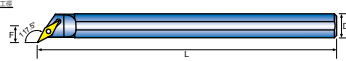


SVQB 117.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

117.5°



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	
鋼 Steel	S16Q-SVQBR/L11	●	●	20	16	11	180	7	VB □□ 1103 □□	CS25	T-8	
	S20R-SVQBR/L11	●	●	25	20	13	200	7				
	S25R-SVQBR/L11	●	●	32	25	17	200	5				
	S25R-SVQBR/L16	●	●	32	25	17	200	5	VB □□ 1604 □□	CS35	T-15	
	S32S-SVQBR/L16	●	●	40	32	14	250	5				
	S40T-SVQBR/L16	●	●	54	40	27	300	7				

FSVJB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

93°



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price	
		R	L		φ B	D	F	L		L ₁	K°		螺絲 Screw
鋼 Steel	S16K-FSVJBR/L11	●	●	20	16	2	125	36	5	VB □□ 1103 □□	CS25	T-8	
	S20M-FSVJBR/L11	●	●	25	20	2	150	37.5	5				
	S25M-FSVJBR/L11	●	●	30	25	3.5	150	45	5				

SVVBN

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

72°

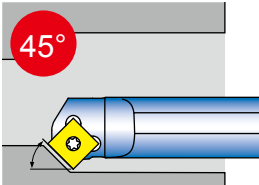


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	
鋼 Steel	S32S-SVVBN16	●							VB □□ 1604 □□	CS35	T-15	
	S40T-SVVBN16	●		42	40	20	300	0				

刀片資料
VB □□ 1103 □□ VB □□ 1604 □□ ▶ 參考 AC 頁
Insert Detail
VB □□ 1103 □□ VB □□ 1604 □□ ▶ Ref. Page-AC

SSSC 45°



內徑車刀架
Boring Bar

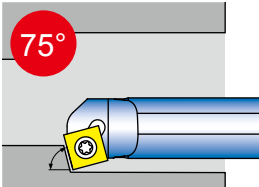
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSSCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15	
	S16Q-SSSCR/L09	●	●	22	16	11.5	180	10				
	S20R-SSSCR/L09	●	●	26	20	13.5	200	8				
	S25R-SSSCR/L09	●	●	31	25	16	200	6				

SSKC 75°



內徑車刀架
Boring Bar

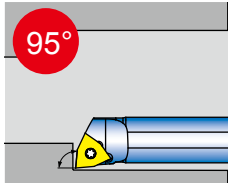
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

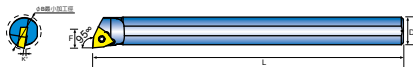
本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSKCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15	
	S16N-SSKCR/L09	●	●	20	16	10.5	160	10				
	S16Q-SSKCR/L09	●	●	20	16	10.5	180	10				
	S20R-SSKCR/L09	●	●	24	20	12.5	200	8				
	S25R-SSKCR/L09	●	●	31	25	17	200	6				

SWLCL 95°



內徑車刀架
Boring Bar

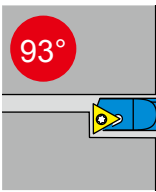
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 154-157
Sleeve refer Page-154-157

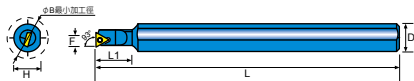
Shank 柄頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia. ϕ B	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench		
Steel 鋼	S08K-SWLCL/L03-10	●	●	10	8	5	125	12	WC □□ 0302 □□	CS25	T-8		
	S10K-SWLCL/L03-12	●	●	12	10	6	125	10					
	S08K-SWLCL/L04-10	●	●	10	8	5	125	12	WC □□ 0402 □□	CS25	T-8		
	S12M-SWLCL/L04-14	●	●	14	12	7	150	10					
	S16Q-SWLCL/L04-18	●	●	18	16	9	180	8					
	S20R-SWLCL/L05-22	●	●	22	20	11	200	5	WC □□ 0503 □□	CS30	T-10		

STUB 93°



小徑內徑車刀架 Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

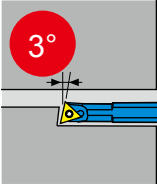


套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

本類 Steels	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L		φ B	D	L	L1		H	螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S1606J-STUBR/L06-07	●	7	16	110	15	15	TB □□ 0601	CS20	T-6			
	S1607J-STUBR/L06-08	●	8	16	110	15	15						
	S1608J-STUBR/L06-09	●	9	16	110	15	15						
	S1609J-STUBR/L06-10	●	10	16	110	15	15						
合金鋼 Alloy tool steel	H1606J-STUBR/L06-07	●	7	16	110	15	15	TB □□ 0601	CS20	T-6			
	H1607J-STUBR/L06-08	●	8	16	110	15	15						
	H1608J-STUBR/L06-09	●	9	16	110	15	15						
	H1609J-STUBR/L06-10	●	10	16	110	15	15						

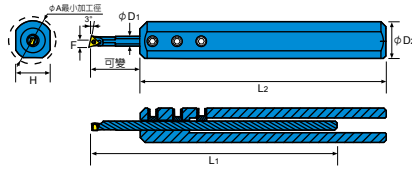


STUB 3°



小徑內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



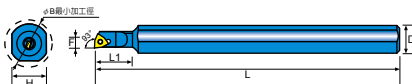
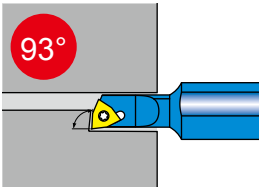
套筒需另購 ▶ 參 154 頁
Sleeve refer Page-154

材質 Stank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	B	ϕ D1	H	L1	L2	F	ϕ D2		螺絲 Screw	旗型扳手 Wrench	
硬 Carbide	C06J-STUBR/L06-07	●	●	7	6	15	110	100	3.5	16	TB □□ 0601	CS20	T-6	
	C0807K-STUBR/L06-08	●	●	8	7	7.4	125	100	4	20				

SWUB 93°

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



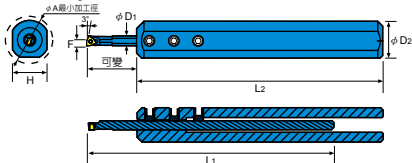
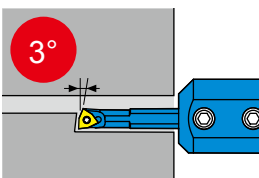
套筒可另購 ▶ 參 154~157
Sleeve refer Page-154~157

芯頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	B	D	L	L1	H	螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S1005J-SWUBR/L06-06	●		6	10	110	15	9	WB □ □ 0601	CS20	T-6	
	S1006J-SWUBR/L06-07	●		7	10	110	15	9				
	S06J-SWUBR/L06-08	●		8	6	110	12	5				
	S1205J-SWUBR/L06-06	●		6	12	110	15	11				
	S1605J-SWUBR/L06-06	●		6	16	110	15	15				
	S1606J-SWUBR/L06-07	●		7	16	110	15	15				
	S1607J-SWUBR/L06-08	●		8	16	110	15	15				
	S1608J-SWUBR/L06-09	●		9	16	110	15	15				

SWUB 3°

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

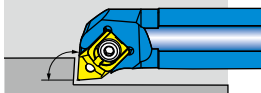


套筒需另購 ▶ 參 154 頁
Sleeve refer Page-154

芯頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	φ D1	H	L1	L2	F	φ D2	螺絲 Screw	旗型扳手 Wrench			
鋼 Carbide	C05H-SWUBR/L06-06	●		6	5	15	100	100	3	16	WB □ □ 0601	CS20	T-6		
	C06J-SWUBR/L06-07	●		7	6	15	110	100	3.5	16					
	C0807K-SWUBR/L06-08	●		8	7	15	125	100	4	16					

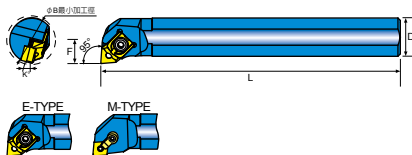
ECLN 95°

95°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



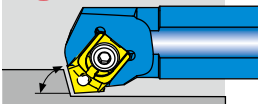
本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	
Steel	S32S-ECLNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-2	CS80	C-6	LW030 LW040	
	S32U-ECLNR/L12	●	●	40	32	22	350	14								
	S40T-ECLNR/L12	●	●	50	40	27	300	12								
	S40W-ECLNR/L12	●	●	50	40	27	450	12								
	S50U-ECLNR/L12	●	●	63	50	35	350	12								
	S50Y-ECLNR/L12	●	●	63	50	35	500	12								
	S60V-ECLNR/L12	●	●	72	60	36	400	10								
	S60X-ECLNR/L12	●	●	72	60	36	600	10								
	S63Y-ECLNR/L12	●	●	76	63	38	500	10								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
Steel	S16Q-MCLNR/L09	●	●	22	16	11	180	17	CN □□ 0903 □□	-	LCS -509	CP50-21	CS70-20	LW020 LW025	
	S20R-MCLNR/L09	●	●	25	20	13	200	17							
	S20R-MCLNR/L12	●	●	25	20	13	200	17	CN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MCLNR/L12	●	●	32	25	17	200	14							
	S32S-MCLNR/L12	●	●	40	32	22	250	14							
	S40T-MCLNR/L12	●	●	50	40	27	300	12							
	S50U-MCLNR/L12	●	●	63	50	35	350	12							
									SMC -432	LCS -617	CP50-22	CS70-22	LW030		

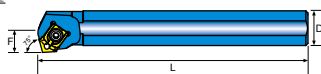
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

ECKN 75°

75°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts							價格 Price
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板 手 Wrench	
		●	●														
鋼 Steel	S32S-ECKNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-4	CS80	C-6	LW030 LW040		
	S40T-ECKNR/L12	●	●	50	40	27	300	12									
	S50U-ECKNR/L12	●	●	63	50	35	350	12									

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price		
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L 型板手 Wrench	
		●	●														
鋼 Steel	S20R-MCKNR/L12	●	●	25	20	18	200	17	CN □□ 1204 □□	SMC -432	LCS -511	CP50-21	CS70-20	LW025			
	S25R-MCKNR/L12	●	●	32	25	17	200	14					CP50-22	CS70-21	LW025 LW030		
	S32S-MCKNR/L12	●	●	40	32	22	250	12									
	S40T-MCKNR/L12	●	●	50	40	27	300	12					LCS -617	CP50-22	CS70-22	LW030	
	S50U-MCKNR/L12	●	●	63	50	35	350	12									

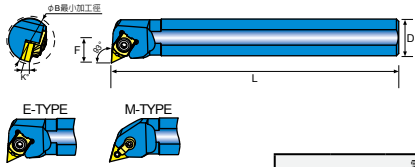
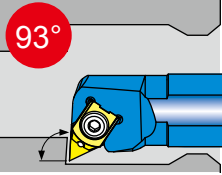
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

E

ETUN 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

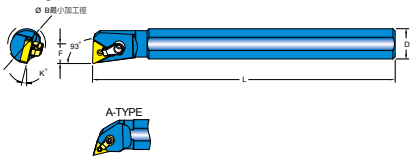
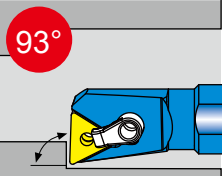


本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price		
		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp		L型板手 Wrench	
Steel	S25R-ETUNR/L16	●	●	32	25	17	200	12	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030			
	S25T-ETUNR/L16	●	●	32	25	17	300	12										
	S32S-ETUNR/L16	●	●	40	32	22	250	10			LT-4							
	S32U-ETUNR/L16	●	●	40	32	22	350	10										
	S40T-ETUNR/L16	●	●	50	40	27	300	10										
	S40W-ETUNR/L16	●	●	50	40	27	450	10										
	S50U-ETUNR/L16	●	●	63	50	35	350	8			SMT -322	LT-3	TN 16-3	CS80	C-6	LW025 LW040		
	S50Y-ETUNR/L16	●	●	63	50	35	500	8										
	S60V-ETUNR/L16	●	●	72	60	36	400	10										
	S60X-ETUNR/L16	●	●	72	60	36	600	10										
S63Y-ETUNR/L16	●	●	76	63	38	500	10											

MTUN 93°

內徑車刀架
Boring Bar

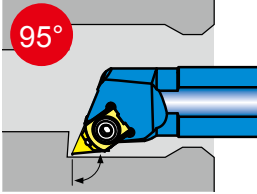
本圖所示為右手刀 (R)
Right-Hand Show



本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L型板手 Wrench
Steel	S16Q-MTUNR/L16A	●	●	22	16	11	180	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S20R-MTUNR/L16	●	●	25	20	13	200	17								
	S20R-MTUNR/L16A	●	●	25	20	13	200	17								
	S25R-MTUNR/L16	●	●	32	25	17	200	12								
	S25R-MTUNR/L16A	●	●	32	25	17	200	12			CP50-22	CS70-21	LW020 LW030			
	S32S-MTUNR/L16A	●	●	40	32	22	250	10								
	S40T-MTUNR/L16A	●	●	50	40	27	300	10			SMT -322	LCS -513		CP50-22	CS70-21	
	S50U-MTUNR/L16A	●	●	63	50	35	350	8						CS70-22		

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

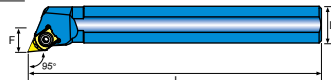
ETLN 95°



內徑車刀架
Boring Bar

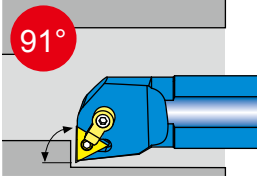


本圖所示為右手刀 (R)
Right-Hand Show



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	零件 Parts				價格 Price
		R	L		φB	D	F	L				K°	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
		●	●													
鋼 Steel	S20R-ETLNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25R-ETLNR/L16	●	●	32	25	17	200	12								

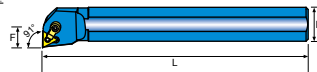
MTFN 91°



內徑車刀架
Boring Bar



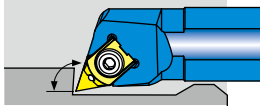
本圖所示為右手刀 (R)
Right-Hand Show



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	零件 Parts			價格 Price	
		R	L		B	D	F	L				K°	壓板 Clamp	雙頭螺絲 Screw		L 型板手 Wrench
		●	●													
鋼 Steel	S20R-MTFNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S25R-MTFNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21			
	S32S-MTFNR/L16	●	●	40	32	22	250	10			SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S40T-MTFNR/L16	●	●	50	40	27	300	10						CS70-22		
	S50U-MTFNR/L16	●	●	63	50	35	350	8								

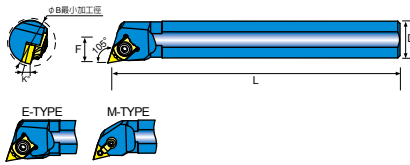
ETQN 105°

105°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



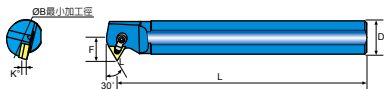
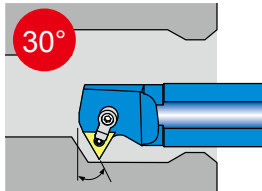
本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price	
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp		L 型板手 Wrench
Steel	S20R-ETQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030		
	S25R-ETQNR/L16	●	●	32	25	17	200	12			LT-4	TN 16-3	CS80	C-6	LW025 LW040		
	S32S-ETQNR/L16	●	●	40	32	22	250	10			SMT -322	LT-3					
	S40T-ETQNR/L16	●	●	50	40	27	300	10									
	S50U-ETQNR/L16	●	●	63	50	35	350	8									

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price				
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L 型板手 Wrench			
Steel	S20R-MTQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025					
	S25R-MTQNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21						
	S32S-MTQNR/L16	●	●	40	32	22	250	10			SMT -322	LCS -513	CP50-22	CS70-22	LW020 LW030				
	S40T-MTQNR/L16	●	●	50	40	27	300	10											
	S50U-MTQNR/L16	●	●	63	50	35	350	8											







- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

MTWN 30°

 內徑車刀架
 Boring Bar

 本圖所示為右手刀 (R)
 Right-Hand Show


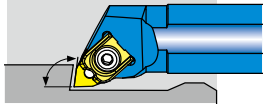
BORING BAR SERIES

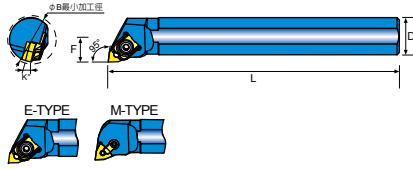
型號 Series	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price		
		R	L	B	D	F	L	K°									
									TN □□ 1604 □□								
PARTS 圖號	S16Q-MTWN/R/L16	●	●	21	16	11	150	20			LCS-510	CP50-21	CS70-20	LW025 LW020			
	S20R-MTWN/R/L16	●	●	27	20	14	200	17				SMT-322	LCS-513	CP50-22	CS70-21	LW020 LW030	
	S25R-MTWN/R/L16	●	●	32	25	17	200	12									
	S32S-MTWN/R/L16	●	●	39	32	20	250	17									
	S40T-MTWN/R/L16	●	●	50	40	24	300	15									
	S50U-MTWN/R/L16	●	●	57	50	29	350	12									

M

EWLN 95°

95°


 內徑車刀架
Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show


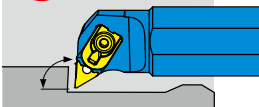
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		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	
Steel	S20R-EWLN/R/L06	●	●	25	20	13	200	17	WN 0604	-	LT-2	WN 06-2	CS 60E	C-5	LW025 LW030
	S25R-EWLN/R/L06	●	●	32	25	17	200	14							
	S25R-EWLN/R/L08	●	●	32	25	17	200	14							
	S25T-EWLN/R/L08	●	●	32	25	17	300	14							
	S32S-EWLN/R/L08	●	●	40	32	22	250	14	WN 0804	SMW -422	LW-4B	WN 08-4	CS80	C-6	LW030 LW040
	S32U-EWLN/R/L08	●	●	40	32	22	350	14							
	S40T-EWLN/R/L08	●	●	50	40	27	300	12							
	S40W-EWLN/R/L08	●	●	50	40	27	450	12							
	S50U-EWLN/R/L08	●	●	63	50	35	350	12							
S50Y-EWLN/R/L08	●	●	63	50	35	500	12								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price		
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L型板手 Wrench	
Steel	S16Q-MWLN/R/L06	●	●	22	16	11	180	20	WN 0604	-	LCS -510	CP50-21	CS70-20	LW020 LW025			
	S20R-MWLN/R/L08	●	●	25	20	13	200	17									
	S25R-MWLN/R/L08	●	●	32	25	17	200	14									
	S32S-MWLN/R/L08	●	●	40	32	22	250	14	WN 0804	SMW -422	LCS -617	CP50-22	CS70-21	LW030			
	S40T-MWLN/R/L08	●	●	50	40	27	300	12									
	S50U-MWLN/R/L08	●	●	63	50	35	350	12									

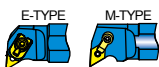
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

EDUN 93°

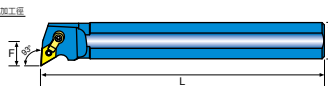
93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



本廠 Straink	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
鋼 Steel	S40T-EDUNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDUNR/L15	●	●	63	50	35	350	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S40T-EDUNR/L15A	●	●	50	40	27	300	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S50U-EDUNR/L15A	●	●	63	50	35	350	10								

本廠 Straink	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
鋼 Steel	S25R-MDUNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS-511	CP50-24	CS70-21	LW025 LW030	
	S32S-MDUNR/L15	●	●	40	32	22	250	10		CS70-21					
	S40T-MDUNR/L15	●	●	50	40	27	300	10		SMD -463	LCS-619	CP50-24	CS70-22	LW030	
	S50U-MDUNR/L15	●	●	63	50	32	350	10							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN □□ 1504 and DN □□ 1506 inserts can be use the same tool body.

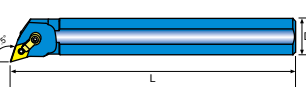
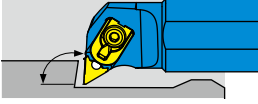


EDQN 107.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

107.5°



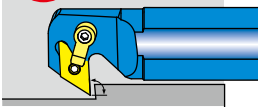
Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	
		●	●	●	●	●	●	●		☐	☐	☐	☐	☐	☐	
Steel 鋼	S40T-EDQNR/L15	●	●	50	40	27	300	10	DN ☐☐ 1504 ☐☐	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15	●	●	63	50	35	350	10	DN ☐☐ 1506 ☐☐	SMD -466	LW-4	DN15	CS80	C-6		
	S40T-EDQNR/L15A	●	●	50	40	27	300	10	DN ☐☐ 1506 ☐☐	SMD -466	LW-4	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15A	●	●	63	50	35	350	10	DN ☐☐ 1506 ☐☐	SMD -466	LW-4	DN15	CS80	C-6		

Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench		
		●	●	●	●	●	●	●		☐	☐	☐	☐	☐		
Steel 鋼	S25R-MDQNR/L15	●	●	32	25	17	200	12	DN ☐☐ 1504 ☐☐	-	LCS- 511	CP50-24	CS70-21	LW025 LW030		
	S32S-MDQNR/L15	●	●	40	32	22	250	10		SMD -463	LCS -619					
	S40T-MDQNR/L15	●	●	50	40	27	300	10	DN ☐☐ 1504 ☐☐	SMD -463	LCS -619	CP50-24	CS70-21	LW030		
	S50U-MDQNR/L15	●	●	63	50	35	350	10	DN ☐☐ 1506 ☐☐	SMD -466	LW-4	DN15	CS80	C-6		

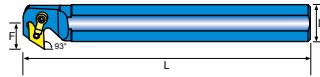
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN☐☐1504 and DN☐☐1506 inserts can be use the same tool body.

MDZN 93°

93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

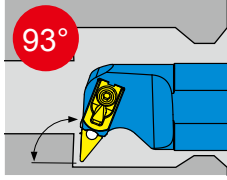


BORING BAR SERIES

刀架 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L型板手 Wrench
		●	●		●	●	●	●		●						
鋼 Steel	S32S-MDZNR/L15	●	●	40	32	22	250	17						CS70-21		
	S40T-MDZNR/L15	●	●	50	40	27	300	15	DN □□ 1504 □□	SMD -463	LCS -619	CP50-24		CS70-22	LW030	
	S50U-MDZNR/L15	●	●	63	50	35	350	12								

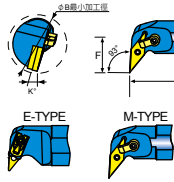
M

EVUN 93°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



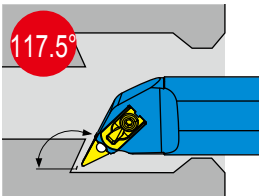
本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	
		●	●		●	●	●	●								
鋼 Steel	S40T-EVUNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVUNR/L16	●	●	63	50	32	350	12								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	
		●	●		●	●	●	●							
鋼 Steel	S25R-MVUNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S32S-MVUNR/L16	●	●	42	32	22	250	17					CS70-22		
	S40T-MVUNR/L16	●	●	50	40	26	300	15							
	S50U-MVUNR/L16	●	●	63	50	32	350	12							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

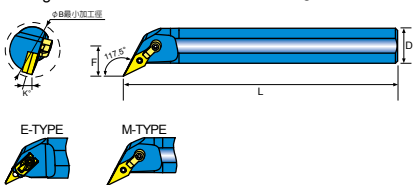
EVQN 117.5°

117.5°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



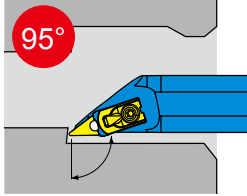
本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
		鋼 Steel	S40T-EVQNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5
	S50U-EVQNR/L16	●	●	63	50	32	350	12								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
		鋼 Steel	S25R-MVQNR/L16	●	●	32	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21
	S32S-MVQNR/L16	●	●	42	32	22	250	17	CP50-22	CS70-22					
	S40T-MVQNR/L16	●	●	50	40	26	300	15							
	S50U-MVQNR/L16	●	●	63	50	32	350	12							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

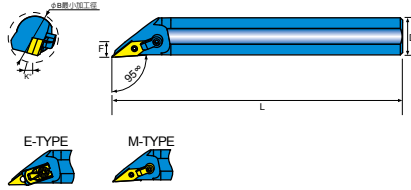
E

EVLN 95°



內徑車刀架
Boring Bar

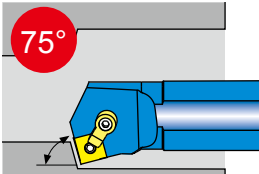
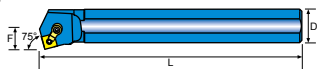
本圖所示為右手刀 (R)
Right-Hand Show



材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
		●	●	φ B												
鋼 Steel	S40T-EVLNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVLNR/L16	●	●	63	50	32	350	12								

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
		●	●	B											
鋼 Steel	S25R-MVLNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-24	CS70-21	LW020 LW030	
	S32S-MVLNR/L16	●	●	42	32	22	250	17		SMV -322			CS70-21		
	S40T-MVLNR/L16	●	●	50	40	26	300	15							
	S50U-MVLNR/L16	●	●	63	50	32	350	12							

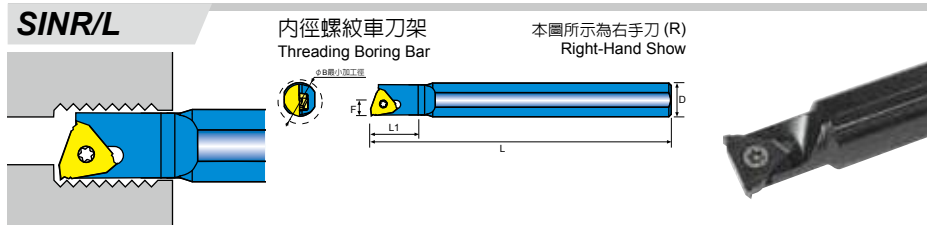
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

MSKN 75°

 內徑車刀架
Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show


BORING BAR SERIES

材質 Stank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
鋼 Steel	S20R-MSKNR/L12	●	●	25	20	13	200	17	SN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MSKNR/L12	●	●	32	25	17	200	14				CP50-22	CS70-21	LW025 LW030	
	S32S-MSKNR/L12	●	●	40	32	22	250	14		SMS -432	LCS -617	CP50-22	CS70-22	LW030	
	S40T-MSKNR/L12	●	●	50	40	27	300	12							
	S50U-MSKNR/L12	●	●	63	50	35	350	12							

M



Shank 材質	產品型號 Model No	在庫 Stock		寸法 Dimension (mm)					刀片 Insert	零件 Parts						價格 Price
		R	L	D	F	L	L1	B		墊片 Shim	墊片 Shim	螺絲 Screw	螺絲 Screw	旗型扳手 Wrench	L型扳手 Wrench	
鋼 Steel	SNR0005H-06	●		12	3.2	100	10	6.4	06IR	-	-	CS20	-	T-6		
	SNR0008K-08	●		16	4.2	125	15	9	08IR	-	-	CS22	-	T-7		
	SINR/L-1012-11	●	●	12	5.8	150	25	10	11IR/ER							
	SINR/L-1210-11	●	●	10	6.0	150	25	12	11IR/ER							
	SINR/L-1216-11	●	●	16	6.0	150	25	12	11IR/ER			CS30		T-10	-	
	SINR/L-1516-11	●	●	16	7.5	150	30	15	11IR/ER							
	SINR/L-1616-16	●	●	16	8.0	150	20	16	16IR/ER			CS35				
	SINR/L-2016-16	●	●	16	10.0	150	20	20	16IR/ER							
	SINR/L-2420S-16	●	●	20	12.3	180	40	24	16IR/ER							
	SINR/L-3025S-16	●	●	25	15.0	200	40	30	16IR/ER	AI16	AE16	CS35115	CS6-0306	T-15	LW025	
	SINR/L-3732S-16	●	●	32	18.5	250	45	37	16IR/ER							
	SINR/L-3025S-22	●	●	25	16.2	200	40	30	22IR/ER							
	SINR/L-3732S-22	●	●	32	19.0	250	45	37	22IR/ER	AI22	AE22	CS45115	CS6-0406		LW030	
	SINR-0012-11-125	●	●	12	8.0	125	-	15	11IR/ER			CS30		T-10		
SINR-0016-16-150	●	●	16	10.9	150	-	15	16IR/ER			CS35		T-15			
硬質合金 Carbide	CINR/L-0010-11	●		10	7	150	-	12	11IR/ER			CS30		T-10		
	CINR/L-0012-11	●		12	-	150	-	15								
	CINR/L-0016-16	●		16	-	150	-	15	16IR/ER			CS35		T-15		

- ◆ IR: 右手刀片 Right hand insert
- ◆ ER: 左手刀片 Left hand insert

刀片資料

06IR 08IR ▶ 參考 AO 頁
11ER IR ▶ 參考 AP 頁
16ER IR ▶ 參考 AP 頁

Insert Detail

06IR 08IR ▶ Ref.Page-AO
11ER IR ▶ Ref.Page-AP
16ER IR ▶ Ref.Page-AP