
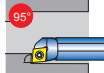

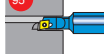

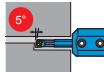

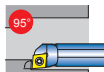

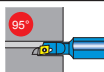

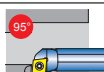

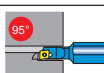



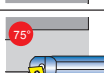



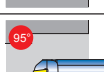



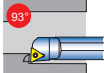

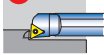

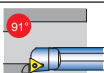
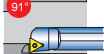


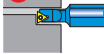

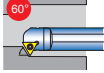

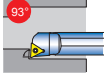

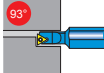

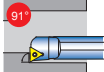

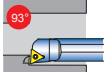
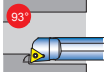
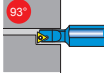
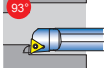



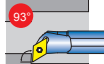

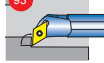
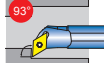
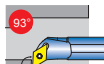

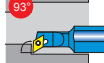

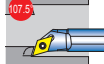

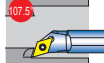
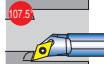


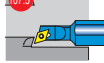

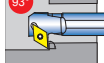


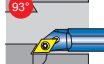
BORING BAR SERIES



刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-SCLC								●	●	●	●	●	●	●	●	●		80	
	S1000-SCLC S1200-SCLC S1600-SCLC									●	●	●							82	
硬質合金 Carbide	C-SCLC			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	80 82	
鋼 (帶出水孔) Steel (with oil hole)	A-SCLC							●	●	●	●	●	●	●	●	●	●		80	
	A0000-SCLC							●	●	●	●								83	
高速鋼 Alloy Tool Steel	H-SCLC							●	●	●	●	●	●	●	●	●	●		80	
	H1000-SCLC H1200-SCLC H1600-SCLC									●	●	●							82	
鋼 Steel	S-SCZC							●	●	●	●	●	●	●	●	●	●		81	
	S-SCKC							●	●	●	●	●	●	●	●	●	●		81	
	S-SCLP									●	●	●	●	●	●	●	●		84	
硬質合金 Carbide	C-SCLP									●	●	●	●	●	●	●	●		84	
高速鋼 Alloy Tool Steel	H-SCLP									●	●	●	●	●	●	●	●		84	


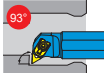

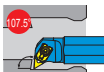

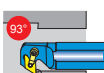

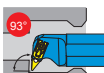

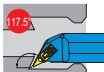

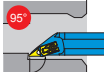




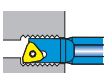


刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-STUC							●	●	●	●	●	●	●	●					85
硬質合金 Carbide	C-STUC							●	●	●	●	●	●							85
高速鋼 Alloy Tool Steel	H-STUC							●	●	●	●	●	●	●						85
鋼 Steel	S-STFC							●	●	●	●	●	●	●	●					86
硬質合金 Carbide	C-STFC							●	●	●	●	●	●							86
高速鋼 Alloy Tool Steel	H-STFC							●	●	●	●	●	●	●						86
鋼 (帶出水孔) Steel (with oil hole)	A-STFC							●	●	●	●									86
	A0000-STFC							●	●	●										87
鋼 Steel	S-STWC							●	●	●	●	●	●	●	●	●				87
	S-STUP(STUB)							●	●	●	●	●	●	●	●	●				88
	S1600-STUP												●							89
	S-STFP									●	●	●	●	●						89
硬質合金 Carbide	C-STUP							●	●	●	●	●	●							88
高速鋼 Alloy Tool Steel	H-STUP							●	●	●	●	●	●	●						88
	H1600-STUP												●							89
鋼 (帶出水孔) Steel (with oil hole)	A-STUP							●	●	●	●	●	●							88

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-SDUC										●	●	●	●	●	●	●		90	
硬質合金 Carbide	C-SDUC										●	●	●	●	●				90	
高速鋼 Alloy Tool Steel	H-SDUC										●	●	●	●	●	●	●		90	
鋼 (帶出水孔) Steel (with oil hole)	A-SDUC										●	●	●						90	
	A0000-SDUC										●	●	●						93	
鋼 Steel	S-SDQC										●	●	●	●	●	●			91	
硬質合金 Carbide	C-SDQC										●	●	●	●	●				91	
高速鋼 Alloy Tool Steel	H-SDQC										●	●	●	●	●				91	
鋼 (帶出水孔) Steel (with oil hole)	A-SDQC										●	●	●						91	
	A0000-SDQC										●	●	●						93	
鋼 Steel	S-SDZC										●	●	●	●	●	●	●		92	
	S-SDJC								●	●	●	●	●	●	●				92	
高速鋼 Alloy Tool Steel	H-SDJC							●	●	●	●	●	●	●					92	

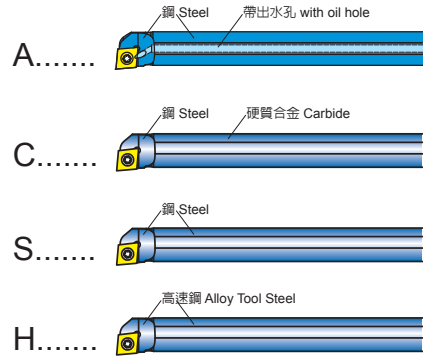
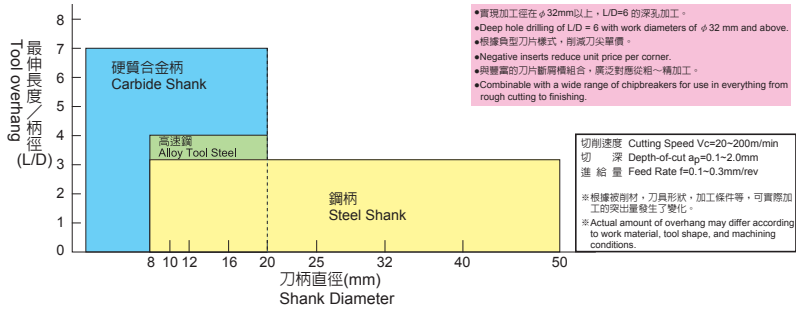


刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-SVJC										●	●	●	●	●	●	●			94
	S-FSVJC												●	●	●					95
	S-SVUC												●	●	●	●	●			94
	S-SVQC												●	●	●	●				95
	S-SVJB										●	●	●	●	●	●	●			96
	S-FSVJB													●	●	●				97
	S-SVUB													●	●	●	●	●		96
	S-SVQB													●	●	●				97
高速鋼 Alloy Tool Steel	H-SVJC										●	●	●	●	●				94	
	H-SVJB										●	●	●	●	●				96	
鋼 Steel	S-SSSC											●	●	●	●				98	
	S-SSKC												●	●	●	●			98	
鋼 Steel	S-SWLC								●	●	●	●	●						99	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page					
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40		50				
鋼 Steel	S-EDUN ● S-MDUN ○																	○	○	●	●	110				
	S-EDQN ● S-MDQN ○																		○	○	●	●	111			
	S-MDZN																				●	●	●	112		
	S-EVUN ● S-MVUN ○																			○	○	●	●	113		
	S-EVQN ● S-MVQN ○																				○	○	●	●	114	
	S-EVLN ● S-MVLN ○																				○	○	●	●	115	
	S-MSKN																					●	●	●	●	116
	SINR/L										●	●	●	●	●	●	●	●	●	●	●	●	●	117		

內徑刀柄型式 Steel / Carbide Shank Applications

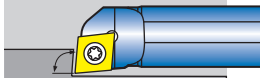
- Steel Shank with Oil Hole
- Carbide Shank
- Steel Shank
- Alloy Tool Steel


按刀桿尺寸分類的推薦使用領域 Application Range by Shank Type

刀桿材質選定 Shank Material Selection

加工方法 Application	鏢刀種類 Type	鋼刀桿 Steel Shank	高速鋼 Alloy Tool Steel	硬質合金刀桿 Carbide Shank
一般鋼 General Steel	淺孔加工 (L/D<3) Shallow hole	◎ (經濟性) ◎ (More economical)		
	深孔加工 (L/D>3) Deep hole			◎
高速鋼 Alloy Tool Steel	深孔加工 (L/D>4) Deep hole		◎	
利用修光刀片的高效率加工 High efficiency boring by wiper insert				◎
淬火鋼，高硬度材的加工 Hardened Steel				◎
高精度加工 High Precision boring				◎

SCLC 95°

95°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

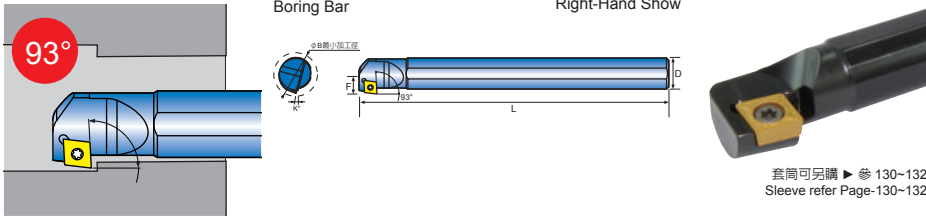


套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S08K-SCLCR/L06-09	●	●	9	8	4	125	15	CC □□ 0602 □□	CS25	T-8			
	S08K-SCLCR/L06-10	●	●	10	8	5.5	125	9						
	S10K-SCLCR/L06-12	●	●	12	10	6	125	7						
	S12M-SCLCR/L06-14	●	●	14	12	7	150	6						
	S16Q-SCLCR/L06-18	●	●	18	16	9	180	7	CC □□ 09T3 □□	CS35	T-15			
	S12M-SCLCR/L09-14	●	●	14	12	7	150	7						
	S12M-SCLCR/L09-16	●	●	16	12	7	150	7						
	S14M-SCLCR/L09-16	●	●	16	14	8	150	7						
	S16Q-SCLCR/L09-18	●	●	18	16	9	180	7						
	S18Q-SCLCR/L09-20	●	●	20	18	10	180	7						
	S20R-SCLCR/L09-22	●	●	22	20	11	200	5	CC □□ 1204 □□	CS45	T-15			
	S25R-SCLCR/L09	●	●	32	25	17	200	5						
	S32S-SCLCR/L09	●	●	39	32	18	250	6						
	S40T-SCLCR/L09	●	●	42	40	21	300	4						
S20R-SCLCR/L12-22	●	●	22	20	12	200	8							
S25R-SCLCR/L12	●	●	32	25	14	200	8							
S32S-SCLCR/L12	●	●	39	32	18	250	6	CC □□ 1204 □□	CS45	T-15				
S40T-SCLCR/L12	●	●	44	40	22	300	4							
鋼 (無注油孔) Steel (with oil hole)	A08K-SCLCR/L06-10	●	●	10	8	5.5	125	9	CC □□ 0602 □□	CS25	T-8			
	A10K-SCLCR/L06-12	●	●	12	10	6	125	7						
	A12M-SCLCR/L06-14	●	●	14	12	7	150	6						
	A16Q-SCLCR/L09-18	●	●	18	16	9	180	7	CC □□ 09T3 □□	CS35	T-15			
	A20R-SCLCR/L09-22	●	●	22	20	11	200	5						
	A25R-SCLCR/L09	●	●	32	25	17	200	5						
合金鋼 Alloy Tool Steel	H08K-SCLCR/L06-09	●	●	9	8	4.5	125	15	CC □□ 0602 □□	CS25	T-8			
	H08K-SCLCR/L06-10	●	●	10	8	5.5	125	9						
	H10K-SCLCR/L06-12	●	●	12	10	6	125	7						
	H12M-SCLCR/L06-14	●	●	14	12	7	150	6						
	H16Q-SCLCR/L06-18	●	●	18	16	9	180	7	CC □□ 09T3 □□	CS35	T-15			
	H16Q-SCLCR/L09-18	●	●	18	16	9	180	7						
	H12M-SCLCR/L09-16	●	●	16	12	7	150	7						
	H20R-SCLCR/L09-22	●	●	22	20	11	200	5						
	H25R-SCLCR/L09	●	●	32	25	14	200	5						
	H32S-SCLCR/L09	●	●	39	32	18	250	6						
H40T-SCLCR/L09	●	●	44	40	22	300	4							
鑄鐵(砂) Cast Iron	C0807K-SCLCR/L06-08	●		8	8	4	125	9	CC □□ 0602 □□	CS25	T-8			
	C08K-SCLCR/L06-10	●	●	10	8	5.5	125	9						
	C10M-SCLCR/L06-12	●	●	12	10	6	150	7						
	C12Q-SCLCR/L06-14	●	●	14	12	7	180	6	CC □□ 09T3 □□	CS35	T-15			
	C12Q-SCLCR/L09-16	●	●	16	12	7	180	6						
	C16R-SCLCR/L09-18	●	●	18	16	9	200	7						
	C20S-SCLCR/L09-22	●	●	22	20	11	250	5						
C25T-SCLCR/L09			32	25	17	300	5							

SCZC 93°

內徑車刀架 Boring Bar 本圖所示為右手刀 (R) Right-Hand Show



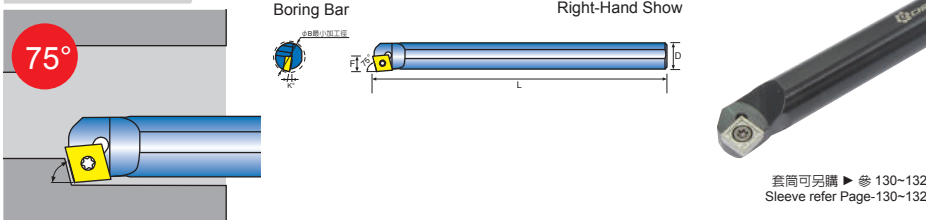
93°

套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φB	D	F	L		K°	螺絲 Screw		旗型板手 Wrench	
鋼 Steel	S08K-SCZCR/L06	●	●	12	8	6.5	125	13	CC □□ 0602 □□	CS25	T-8			
	S10K-SCZCR/L06	●	●	14	10	7.5	125	12						
	S12M-SCZCR/L06	●	●	16	12	8.5	150	10						
	S16Q-SCZCR/L09	●	●	21	16	11.5	180	10	CC □□ 09T3 □□	CS35	T-15			
	S20R-SCZCR/L09	●	●	25	20	13.5	200	8						
	S25R-SCZCR/L09	●	●	32	25	16	200	6						

SCKC 75°

內徑車刀架 Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

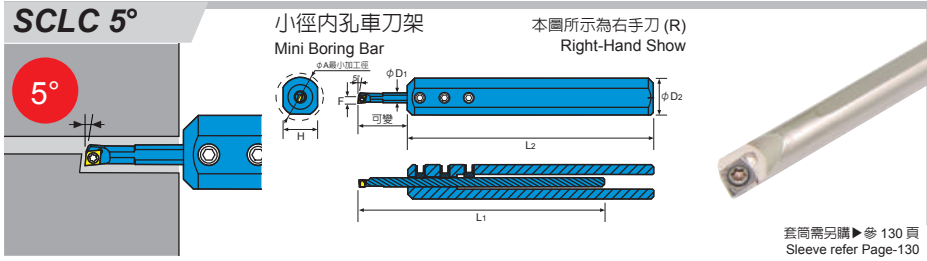


75°

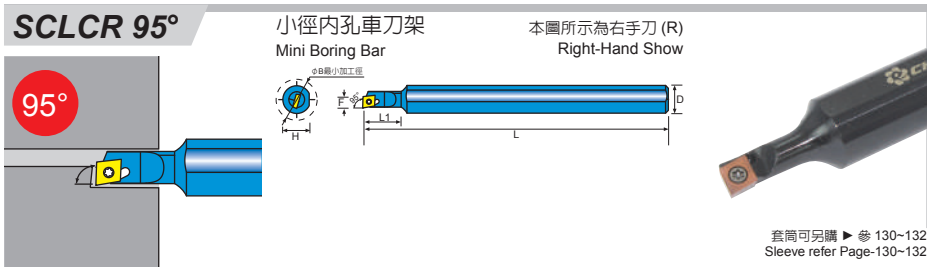
套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φB	D	F	L		K°	螺絲 Screw		旗型板手 Wrench	
鋼 Steel	S08K-SCKCR/L06-10	●	●	10	8	5	125	15	CC □□ 0602 □□	CS25	T-8			
	S10K-SCKCR/L06-12	●	●	12	10	6	125	13						
	S12M-SCKCR/L06-14	●	●	14	12	8	150	10						
	S16Q-SCKCR/L06-18	●	●	18	16	10	180	7	CC □□ 09T3 □□	CS35	T-15			
	S12M-SCKCR/L09-16	●	●	16	12	8	150	12						
	S16Q-SCKCR/L09-18	●	●	18	16	10	180	7						
	S20R-SCKCR/L09-22	●	●	22	20	12	200	8						
	S25R-SCKCR/L09	●	●	31	25	14	200	8						

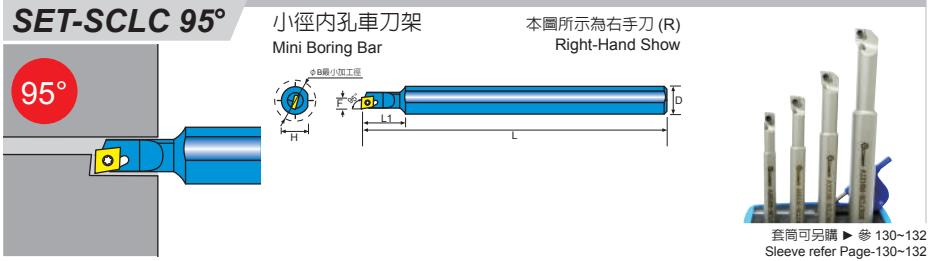
刀片資料
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ 參考 X 頁
Insert Detail
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ Ref. Page-X



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D1	H	L1	L2	F	φ D2		螺絲 Screw	旗型扳手 Wrench	
Carbide	C04G-SCLCR/L03-05	●	●	5	4	15	90	100	2.5	16	CC □ □ 0301	CS18	T-6	
	C05H-SCLCR/L03-06	●	●	6	5	15	100	100	3	16				
	C06J-SCLCR/L04-07	●	●	7	6	15	110	100	3.5	16				



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price		
		R	L	B	D	L	L1	H								
Steel	S1004K-SCLCR/L03	●		5	10	125	12	9	CC □ □ 0301	CS18	T-6					
	S1204H-SCLCR/L03	●		5	12	100	8	11								
	S1206K-SCLCR/L04	●		7	12	125	14	11					CC □ □ 0401	CS22	T-7	
	S1607K-SCLCR/L06-08	●		8	16	125	15	15					CC □ □ 0602	CS25	T-8	
	S1608K-SCLCR/L06-09	●	●	9	16	125	15	15								
	S1609K-SCLCR/L06-10	●	●	10	16	125	15	15								
	S1610K-SCLCR/L06-12	●	●	12	16	125	15	15								
Alloy Tool Steel	H1004K-SCLCR/L03	●		5	10	125	12	9	CC □ □ 0301	CS18	T-6					
	H1204H-SCLCR/L03	●		5	12	100	8	11								
	H1206K-SCLCR/L04	●		7	12	125	14	11					CC □ □ 0401	CS22	T-7	
	H1607K-SCLCR/L06-08	●		8	16	125	15	15					CC □ □ 0602	CS25	T-8	
	H1608K-SCLCR/L06-09	●		9	16	125	15	15								
	H1609K-SCLCR/L06-10	●		10	16	125	15	15								
	H1610K-SCLCR/L06-12	●		12	16	125	15	15								



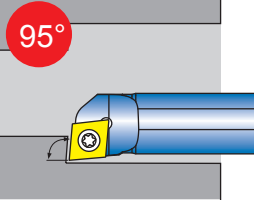
BORING BAR SERIES

本廠 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	d	L	L1		F	螺絲 Screw	
鋼 (帶油孔) Steel (with oil hole)	A0608H-SCLCR/L06	●	●	8	8	6	100	25	4	CC □□ 0602	CS25	T-8	
	A0810J-SCLCR/L06	●	●	12	10	8	110	32	6				
	A1012K-SCLCR/L06	●	●	14	12	10	125	38	7				
	A1216M-SCLCR/L06	●	●	18	16	12	150	50	9				
	A0816SET-SCLCR/L	●	●	A0608H-SCLCR06X1, A0810J-SCLCR06X1, A1012K-SCLCR06X1 A1216M-SCLCR06X1, CS25X6, T-8X1									

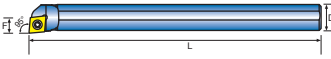


刀片資料
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ 參考 X 頁
Insert Detail
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ Ref. Page-X

SCLP 95°



內徑車刀架
Boring Bar

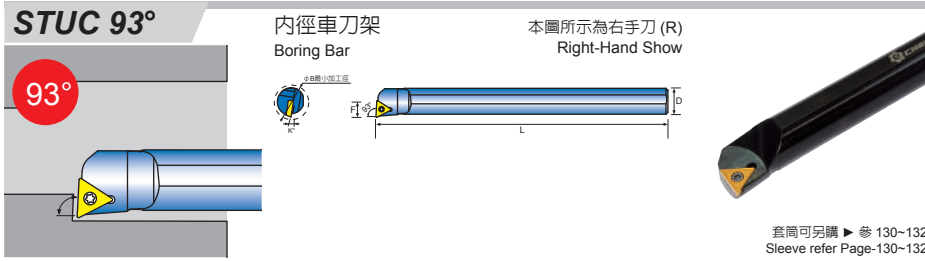


本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price			
		R	L	φ B	D	F	L	K°							
Steel 鋼	S10K-SCLPR/L08-12	●	●	12	10	6.5	125	7	CP □□ 0802 □□	CS30	T-10				
	S12M-SCLPR/L08-14	●	●	14	12	7.5	150	6							
	S12M-SCLPR/L09-14			14	12	8	15	6							
	S12M-SCLPR/L09-16	●	●	16	12	8	150	6							
	S14M-SCLPR/L09-16	●	●	16	14	8.5	150	6				CP □□ 0903 □□	CS35	T-15	
	S16Q-SCLPR/L09-18	●	●	18	16	9.5	180	4							
	S20R-SCLPR/L09-22	●	●	22	20	11.5	200	4							
	S25R-SCLPR/L09	●	●	32	25	16	200	4							
Alloy Tool Steel 合金鋼	H10K-SCLPR/L08-12			12	10	6	125	7	CP □□ 0802 □□	CS30	T-10				
	H12M-SCLPR/L08-14			14	12	7	150	6							
	H12M-SCLPR/L09-16			16	12	8	150	6							
	H16Q-SCLPR/L09-18			18	16	9	180	4				CP □□ 0903 □□	CS35	T-10	
	H20R-SCLPR/L09-22			22	20	11	200	4							
	H25R-SCLPR/L09			32	25	14	200	4							
Carbide 碳化物	C10M-SCLPR/L08-12			12	10	6.5	150	7	CP □□ 0802 □□	CS30	T-10				
	C12Q-SCLPR/L08-14			14	12	7.5	180	6							
	C12Q-SCLPR/L09-14			14	12	8	180	6							
	C16R-SCLPR/L09-18			18	16	9.5	200	4				CP □□ 0903 □□	CS35	T-15	
	C20S-SCLPR/L09-22			22	20	11.5	250	4							
	C25T-SCLPR/L09			32	25	16	300	4							



BORING BAR SERIES

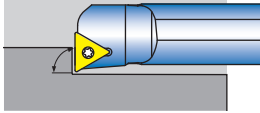
本型號 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench				
		φ B	φ B												
鋼 Steel	S08K-STUCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	S10K-STUCR/L09-12	●	●	12	10	6	125	15							
	S10K-STUCR/L11-12	●	●	12	10	6	125	15							
	S12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	S14M-STUCR/L11-16	●	●	16	14	8	150	8							
	S16Q-STUCR/L11-18	●	●	18	16	9	180	6							
	S20R-STUCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
	S20R-STUCR/L16-22	●	●	22	20	11	200	8							
	S25R-STUCR/L16	●	●	32	25	17	200	6							
S32S-STUCR/L16	●	●	39	32	17.5	250	4								
合金鋼 Alloy Tool Steel	H08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	H10K-STUCR/L09-12	●		12	10	6	125	15							
	H10K-STUCR/L11-12	●		12	10	6	125	15							
	H12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	H16Q-STUCR/L11-18	●		18	16	9	180	6							
	H20R-STUCR/L11-22	●		22	20	11	200	3							
	H20R-STUCR/L16-22	●		22	20	11	200	8	TC □□ 16T3 □□	CS35	T-15				
	H25R-STUCR/L16	●		32	25	14	200	6							
陶瓷 Ceramic	C08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	C10M-STUCR/L09-12	●		12	10	6	150	15							
	C10M-STUCR/L11-12	●		12	10	6	150	15							
	C12Q-STUCR/L11-14	●		14	12	7	180	10	TC □□ 1102 □□	CS25	T-8				
	C16R-STUCR/L11-18	●		18	16	9	200	6							
	C20S-STUCR/L11-22	●		22	20	11	250	3							

S

刀片資料
TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ 參考 Z 頁
Insert Detail
TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ Ref. Page-Z

STFC 91°

91°



內徑車刀架
Boring Bar

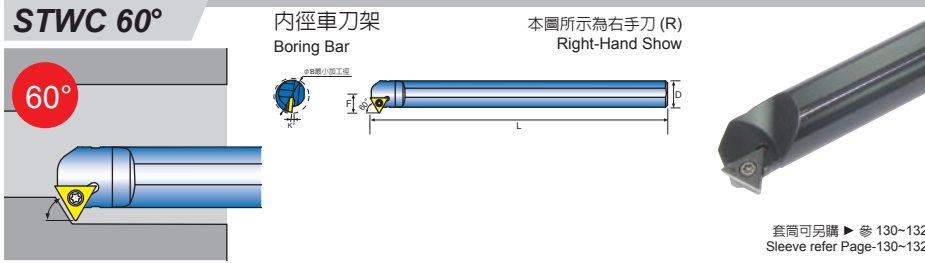


本圖所示為右手刀 (R)
Right-Hand Show

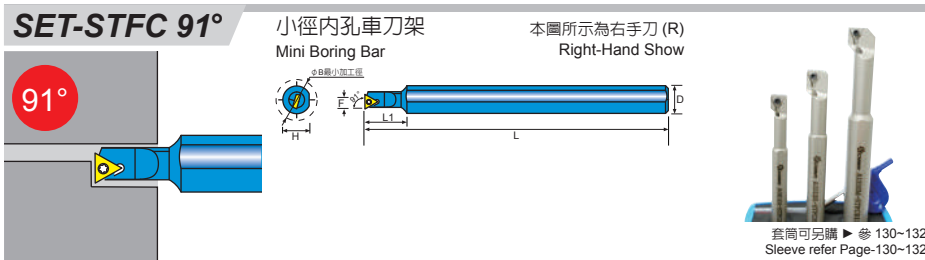


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price				
		R	L		φ B	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench					
Steel	S08K-STFCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7						
	S10K-STFCR/L09-12	●	●	12	10	6	125	15									
	S12M-STFCR/L09-14	●	●	14	12	7	150	10									
	Steel (兼加工 油孔)	S10K-STFCR/L11-12	●	●	12	10	6	125	15	TC □□ 1102 □□	CS25	T-8					
		S12M-STFCR/L11-14	●	●	14	12	7	150	10								
		S16Q-STFCR/L11-18	●	●	18	16	9	180	6								
		Alloy tool Steel	S20R-STFCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
			S20R-STFCR/L16-22	●	●	22	20	11	200	3							
			S25R-STFCR/L16	●	●	32	25	16	200	2							
Carbide			A08K-STFCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	A10M-STFCR/L11-12	●	●	12	10	6	150	15									
	A12Q-STFCR/L11-14	●	●	14	12	7	180	10	TC □□ 1102 □□	CS25				T-8			
	A16R-STFCR/L11-18	●	●	18	16	9	200	6									
	H08K-STFCR/L09-10	●	●	10	8	5.5	125	12			TC □□ 0902 □□	CS22	T-7				
	H10K-STFCR/L09-12	●	●	12	10	6	125	15									
	H12M-STFCR/L09-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25				T-8			
	H10K-STFCR/L11-12	●	●	12	10	6	125	15									
	H12M-STFCR/L11-14	●	●	14	12	7	150	10			TC □□ 16T3 □□	CS35	T-15				
H16Q-STFCR/L11-18	●	●	18	16	9	180	6										
H20R-STFCR/L11-22	●	●	22	20	11	200	3										
Carbide	H20R-STFCR/L16-22	●	●	22	20	11	200	3	TC □□ 0902 □□	CS22	T-7						
	H25R-STFCR/L16	●	●	32	25	14	200	2									
	C08K-STFCR/L09-10	●	●	10	8	5.5	125	12				TC □□ 1102 □□	CS25	T-8			
	C10M-STFCR/L09-12	●	●	12	10	6	150	15									
	C12Q-STFCR/L09-14	●	●	14	12	7	180	10									
	C12Q-STFCR/L11-14	●	●	14	12	7	180	10									
C16R-STFCR/L11-18	●	●	18	16	9	200	6										
C20S-STFCR/L11-22	●	●	22	20	11	250	3										



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φB	D	F	L		K°	螺絲 Screw	
鋼 Steel	S0806K-STWBR/L06	●	●	7	8	10	125	7	TB □ □ 0601 □ □	CS20	T-6	
	S08K-STWCR/L09	●	●	10	8	6	125	15	TC □ □ 0902 □ □	CS22	T-7	
	S10K-STWCR/L09	●	●	12	10	6	125	15				
	S10K-STWCR/L11	●	●	12	10	6	125	15	TC □ □ 1102 □ □	CS25	T-8	
	S12M-STWCR/L11	●	●	16	12	7	150	13				
	S16Q-STWCR/L11	●	●	20	16	9	180	10				
	S20R-STWCR/L11	●	●	25	20	11	200	7	TC □ □ 16T3 □ □	CS35	T-15	
	S25R-STWCR/L16	●	●	30	25	14	200	5				
	S32S-STWCR/L16	●	●	40	32	20	250	6				
S40T-STWCR/L16	●	●	48	40	24	300	0					



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 (Parts)		價格 Price
		R	L		φB	D	d	L	L1		F	螺絲 Screw	
鋼 (能加工油孔) Steel (with oil hole)	A0810J-STFCR/L11	●	●	14	7	8	110	32	7	TC □ □ 1102	CS25	T-8	
	A1012K-STFCR/L11	●	●	18	9	10	125	38	9				
	A1216M-STFCR/L11	●	●	22	11	12	150	50	11				
	A1016SET-STFCR/L	●	●	A0810J-STFCR07X1, A1012K-STFCR07X1, A1216M-STFCR07X1					CS25X6, T-8X1				

刀片資料

TB □ □ 0601 □ □ ▶ 參考 AE 頁

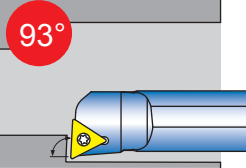
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Insert Detail

TB □ □ 0601 □ □ ▶ Ref. Page-AE

TC □ □ 0902 □ □ / TC □ □ 1102 □ □ / TC □ □ 16T3 □ □ ▶ Ref. Page-Z

STUP 93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

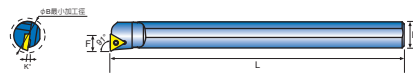
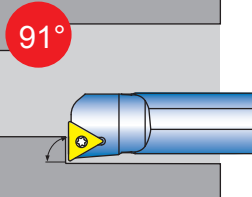



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price	
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench			
		φ B												
鋼 Steel	S0806K-STUBR/L06-07-L20	●	7	8	10	125	7	TB □ □ 0601 □ □	CS20	T-6				
	S08K-STUBR/L06-08	●	8	8	4	125	12							
	S08K-STUPR/L08-10	●	10	8	5.5	125	10				TP □ □ 0802 □ □	CS22	T-7	
	S08K-STUPR/L09-10	●	10	8	5.5	125	10							
	S10K-STUPR/L09-12	●	12	10	6	125	8	TP □ □ 0902 □ □	CS25	T-8				
	S12M-STUPR/L09-14	●	14	12	7	150	5							
	S10K-STUPR/L11-12	●	12	10	6	125	8	TP □ □ 1103 □ □	CS30	T-10				
	S12M-STUPR/L11-14	●	14	12	7	150	7							
	S14M-STUPR/L11-16	●	16	14	8	150	6							
	S16Q-STUPR/L11-18	●	18	16	9	180	4							
	S18Q-STUPR/L11-20	●	20	18	10	180	4							
	S20R-STUPR/L11-22	●	22	20	11	200	2							
	S20R-STUPR/L1604-22	●	22	20	11	200	3				TP □ □ 1604 □ □	CS35	T-15	
	S25R-STUPR/L1604	●	32	25	16	200	2							
S20R-STUPR/L1603-22	●	22	20	11	200	3	TP □ □ 1603 □ □	CS35	T-15					
S25R-STUPR/L1603	●	32	25	16	200	2								
鋼 (帶內孔) Steel (with oil hole)	A08K-STUPR/L09-10	●	10	8	5.5	125	10	TP □ □ 0902 □ □	CS25	T-8				
	A10K-STUPR/L09-12	●	12	10	6	125	8							
	A12M-STUPR/L09-14	●	14	12	7	150	5	TP □ □ 1103 □ □	CS30	T-15				
	A16Q-STUPR/L11-18	●	18	16	9	180	4							
	A20R-STUPR/L11-22	●	22	20	11	200	2							
合金鋼 Alloy Tool Steel	H08K-STUPR/L08-10	●	10	8	5.5	125	10	TP □ □ 0802 □ □	CS22	T-7				
	H08K-STUPR/L09-10	●	10	8	5.5	125	10							
	H10K-STUPR/L09-12	●	12	10	6	125	8	TP □ □ 0902 □ □	CS25	T-8				
	H12M-STUPR/L09-14	●	14	12	7	150	5							
	H10K-STUPR/L11-12	●	12	10	6	125	8	TP □ □ 1103 □ □	CS30	T-10				
	H12M-STUPR/L11-14	●	14	12	7	150	7							
	H16Q-STUPR/L11-18	●	18	16	9	180	4							
	H20R-STUPR/L11-22	●	22	20	11	200	2							
	H20R-STUPR/L1604-22	●	22	20	11	200	3				TP □ □ 1604 □ □	CS35	T-15	
	H25R-STUPR/L1604	●	32	25	14	200	2							
碳化物 Carbide	C0807K-STUBR/L06-08	●	8	8	4	125	9	TB □ □ 0601 □ □	CS20	T-6				
	C08K-STUPR/L08-10	●	10	8	5.5	125	10							
	C08H-STUPR/L08-10	●	10	8	5.5	100	10	TP □ □ 0802 □ □	CS22	T-7				
	C08K-STUPR/L09-10	●	10	8	5.5	125	10							
	C10M-STUPR/L09-12	●	12	10	6	150	15	TP □ □ 0902 □ □	CS25	T-8				
	C12Q-STUPR/L09-14	●	14	12	7	180	15							
	C10M-STUPR/L11-12	●	12	10	6	150	15	TP □ □ 1103 □ □	CS30	T-10				
	C10H-STUPR/L11-12	●	12	10	6	100	15							
	C12Q-STUPR/L11-14	●	14	12	7	180	10							
	C16R-STUPR/L11-18	●	18	16	9	200	6							
C20S-STUPR/L11-22	●	22	20	11	250	3								

STFP 91°

內徑車刀架 Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

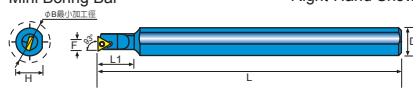
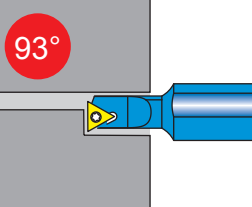





套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	
鋼 Steel	S10K-STFPR/L11-12	●	●	12	10	6	125	7	TP □□ 1103 □□	CS30	T-10	
	S12M-STFPR/L11-14	●	●	14	12	7	150	6				
	S16Q-STFPR/L11-18	●	●	18	16	9	180	4				
	S20R-STFPR/L11-22	●	●	22	20	11	200	4				

STUP 93°

小徑內孔車刀架 Mini Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

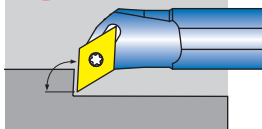
套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	L	L1		H	螺絲 Screw	
鋼 Steel	S1609J-STUPR/L08-10	●	●	10	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	S1610K-STUPR/L11-12	●	●	12	16	120	15	15				TP □□ 1103 □□
硬質鋼 Alloy Tool Steel	H1609J-STUPR/L08-10	●		12	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	H1610K-STUPR/L11-12	●		12	16	120	15	15				TP □□ 1103 □□

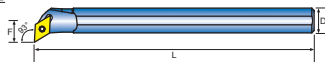
刀片資料
TB □□ 0601 □□ ▶ 參考 AE 頁
TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ 參考 Y 頁
Insert Detail
TB □□ 0601 □□ ▶ Ref. Page-AE
TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ Ref. Page-Y

SDUC 93°

93°



內徑車刀架
Boring Bar

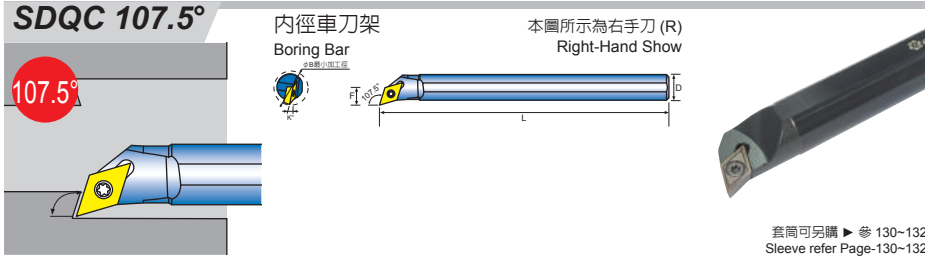


本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本型 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price		
		R	L		φB	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench			
鋼 Steel	S10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	S12M-SDUCR/L07	●	●	16	12	9	150	8							
	S16Q-SDUCR/L07	●	●	20	16	11	180	6							
	S16Q-SDUCR/L11	●	●	20	16	11	180	6							
	S20R-SDUCR/L11	●	●	25	20	13	200	8							
	S25R-SDUCR/L11	●	●	32	25	17	200	4				DC □□ 11T3 □□	CS35	T-15	
	S32S-SDUCR/L11	●	●	39	32	20	250	4							
	S40T-SDUCR/L11	●	●	28	40	24	300	2							
鋼 (兼加工油孔) Steel (with oil hole)	A10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	A12M-SDUCR/L07	●	●	16	12	9	150	8							
	A16Q-SDUCR/L07	●	●	20	16	11	180	6							
	A16Q-SDUCR/L11	●	●	25	20	13	180	6				DC □□ 11T3 □□	CS35	T-15	
	A20R-SDUCR/L11	●	●	32	25	17	200	8							
合金鋼 Alloy Tool Steel	H10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	H12M-SDUCR/L07	●	●	16	12	9	150	8							
	H16Q-SDUCR/L07	●	●	20	16	11	180	6							
	H16Q-SDUCR/L11	●	●	20	16	11	180	6							
	H20R-SDUCR/L11	●	●	25	20	13	200	8				DC □□ 11T3 □□	CS35	T-15	
	H25R-SDUCR/L11	●	●	32	25	17	200	4							
	H32S-SDUCR/L11	●	●	39	32	20	250	4							
	H40T-SDUCR/L11	●	●	28	40	24	300	2							
碳化物 Cermet	C10M-SDUCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8				
	C12Q-SDUCR/L07	●	●	16	12	9	180	8							
	C16R-SDUCR/L07	●	●	20	16	11	200	6							
	C20S-SDUCR/L11	●	●	25	20	13	250	8				DC □□ 11T3 □□	CS35	T-15	
	C25T-SDUCR/L11			32	25	17	300	4							



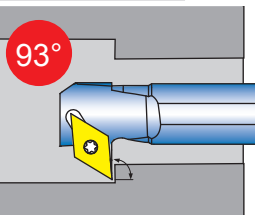
BORING BAR SERIES

本型 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φB	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	S12M-SDQCR/L07	●	●	16	12	9	150	8						
	S16Q-SDQCR/L07	●	●	20	16	11	180	6						
	S16Q-SDQCR/L11	●	●	20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15			
	S20R-SDQCR/L11	●	●	25	20	13	200	8						
	S25R-SDQCR/L11	●	●	32	25	17	200	4						
S32S-SDQCR/L11	●	●	39	32	20	250	4							
鋼 (帶注油孔) Steel (with oil hole)	A10K-SDQCR/L07	●		13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	A12M-SDQCR/L07	●		16	12	9	150	8						
	A16Q-SDQCR/L07	●		20	16	11	180	6						
合金鋼 Alloy Steel	H10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	H12M-SDQCR/L07	●	●	16	12	9	150	8						
	H16Q-SDQCR/L07	●	●	20	16	11	180	6						
	H16Q-SDQCR/L11	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15			
	H20R-SDQCR/L11	●		25	20	13	200	8						
	H25R-SDQCR/L11	●		32	25	17	200	4						
碳化物 Carbide	C10M-SDQCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8			
	C12Q-SDQCR/L07	●	●	16	12	9	180	8						
	C16R-SDQCR/L07	●	●	20	16	11	200	6						
	C16R-SDQCR/L11	●	●	20	16	11	200	6	DC □□ 11T3 □□	CS35	T-15			
	C20S-SDQCR/L11	●		25	20	13	250	8						
	C25T-SDQCR/L11			32	25	17	300	4						

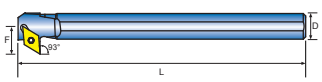
S

 刀片資料
 DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁
 Insert Detail
 DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

SDZC 93°



內徑車刀架
Boring Bar



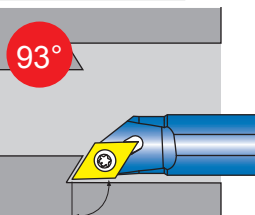
本圖所示為右手刀 (R)
Right-Hand Show



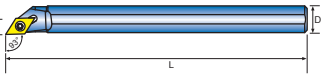
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price		
		R	L		φ B	D	F	L					K°	
鋼 Steel	S10K-SDZCR/L07	●	●	15	10	8.5	125	12	DC □□ 0702 □□	CS25	T-8			
	S12M-SDZCR/L07	●	●	17	12	10.5	150	9						
	S16Q-SDZCR/L07	●	●	21	16	12.5	180	8						
	S20R-SDZCR/L11	●	●	26	20	15.5	200	8	DC □□ 11T3 □□	CS35	T-15			
	S25R-SDZCR/L11	●	●	33	25	18	200	6						
	S32S-SDZCR/L11	●	●	38	32	20.5	250	4						
	S40T-SDZCR/L11	●	●	41	40	20.5	300	4						

SDJC 93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price		
		R	L		φ B	D	F	L					K°	
鋼 Steel	S08K-SDJCR/L07	●	●	10	8	5	125	10	DC □□ 0702 □□	CS25	T-8			
	S10K-SDJCR/L07	●	●	12	10	6	125	10						
	S12M-SDJCR/L07	●	●	14	12	7	150	8						
	S16Q-SDJCR/L07	●	●	19	16	9	180	6	DC □□ 11T3 □□	CS35	T-15			
	S16Q-SDJCR/L11	●	●	19	16	10	180	6						
	S20R-SDJCR/L11	●	●	24	20	12	200	8						
	S25R-SDJCR/L11	●	●	30	25	15	200	4						
合金鋼 Alloy Tool Steel	H08K-SDJCR/L07	●		10	8	5	125	10	DC □□ 0702 □□	CS25	T-8			
	H10K-SDJCR/L07	●		12	10	6	125	10						
	H12M-SDJCR/L07	●		14	12	7	150	8						
	H16Q-SDJCR/L07	●		19	16	9	180	6	DC □□ 11T3 □□	CS35	T-15			
	H16Q-SDJCR/L11	●		19	16	9	180	6						
	H20R-SDJCR/L11	●		24	20	10.5	200	8						
H25R-SDJCR/L11	●		30	25	13.5	200	4							

SET-SDUC

小徑內孔車刀架 Mini Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price			
		R	L		D	d	L	L1	F		螺絲 Screw	旗型扳手 Wrench				
		●	●		φ B											
Steel (with oil hole) 鋼 (帶注油孔)	A0810J-SDUCR/L07	●	●	12.5	10	8	110	22	5	DC □□ 0702	CS25	T-8				
	A1012K-SDUCR/L07	●	●	15.5	12	10	125	28	5							
	A1216M-SDUCR/L07	●	●	19.5	16	12	150	36	5							
	A1016SET-SDUCR/L	●	●	A0810J-SDUCR07X1, A1012K-SDUCR07X1, A1216M-SDUCR07X1					CS25X6, T-8X1							

SET-SDQC

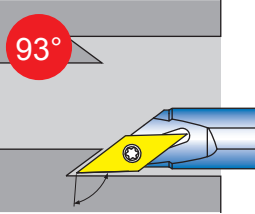
小徑內孔車刀架 Mini Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

套筒可另購 ▶ 參 130-132 Sleeve refer Page-130-132

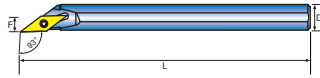
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price			
		R	L		D	d	L	L1	F		螺絲 Screw	旗型扳手 Wrench				
		●	●		φ B											
Steel (with oil hole) 鋼 (帶注油孔)	A0810J-SDQCR/L07	●	●	14	10	8	110	22	7	DC □□ 0702	CS25	T-8				
	A1012K-SDQCR/L07	●	●	18	12	10	125	28	9							
	A1216M-SDQCR/L07	●	●	22	16	12	150	36	11							
	A1016SET-SDQCR/L	●	●	A0810J-SDQCR07X1, A1012K-SDQCR07X1, A1216M-SDQCR07X1					CS25X6, T-8X1							

刀片資料
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁
Insert Detail
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

SVJC 93°



內徑車刀架
Boring Bar



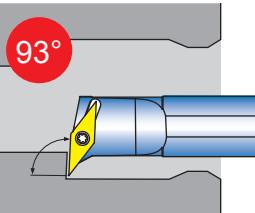
本圖所示為右手刀 (R)
Right-Hand Show



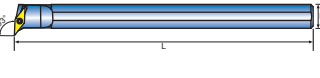
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本廠 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench		
鋼 Steel	S10K-SVJCR/L11	●	●	12	10	6	125	10	VC □□ 1103 □□	CS25	T-8				
	S12M-SVJCR/L11	●	●	14	12	7	150	10							
	S16Q-SVJCR/L11	●	●	18	16	9	180	7							
	S20R-SVJCR/L11	●	●	25	20	9	180	7							
	S16Q-SVJCR/L16	●	●	18	16	9	180	7							
	S20R-SVJCR/L16	●	●	25	20	9	200	7							
	S25R-SVJCR/L16	●	●	32	25	11	200	7				VC □□ 1604 □□	CS35	T-15	
	S32S-SVJCR/L16	●	●	40	32	14	250	5							
合金鋼 Alloy Tool Steel	S40T-SVJCR/L16	●	●	47	40	23.5	300	8							
	H10K-SVJCR/L11	●		12	10	6	125	10	VC □□ 1103 □□	CS25	T-8				
	H12M-SVJCR/L11	●		14	12	7	150	10							
	H16Q-SVJCR/L11	●		18	16	9	180	7							
	H20R-SVJCR/L11	●		18	20	10.5	200	7							
	H16Q-SVJCR/L16	●		18	16	9	180	7							
	H20R-SVJCR/L16	●		25	20	10.5	200	7				VC □□ 1604 □□	CS35	T-15	
	H25R-SVJCR/L16	●		32	25	13.5	200	7							

SVUC 93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

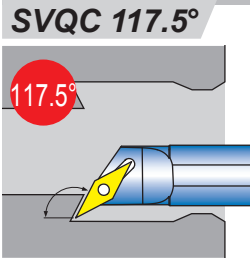
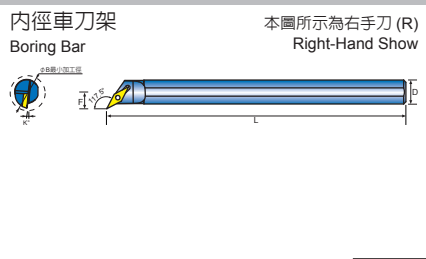



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本廠 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench		
鋼 Steel	S16Q-SVUCR/L11	●	●	22	16	11	180	7	VC □□ 1103 □□	CS25	T-8				
	S20R-SVUCR/L11	●	●	27	20	13	200	7							
	S25R-SVUCR/L11	●	●	33	25	17	200	5							
	S25R-SVUCR/L16	●	●	33	25	17	200	5							
	S32S-SVUCR/L16	●	●	44	32	22	250	10				VC □□ 1604 □□	CS35	T-15	
	S40T-SVUCR/L16	●	●	54	40	27	300	8							

SVQC 117.5°

內徑車刀架 Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

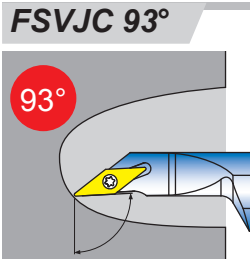
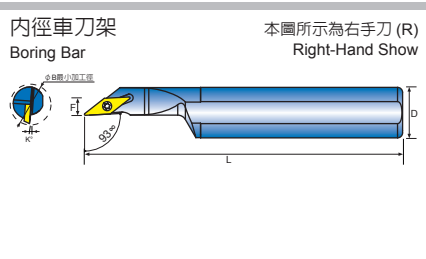





套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench			
		φ B	φ B											
Steel 鋼	S16Q-SVQCR/L11	●	●	20	16	11	180	7	VC □□ 1103 □□	CS25	T-8			
	S20R-SVQCR/L11	●	●	25	20	13	200	7						
	S25R-SVQCR/L11	●	●	32	25	17	200	5						
	S25R-SVQCR/L16	●	●	32	25	17	200	5	VC □□ 1604 □□	CS35	T-15			
	S40T-SVQCR/L16	●	●	54	32	27	250	7						

FSVJC 93°

內徑車刀架 Boring Bar 本圖所示為右手刀 (R) Right-Hand Show

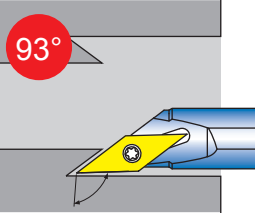




套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price		
		R	L		D	F	L	L ₁	K°		螺絲 Screw	旗型扳手 Wrench			
		φ B	φ B												
Steel 鋼	S16K-FSVJCR/L11	●	●	20	16	2	125	36	5	VC □□ 1103 □□	CS25	T-8			
	S20M-FSVJCR/L11	●	●	25	20	2	150	37.5	5						
	S25M-FSVJCR/L11	●	●	30	25	3.5	150	45	5						

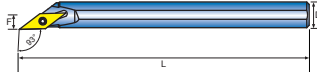
刀片資料
 VC □□ 1103 □□ / VC □□ 1604 □□ ▶ 參考 AB 頁
 Insert Detail
 VC □□ 1103 □□ / VC □□ 1604 □□ ▶ Ref. Page-AB

SVJB 93°



內徑車刀架
Boring Bar

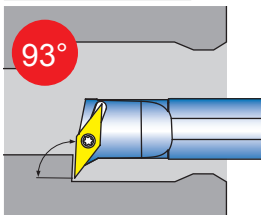
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

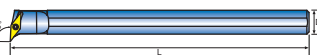
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8			
	S12M-SVJBR/L11	●	●	14	12	7	150	10						
	S16Q-SVJBR/L16	●	●	18	16	9	180	7						
	S20R-SVJBR/L16	●	●	25	20	9	200	7	VB □□ 1604 □□	CS35	T-15			
	S25R-SVJBR/L16	●	●	32	25	11	200	7						
	S32S-SVJBR/L16	●	●	40	32	14	250	5						
	S40T-SVJBR/L16	●	●	57	40	28.5	300	8						
合金鋼 Alloy Tool Steel	H10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8			
	H12M-SVJBR/L11	●	●	14	12	7	150	10						
	H16Q-SVJBR/L11	●	●	18	16	9	180	7						
	H20R-SVJBR/L11	●	●	18	20	10.5	200	7	VB □□ 1604 □□	CS35	T-15			
	H16Q-SVJBR/L16	●	●	18	16	9	180	7						
	H20R-SVJBR/L16	●	●	25	20	10.5	200	7						
	H25R-SVJBR/L16	●	●	32	25	13.5	200	7						

SVUB 93°



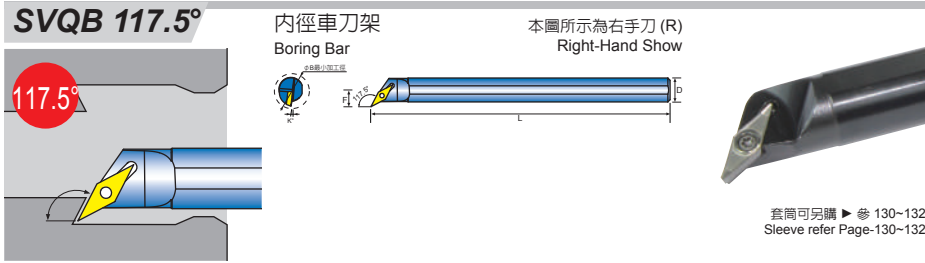
內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

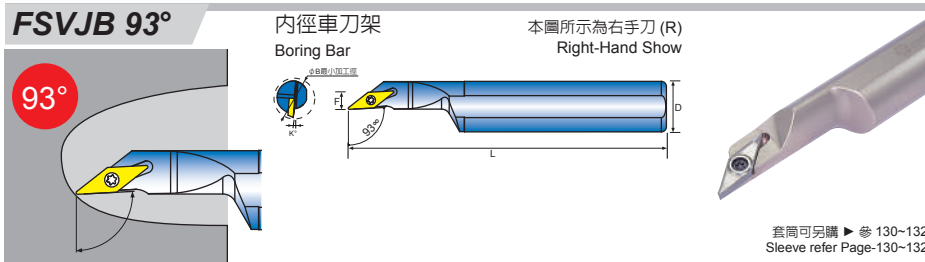


套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S16Q-SVUBR/L11	●	●	22	16	11	180	7	VB □□ 1103 □□	CS25	T-8			
	S20R-SVUBR/L11	●	●	27	20	13	200	7						
	S25R-SVUBR/L16	●	●	33	25	17	200	5	VB □□ 1604 □□	CS35	T-15			
	S32S-SVUBR/L16	●	●	44	32	22	250	10						
	S40T-SVUBR/L16	●	●	54	40	27	300	8						



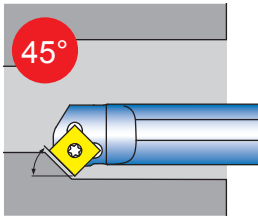
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	
鋼 Steel	S16Q-SVQBR/L11	●	●	20	16	11	180	7	VB □□ 1103 □□	CS25	T-8	
	S20R-SVQBR/L11	●	●	25	20	13	200	7				
	S25R-SVQBR/L11	●	●	32	25	17	200	5				
	S25R-SVQBR/L16	●	●	32	25	17	200	5	VB □□ 1604 □□	CS35	T-15	
	S40T-SVQBR/L16	●	●	54	40	27	250	7				



本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L		φ B	D	F	L	L ₁		K°	螺絲 Screw	
鋼 Steel	S16K-FSVJBR/L11	●	●	20	16	2	125	36	5	VB □□ 1103 □□	CS25	T-8	
	S20M-FSVJBR/L11	●	●	25	20	2	150	37.5	5				
	S25M-FSVJBR/L11	●	●	30	25	3.5	150	45	5				

刀片資料
VB □□ 1103 □□ / VB □□ 1604 □□ ▶ 參考 AC 頁
Insert Detail
VB □□ 1103 □□ / VB □□ 1604 □□ ▶ Ref. Page-AC

SSSC 45°



內徑車刀架
Boring Bar

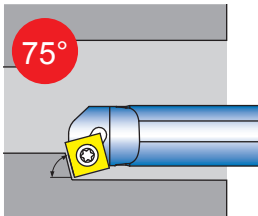
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSSCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15		
	S16Q-SSSCR/L09	●	●	22	16	11.5	180	10					
	S20R-SSSCR/L09	●	●	26	20	13.5	200	8					
	S25R-SSSCR/L09	●	●	31	25	16	200	6					

SSKC 75°



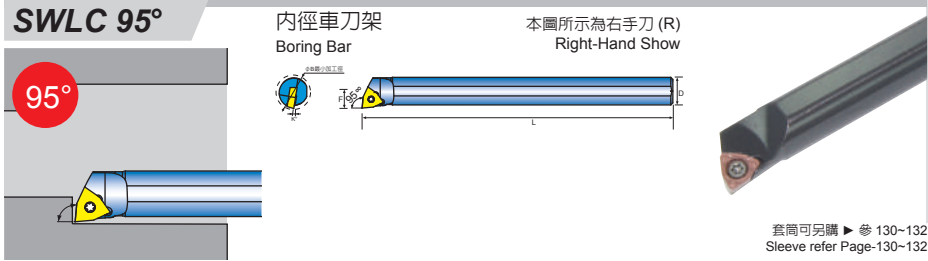
內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L		φ B	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSKCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15		
	S16N-SSKCR/L09	●	●	20	16	10.5	160	10					
	S16Q-SSKCR/L09	●	●	20	16	10.5	180	10					
	S20R-SSKCR/L09	●	●	24	20	12.5	200	8					
	S25R-SSKCR/L09	●	●	31	25	17	200	6					



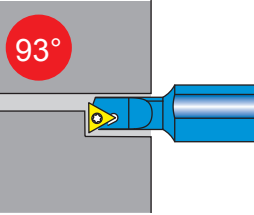
BORING BAR SERIES

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L		φ B	D	F	L				
鋼 Steel	S08K-SWLCR/L03-10	●	●	10	8	5	125	12	WC □□ 0302 □□	CS25	T-8	
	S10K-SWLCR/L03-12	●	●	12	10	6	125	10				
	S08K-SWLCR/L04-10	●	●	10	8	5	125	12	WC □□ 0402 □□	CS25	T-8	
	S12M-SWLCR/L04-14	●	●	14	12	7	150	10				
	S16Q-SWLCR/L04-18	●	●	18	16	9	180	8				
	S20R-SWLCR/L05-22	●	●	22	20	11	200	5	WC □□ 0503 □□	CS30	T-10	

S

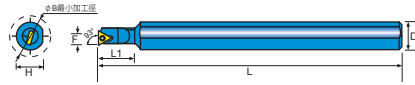
刀片資料
WC □□ 0302 □□ / WC □□ 0402 □□ / WC □□ 0503 □□ ▶ 參考 AH 頁
Insert Detail
WC □□ 0302 □□ / WC □□ 0402 □□ / WC □□ 0503 □□ ▶ Ref. Page-AH

STUB 93°



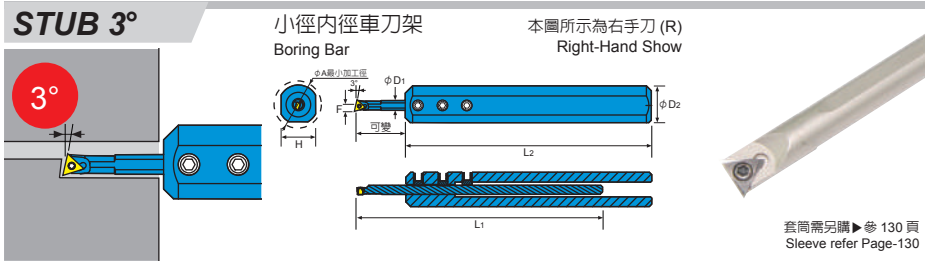
小徑內徑車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show





套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L	φ B	D	L	L1	H		螺絲 Screw	旗型板手 Wrench		
鋼 Steel	S1606J-STUBR/L06-07	●		7	16	110	15	15	TB □□ 0601	CS20	T-6		
	S1607J-STUBR/L06-08	●		8	16	110	15	15					
	S1608J-STUBR/L06-09	●		9	16	110	15	15					
	S1609J-STUBR/L06-10	●		10	16	110	15	15					
合金鋼 Alloy Tool Steel	H1606J-STUBR/L06-07	●		7	16	110	15	15	TB □□ 0601	CS20	T-6		
	H1607J-STUBR/L06-08	●		8	16	110	15	15					
	H1608J-STUBR/L06-09	●		9	16	110	15	15					
	H1609J-STUBR/L06-10	●		10	16	110	15	15					

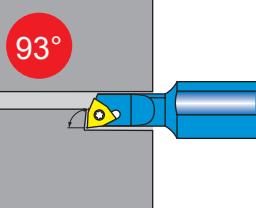


BORING BAR SERIES

Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D ₁	H	L ₁	L ₂	F	φ D ₂				
		Carbide	C06J-STUBR/L06-07	●	●	7	6	15	110	100	3.5	16	TB □□ 0601	

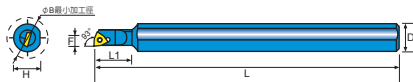
S

SWUB 93°



小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

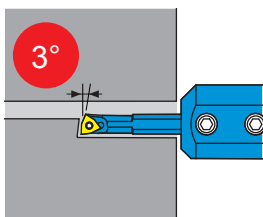


套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L	B	D	L	L1	H		螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S1005J-SWUBR/L06-06	●		6	10	110	15	9	WB □□ 0601	CS20	T-6		
	S1006J-SWUBR/L06-07	●		7	10	110	15	9					
	S06J-SWUBR/L06-08	●		8	6	110	12	5					
	S1205J-SWUBR/L06-06	●		6	12	110	15	11					
	S1605J-SWUBR/L06-06	●		6	16	110	15	15					
	S1606J-SWUBR/L06-07	●		7	16	110	15	15					
	S1607J-SWUBR/L06-08	●		8	16	110	15	15					
	S1608J-SWUBR/L06-09	●		9	16	110	15	15					

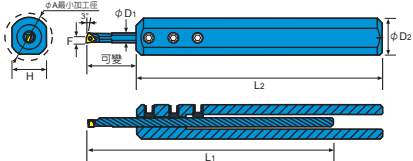
S

SWUB 3°



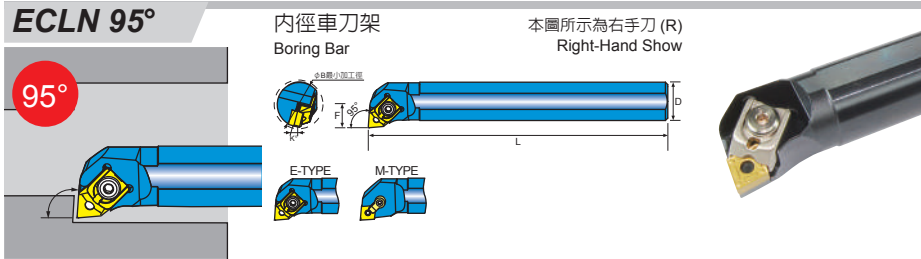
小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒需另購 ▶ 參 130 頁
Sleeve refer Page-130

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)						刀片 Insert	零件 Parts			價格 Price
		R	L	φA	φD1	H	L1	L2	F	φD2	螺絲 Screw		旗型扳手 Wrench			
硬 Carbide	C05H-SWUBR/L06-06	●		6	5	15	100	100	3	16	WB □□ 0601	CS20	T-6			
	C06J-SWUBR/L06-07	●		7	6	15	110	100	3.5	16						
	C0807K-SWUBR/L06-08	●		8	7	15	125	100	4	16						



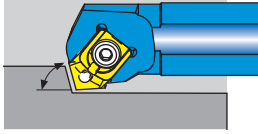
本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	價格 Price
		R	L	φB	D	F	L	K°								
鋼 Steel	S32S-ECLNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-2	CS80	C-6	LW030 LW040	
	S32U-ECLNR/L12	●	●	40	32	22	350	14								
	S40T-ECLNR/L12	●	●	50	40	27	300	12								
	S40W-ECLNR/L12	●	●	50	40	27	450	12								
	S50U-ECLNR/L12	●	●	63	50	35	350	12								
	S50Y-ECLNR/L12	●	●	63	50	35	500	12								
	S60V-ECLNR/L12	●	●	72	60	36	400	10								
	S60X-ECLNR/L12	●	●	72	60	36	600	10								
S63Y-ECLNR/L12	●	●	76	63	38	500	10									

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	價格 Price
		R	L	B	D	F	L	K°							
鋼 Steel	S16Q-MCLNR/L09	●	●	22	16	11	180	17	CN □□ 0903 □□		LCS -509	CP50-21	CS70-20	LW020 LW025	
	S20R-MCLNR/L09	●	●	25	20	13	200	17							
	S20R-MCLNR/L12	●	●	25	20	13	200	17	CN □□ 1204 □□		LCS -511	CP50-21	CS70-20	LW025	
	S25R-MCLNR/L12	●	●	32	25	17	200	14							
	S32S-MCLNR/L12	●	●	40	32	22	250	14	SMC -432	LCS -617	CP50-22	CS70-22	LW030		
	S40T-MCLNR/L12	●	●	50	40	27	300	12							
	S50U-MCLNR/L12	●	●	63	50	35	350	12							
	S50U-MCLNR/L12	●	●	63	50	35	350	12							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

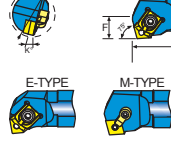
ECKN 75°

75°



內徑車刀架
Boring Bar

最小加工徑



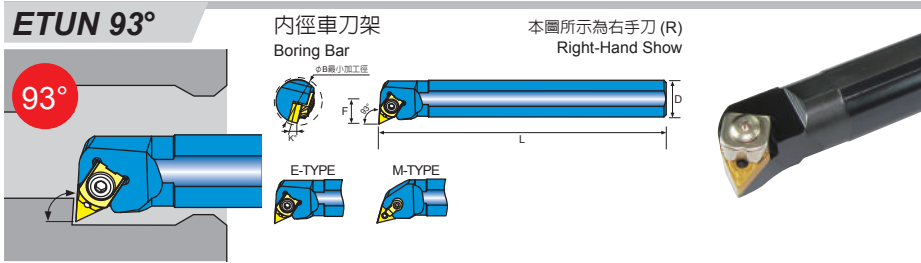
本圖所示為右手刀 (R)
Right-Hand Show



本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
		●	●	●	●	●	●	●		☐	☐	☐	☐	☐	☐	
Steel	S32S-ECKNR/L12	●	●	40	32	22	250	14	CN ☐☐ 1204 ☐☐	SMC -432	LW-4B	CN 12-4	CS80	C-6	LW030 LW040	
	S40T-ECKNR/L12	●	●	50	40	27	300	12								
	S50U-ECKNR/L12	●	●	63	50	35	350	12								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
		●	●	●	●	●	●	●		☐	☐	☐	☐	☐		
Steel	S20R-MCKNR/L12	●	●	25	20	18	200	17	CN ☐☐ 1204 ☐☐	SMC -432	LCS -511	CP50-21	CS70-20	LW025		
	S25R-MCKNR/L12	●	●	32	25	17	200	14				CP50-22	CS70-21	LW025 LW030		
	S32S-MCKNR/L12	●	●	40	32	22	250	12								
	S40T-MCKNR/L12	●	●	50	40	27	300	12				LCS -617	CP50-22	CS70-22	LW030	
	S50U-MCKNR/L12	●	●	63	50	35	350	12								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.



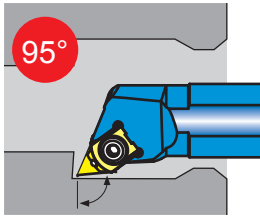
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
Steel	S25R-ETUNR/L16	●	●	32	25	17	200	12	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25T-ETUNR/L16	●	●	32	25	17	300	12		LT-4	LT-3	TN 16-3	CS80	C-6	LW025 LW040	
	S32S-ETUNR/L16	●	●	40	32	22	250	10								
	S32U-ETUNR/L16	●	●	40	32	22	350	10								
	S40T-ETUNR/L16	●	●	50	40	27	300	10								
	S40W-ETUNR/L16	●	●	50	40	27	450	10								
	S50U-ETUNR/L16	●	●	63	50	35	350	8								
	S50Y-ETUNR/L16	●	●	63	50	35	500	8								
	S60V-ETUNR/L16	●	●	72	60	36	400	10								
	S60X-ETUNR/L16	●	●	72	60	36	600	10								
S63Y-ETUNR/L16	●	●	76	63	38	500	10									



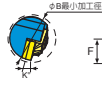
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
Steel	S16Q-MTUNR/L16A	●	●	22	16	11	180	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
	S20R-MTUNR/L16A	●	●	25	20	13	200	17				CP50-22	CS70-21		
	S25R-MTUNR/L16A	●	●	32	25	17	200	12							
	S32S-MTUNR/L16A	●	●	40	32	22	250	10		SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S40T-MTUNR/L16A	●	●	50	40	27	300	10				CS70-21	CS70-22		
	S50U-MTUNR/L16A	●	●	63	50	35	350	8							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

ETLN 95°



內徑車刀架
Boring Bar

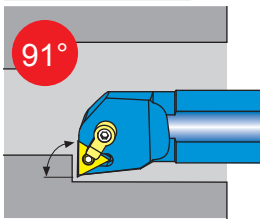


本圖所示為右手刀 (R)
Right-Hand Show



Shank 本頸	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°								
		●	●						TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
Steel	S20R-ETLNR/L16	●	●	25	20	13	200	17								
	S25R-ETLNR/L16	●	●	32	25	17	200	12								

MTFN 91°



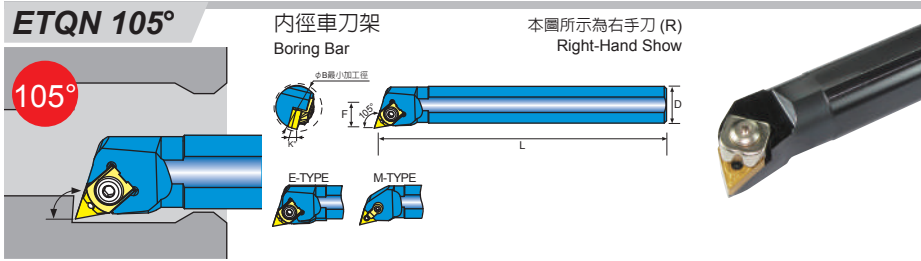
內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



Shank 本頸	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L	B	D	F	L	K°							
		●	●						TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
Steel	S20R-MTFNR/L16	●	●	25	20	13	200	17							
	S25R-MTFNR/L16	●	●	32	25	17	200	12							
	S32S-MTFNR/L16	●	●	40	32	22	250	10							
	S40T-MTFNR/L16	●	●	50	40	27	300	10		SMT -322	LCS -513		CS70-21		
	S50U-MTFNR/L16	●	●	63	50	35	350	8					CS70-22		



Shank 本頭	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price	
		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp		L型板手 Wrench
Steel 鋼	S20R-ETQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030		
	S25R-ETQNR/L16	●	●	32	25	17	200	12			LT-4	TN 16-3	CS80	C-6	LW025 LW040		
	S32S-ETQNR/L16	●	●	40	32	22	250	10			SMT -322	LT-3					
	S40T-ETQNR/L16	●	●	50	40	27	300	10									
	S50U-ETQNR/L16	●	●	63	50	35	350	8									

Shank 本頭	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	
Steel 鋼	S20R-MTQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S25R-MTQNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21			
	S32S-MTQNR/L16	●	●	40	32	22	250	10								
	S40T-MTQNR/L16	●	●	50	40	27	300	10			SMT -322	LCS -513	CP50-22	CS70-22	LW020 LW030	
	S50U-MTQNR/L16	●	●	63	50	35	350	8								

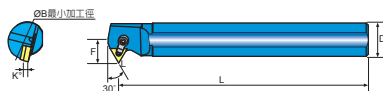
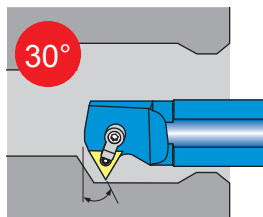
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.



MTWN 30°

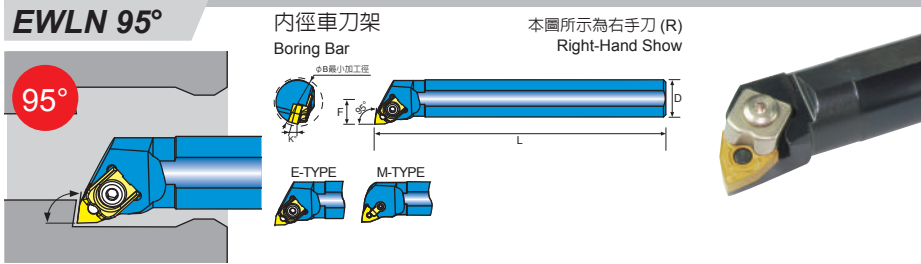
內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



Shank 本頸	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
		●	●	●	●	●	●	●	△	△	△	△	△		
Steel 鋼	S16Q-MTWN/L16	●	●	21	16	11	150	20	TN □ □ 1604 □ □	-	LCS -510	CP50-21	CS70-20	LW025 LW020	
	S20R-MTWN/L16	●	●	27	20	14	200	17							
	S25R-MTWN/L16	●	●	32	25	17	200	12							
	S32S-MTWN/L16	●	●	39	32	20	250	17		SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S40T-MTWN/L16	●	●	50	40	24	300	15							
	S50U-MTWN/L16	●	●	57	50	29	350	12							

M



本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price			
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp		L 型板手 Wrench		
Steel	S20R-EWLN/R/L06	●	●	25	20	13	200	17	WN □□ 0604 □□	-	LT-2	WN 06-2	CS 60E	C-5	LW025 LW030				
	S25R-EWLN/R/L06	●	●	32	25	17	200	14											
	S25R-EWLN/R/L08	●	●	32	25	17	200	14											
	S25T-EWLN/R/L08	●	●	32	25	17	300	14			LW-3	WN 08-3							
	S32S-EWLN/R/L08	●	●	40	32	22	250	14	WN □□ 0804 □□										
	S32U-EWLN/R/L08	●	●	40	32	22	350	14											
	S40T-EWLN/R/L08	●	●	50	40	27	300	12			SMW -422	LW-4B	WN 08-4	CS80	C-6	LW030 LW040			
	S40W-EWLN/R/L08	●	●	50	40	27	450	12											
	S50U-EWLN/R/L08	●	●	63	50	35	350	12											
S50Y-EWLN/R/L08	●	●	63	50	35	500	12												

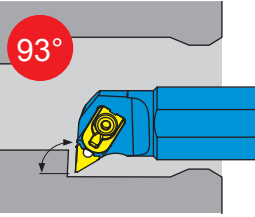


本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
Steel	S16Q-MWLN/R/L06	●	●	22	16	11	180	20	WN □□ 0604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S20R-MWLN/R/L08	●	●	25	20	13	200	17				CP50-21	CS70-20	LW025		
	S25R-MWLN/R/L08	●	●	32	25	17	200	14			LCS -511	CP50-22	CS70-21	LW025 LW030		
	S32S-MWLN/R/L08	●	●	40	32	22	250	14	WN □□ 0804 □□				CS70-21			
	S40T-MWLN/R/L08	●	●	50	40	27	300	12		SMW -422	LCS -617	CP50-22	CS70-22	LW030		
	S50U-MWLN/R/L08	●	●	63	50	35	350	12								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

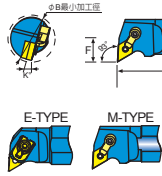
刀片資料
WN □□ 0604 □□ / WN □□ 0804 □□ ▶ 參考 T 頁
Insert Detail
WN □□ 0604 □□ / WN □□ 0804 □□ ▶ Ref. Page-T

EDUN 93°



內徑車刀架
Boring Bar

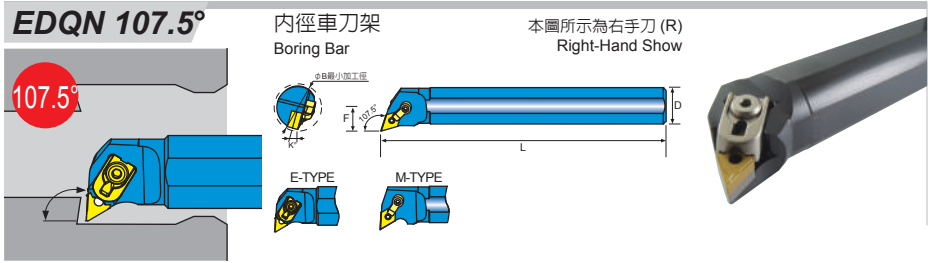
本圖所示為右手刀 (R)
Right-Hand Show



本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
鋼 Steel	S40T-EDUNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDUNR/L15	●	●	63	50	35	350	10								
	S40T-EDUNR/L15A	●	●	50	40	27	300	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S50U-EDUNR/L15A	●	●	63	50	35	350	10								

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
鋼 Steel	S25R-MDUNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS-511	CP50-22	CS70-21	LW025 LW030		
	S32S-MDUNR/L15	●	●	40	32	22	250	10								
	S40T-MDUNR/L15	●	●	50	40	27	300	10		SMD -463	LCS-619	CP50-24	CS70-22	LW030		
	S50U-MDUNR/L15	●	●	63	50	35	350	10								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN□□1504 and DN□□1506 inserts can be use the same tool body.



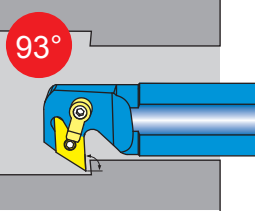
本體 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw		C 扣環 Clasp
鋼 Steel	S40T-EDQNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15	●	●	63	50	35	350	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S40T-EDQNR/L15A	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6		
	S50U-EDQNR/L15A	●	●	63	50	35	350	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		

本體 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price			
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw		L 型板手 Wrench		
鋼 Steel	S25R-MDQNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS- 511	CP50-24	CS70-21	LW025 LW030				
	S32S-MDQNR/L15	●	●	40	32	22	250	10		SMD -463	LCS -619							
	S40T-MDQNR/L15	●	●	50	40	27	300	10										
	S50U-MDQNR/L15	●	●	63	50	35	350	10										

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN□□1504 and DN□□1506 inserts can be use the same tool body.

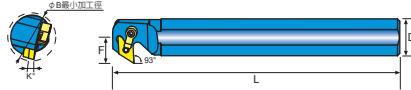


MDZN 93°



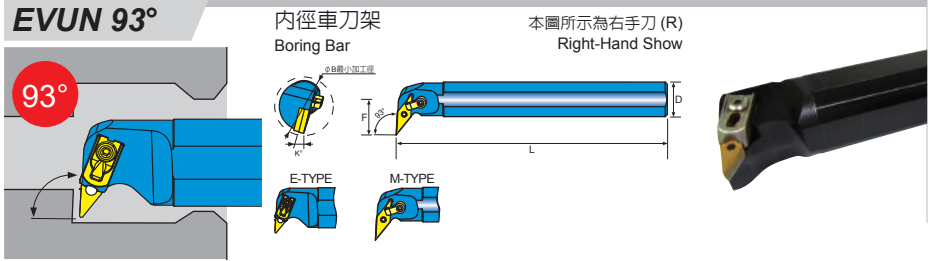
內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
鋼 Steel	S32S-MDZNR/L15	●	●	40	32	22	250	17	 DN □□ 1504 □□	 SMD -463	 LCS -619	 CP50-22	 CS70-22	 LW030	
	S40T-MDZNR/L15	●	●	50	40	27	300	15							
	S50U-MDZNR/L15	●	●	63	50	35	350	12							





BORING BAR SERIES

本頭 Shank	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.		寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°	墊片 Shim		中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench		
		●	●	●	●	●	●	●	⊗		⊗	⊗	⊗	⊗	⊗		
鋼 Steel	S40T-EVUNR/L16	●	●	50	40	26	300	15	VN □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030		
	S50U-EVUNR/L16	●	●	63	50	32	350	12	1604 □□								

本頭 Shank	產品型號 Model No	在庫 Stock		加工程 Min. Bore Dia.		寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	B	D	F	L	K°	墊片 Shim		中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench			
		●	●	●	●	●	●	●	⊗		⊗	⊗	⊗	⊗			
鋼 Steel	S25R-MVUNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030			
	S32S-MVUNR/L16	●	●	42	32	22	250	17									
	S40T-MVUNR/L16	●	●	50	40	26	300	15									
	S50U-MVUNR/L16	●	●	63	50	32	350	12								CS70-22	

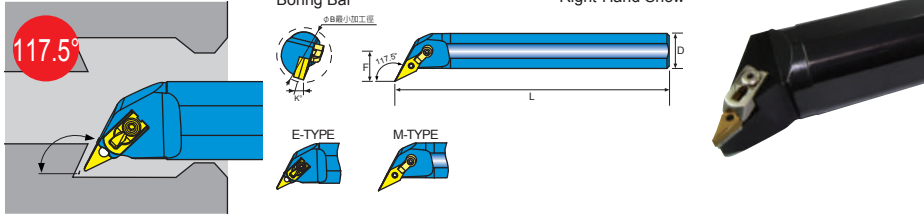
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

E

EVQN 117.5°

內徑車刀架
Boring Bar

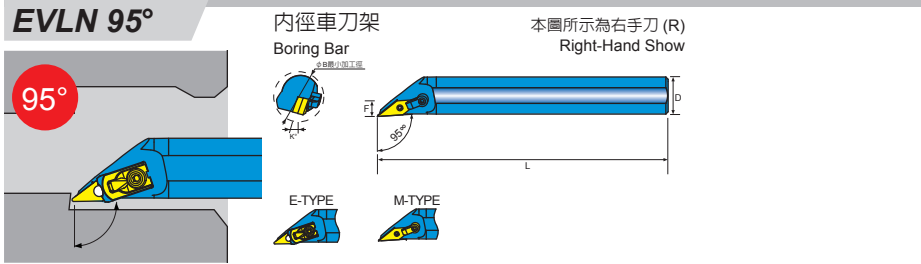
本圖所示為右手手 (R)
Right-Hand Show



本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
		●	●	φ B	D	F	L	K°								
鋼 Steel	S40T-EVQNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVQNR/L16	●	●	63	50	32	350	12								

本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
		●	●	B	D	F	L	K°								
鋼 Steel	S25R-MVQNR/L16	●	●	32	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030		
	S32S-MVQNR/L16	●	●	42	32	22	250	17								
	S40T-MVQNR/L16	●	●	50	40	26	300	15								
	S50U-MVQNR/L16	●	●	63	50	32	350	12								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.



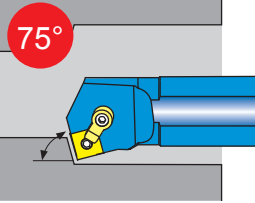
本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°								
鋼 Steel	S40T-EVLNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVLNR/L16	●	●	63	50	32	350	12								

本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	價格 Price	
		R	L	B	D	F	L	K°								
鋼 Steel	S25R-MVLNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-24	CS70-21	LW020 LW030		
	S32S-MVLNR/L16	●	●	42	32	22	250	17		SMV -322			CS70-21			
	S40T-MVLNR/L16	●	●	50	40	26	300	15								
	S50U-MVLNR/L16	●	●	63	50	32	350	12								

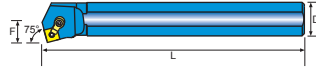
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.



MSKN 75°



內徑車刀架
Boring Bar

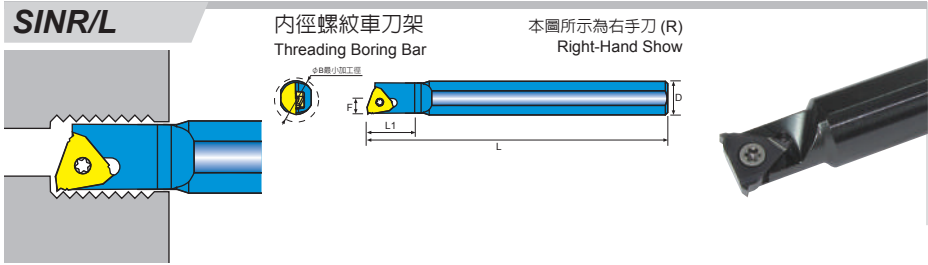


本圖所示為右手刀 (R)
Right-Hand Show

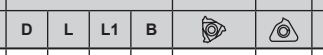


材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	
		●	●	●	●	●	●	●		☐	☐	☐	☐	☐	
鋼 Steel	S20R-MSKNR/L12	●	●	25	20	13	200	17	SN ☐☐ 1204 ☐☐	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MSKNR/L12	●	●	32	25	17	200	14				CP50-22	CS70-21	LW025 LW030	
	S32S-MSKNR/L12	●	●	40	32	22	250	14		SMS -432	LCS -617	CP50-22	CS70-21	LW030	
	S40T-MSKNR/L12	●	●	50	40	27	300	12							
	S50U-MSKNR/L12	●	●	63	50	35	350	12							





BORING BAR SERIES

Shank 尺碼	產品型號 Model No	在庫 Stock		寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	D	L	L1	B	墊片 Shim	墊片 Shim	螺絲 Screw	螺絲 Screw	旗型板手 Wrench	L型板手 Wrench		
															
鋼 Steel	SNR0005H-06	●		12	100	10	6.4	06IR	-	-	CS20	-	T-6		
	SNR0008K-08	●		16	125	15	9	08IR	-	-	CS22	-	T-7		
	SINR/L-1012-11	●	●	12	150	25	10	11IR/ER	-	-	CS30	-	T-10	-	
	SINR/L-1210-11	●	●	10	150	25	12	11IR/ER							
	SINR/L-1216-11	●	●	16	150	25	12	11IR/ER							
	SINR/L-1516-11	●	●	16	150	30	15	11IR/ER							
	SINR/L-1616-16	●	●	16	150	20	16	16IR/ER	-	-	CS35	-	T-10	-	
	SINR/L-2016-16	●	●	16	150	20	20	16IR/ER							
	SINR/L-2420S-16	●	●	20	180	40	24	16IR/ER	AI16	AE16	CS35115	CS6-0306	T-15	LW025	
	SINR/L-3025S-16	●	●	25	200	40	30	16IR/ER	AI22	AE22	CS45115	CS6-0406	T-15	LW030	
	SINR/L-3732S-16	●	●	32	250	45	37	16IR/ER							
	SINR/L-3025S-22	●	●	25	200	40	30	22IR/ER							
	SINR/L-3732S-22	●	●	32	250	45	37	22IR/ER							

- ◆ IR: 右手刀片 Right hand insert
- ◆ ER: 左手刀片 Left hand insert



Insert Detail	刀片資料
06IR / 08IR ▶ Ref. Page-AO	06IR / 08IR ▶ 參考 AO 頁
11ER / IR ▶ Ref. Page-AP	11ER / IR ▶ 參考 AP 頁
16ER / IR ▶ Ref. Page-AP	16ER / IR ▶ 參考 AP 頁