



Pinsheng EPS Block Moulding Machine

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Product Description

Pinsheng EPS Block Moulding Machine

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EPS Block Moulding Machine Introduction

Model:PSBM200-800VC/AC

Brand: PinSheng

Mechanical Structure :

- the machine mold is welded onto strong rectangular tubes and steel plates which ensure high strength for the additional safety of the machine..
- after heat treatment all mold frames are processed through sand-blasting ,greatly improve corrosion performance and service life of the equipment
- Adopts three German gauge and safety valve for multi-safety protection.

Steam System :

Three ball valves ,compared to one big steam valve control system saves 20%steam ,with ISO-standard butterfly valves,which greatly improves stability and increases machine life.

Control System:

- adopts PLC(Mitsubishi) and HMI(WEINVIEW) making operation easy.
- stroke is adjusted by the encoder controlled through the HMI settings ,easy adjustment and high accuracy .

Item	Unit	PSBM200VC	PSBM300VC	PSBM400VC	PSBM600VC	PSBM800VC
Mould Cavity size	mm	2040X1240X6 30	3060X1240X6 30	4080X1240X6 30	6100X1240X6 30	8120X1240X63 0
Block Size	12g/L	2000X1200X6	3000X1200X6	4000X1200X6	6000X1200X6	8000X1200X60

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Steam Inlet	mm	DN100	DN100	DN150	DN150	DN200
Steam Consumption	kg/cycle	20-30	30-40	45-55	60-70	80-100
Steam Pressure	Mpa	0.8	0.8	0.8	0.8	0.8
Compressed Air Inlet	mm	DN50	DN50	DN50	DN50	DN50
Compressed Air Consumption	m ³ /cycle	1-1.5	1.5-1.8	1.8-2	2-2.3	2.2-2.5
Compressed Air Pressure	Mpa	0.6	0.6	0.6	0.6	0.6
Drainage Steam vent	mm	Ø125	Ø150	Ø200	Ø200	Ø250
Drainage Blower Outlet	mm	Ø125	Ø125	Ø150	Ø150	Ø200
Throughput	15kg/m ³	5-12min	6-15min	7-18min	8-18min	10-18min
Connected Load	kw	9.5	11	13	13	16.5
Outside Dimension	mm	4000X2200X2900	5030X2270X2900	6600X2550X2900	8500X2700X2900	11300X2800X3100
Weight	kg	4200	6000	8500	9500	13800