

铸件公差表

CT

公差等级CT

基准尺寸 (inch)	公差数值 (inch)														
	3	4	5	6	7	8	9	10	11	12	13	14	15		
0—0.394	±0.004	±0.005	±0.007	±0.010	±0.015	±0.020	±0.030	±0.039	±0.055	±0.083					
0.394—0.630	±0.004	±0.006	±0.007	±0.011	±0.015	±0.022	±0.031	±0.043	±0.059	±0.087					
0.630—0.984	±0.004	±0.006	±0.008	±0.011	±0.016	±0.024	±0.033	±0.047	±0.063	±0.091	±0.118	±0.157	±0.197		
0.984—1.575	±0.005	±0.006	±0.009	±0.013	±0.018	±0.026	±0.035	±0.051	±0.071	±0.098	±0.138	±0.177	±0.217		
1.575—2.480	±0.005	±0.007	±0.010	±0.014	±0.020	±0.028	±0.039	±0.055	±0.079	±0.110	±0.157	±0.197	±0.236		
2.480—3.937	±0.006	±0.008	±0.011	±0.015	±0.022	±0.031	±0.043	±0.063	±0.087	±0.118	±0.177	±0.217	±0.276		
3.937—6.299	±0.006	±0.009	±0.012	±0.017	±0.024	±0.035	±0.049	±0.071	±0.098	±0.138	±0.197	±0.236	±0.315		
6.299—9.843	±0.007	±0.010	±0.014	±0.020	±0.028	±0.039	±0.055	±0.079	±0.110	±0.157	±0.217	±0.276	±0.354		
9.843—15.748	±0.008	±0.011	±0.015	±0.022	±0.031	±0.043	±0.063	±0.087	±0.122	±0.177	±0.236	±0.315	±0.394		
15.748—24.803		±0.013	±0.018	±0.024	±0.035	±0.051	±0.071	±0.098	±0.138	±0.197	±0.276	±0.354	±0.433		
24.803—39.370			±0.020	±0.028	±0.039	±0.055	±0.079	±0.118	±0.157	±0.217	±0.315	±0.394	±0.492		
39.370—62.992				±0.031	±0.043	±0.063	±0.091	±0.138	±0.177	±0.256	±0.354	±0.453	±0.571		
62.992—98.425					±0.051	±0.075	±0.106	±0.157	±0.197	±0.295	±0.413	±0.512	±0.650		
98.425—157.480						±0.087	±0.122	±0.177	±0.236	±0.335	±0.472	±0.591	±0.748		
157.480—248.031							±0.138	±0.197	±0.276	±0.394	±0.551	±0.689	±0.866		
248.031—393.700								±0.217	±0.315	±0.453	±0.630	±0.787	±0.984		