



Electric part turn ball valve actuator

S4 25%



Electric part turn ball valve actuator S4 25% is specially designed for quarter turn operating applications such as ball, butterfly, plug valves and similar usages. AOX attaches great importance to product design, and the design team has strong ability of product design and innovation. AOX is an electric actuator manufacturer from **China**. AOX has complete intellectual property

rights and many technical patents for electric part turn ball valve actuator S4 25%. We expect to be your long term partner in the near future.





Electric part turn ball valve actuator S4 25% Introduction

Electric part turn ball valve actuator S4 25% is specially designed for modulating and open-close duty in process technology. Electric part turn ball valve actuator S4 25% meets international standards and is designed with the aim of high reliability and long service life - trying to minimize maintenance requirements. AOX has its own **factory**. AOX implementers guarantee safe and reliable services under various extreme environmental conditions.

Zhejiang Aoxiang Auto-Control Technology CO.,Ltd

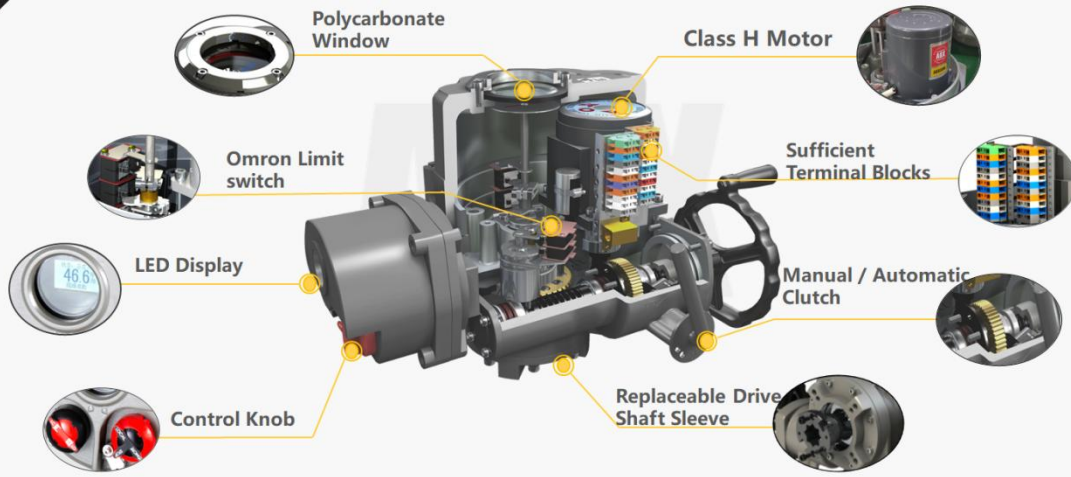
Tel: [+86-577-59890750](tel:+86-577-59890750)

Phone: [+86-18967766527](tel:+86-18967766527)

Fax: [+86-0577-65921296](tel:+86-0577-65921296)

E-mail: zjaox@zjaox.com

Structural Features



Product Images





Electric part turn ball valve actuator S4 25% Parameter (Specification)

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Model	Max Output Torque N·M	60/50Hz Operating Time 90°	Max Drive Shaft Size mm	Power W	Rated Current (A)				Hand wheel Revolution N	Weight Kg
					single phase		three phases			
					110V	220V	380V	440V		
AOX-Q-005	50	18/22	Φ20	20	1.10/0.95	0.55/0.54	0.3/0.3	N/A	10	7.5
AOX-Q-008	80	18/22	Φ20	20	1.10/0.95	0.55/0.54	0.3/0.3	N/A	10	7.5
AOX-Q-010	100	18/22	Φ20	20	1.10/0.95	0.55/0.54	0.3/0.3	N/A	10	7.5
AOX-Q-015	150	21/25	Φ20	40	1.65/1.67	0.88/0.84	0.31/0.31	0.30/0.31	11	17.3
AOX-Q-020	200	21/25	Φ20	40	1.67/1.67	0.89/0.85	0.31/0.31	0.30/0.31	11	17.3
AOX-Q-030	300	26/31	Φ32	90	1.85/1.86	0.92/0.92	0.35/0.35	0.34/0.34	13.5	22
AOX-Q-050	500	26/31	Φ32	120	3.60/3.62	1.55/1.58	0.59/0.59	0.58/0.58	13.5	23
AOX-Q-060	600	26/31	Φ32	120	3.65/3.62	1.60/2.20	0.60/0.59	0.59/0.58	13.5	23
AOX-Q-080	800	31/37	Φ40	180	4.10/4.10	2.15/2.20	0.85/0.85	0.79/0.79	16.5	29
AOX-Q-120	1200	31/37	Φ40	180	4.20/4.10	2.35/2.30	0.87/0.87	0.81/0.81	16.5	29
AOX-Q-150	1500	78/93	Φ40	120	3.65/3.62	1.60/2.20	0.60/0.59	0.59/0.58	40.5	77
AOX-Q-200	2000	93/112	Φ40	180	4.10/4.10	2.15/2.20	0.85/0.85	0.79/0.79	49.5	83
AOX-Q-300	3000	93/112	Φ40	180	4.20/4.10	2.35/2.30	0.87/0.87	0.81/0.81	49.5	83
AOX-Q-400	4000	155/185	Φ40	180	4.20/4.10	2.35/2.30	0.87/0.87	0.81/0.81	82.5	83
AOX-Q-500	5000	155/185	Φ40	180	4.20/4.10	2.35/2.30	0.87/0.87	0.81/0.81	82.5	83
AOX-Q-600	6000	155/185	Φ40	180	4.20/4.10	2.35/2.30	0.87/0.87	0.81/0.81	82.5	83

Electric part turn ball valve actuator S4 25% Feature And Application

Torque range: 50~6000N.m

Switching time: 22~185 S

Ambient temperature: -20°C~+70°C (-40°C -60°C is optional)

Control method: On and off / modulating type/ Intelligent type

Applicable valve : Ball Valve (DN15-DN200); Butterfly Valve (DN25-DN400)

Material of Actuator Body: Aluminium Alloy

Related humidity: <90%(25°C).

Manual Override: Yes

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Tel:+86-577-59890750









Phone:+86-18967766527

Fax:+86-0577-65921296

E-mail:zjaox@zjaox.com











Comparison With Other Products (Eight Major Improvements)

Other manufacturers	Description	Other manufacturers	Description
	The gasket is easily deformed by temperature and other reasons, resulting in reduced sealing performance, which is not very aesthetically pleasing.		The combination of upper and lower cover adopts concave and convex structure, inner gasket O-ring, strong sealing performance, beautiful appearance, high protection level, more convenient for debugging and wiring, only need to open the upper cover
	The use of chemical adhesives may lead to ageing and water ingress due to high temperatures and pressures on site, and the plastic and glazing are easily damaged.		Convex mirror surface, no water accumulation; and continuous valve opening indication, more convenient observation, external metal, not easy to damage
	Ordinary terminal blocks, in the field of temperature difference or vibration, will cause the fastening screws to loosen, resulting in poor contact phenomenon.		The use of self-actuating pop-up terminals guarantees absolute reliability and is a symbol of high-end products.
	The gearboxes are made of plastic, and individual manufacturers use powder alloys for the gears, which are prone to wear.		The gearbox is made of 40Cr, refined by three heat treatments, more solid and reliable

Patent No.: ZL 2013 3 0145624.9
 ZL 2013 3 0145691.0
 ZL 2013 3 0112341.4
 ZL 2013 3 0112302.4



Comparison With Other Products (Eight Major Improvements)

	Spanner not fixed to the case, easily lost		The spanner is placed on the box, so it is not easily lost on site and is easy to use
	Regulated modules have built-in, electronic components that are affected by the temperature generated during operation.		The adjustment module is mounted externally and the bare board dissipates heat better, solving the contradiction that the maximum temperature of the actuator is 120° C while the temperature of the electronic components of the module is only 85° C. The weak control power supply is used and the quality of the module will not be affected by the unstable voltage on site.
	The screws of other manufacturers' housings are not equipped with an anti-dislodgement function, which can easily lead to the dislodgement of the screws during maintenance when removing the housing at height.		The top cover bolts are specially designed notto come off during maintenance and installation. All external bolts are made of stainless steel and will not rust
	Other manufacturers use M3 screws for unrealistic positioning, inaccurate, slippery threads, M3 spanners are not easy to find on site and other drawbacks.		AOX has improved the electrical cam structure by integrating the four cams into two and isolating them with a butterfly shaped bullet, topped with an anti-loosening nut, and using imported Omron travel switches.

Patent No.: ZL 2013 3 0111005.8
 ZL 2013 3 0111120.5
 ZL 2013 3 0111352.0



Electric part turn ball valve actuator S4 25% Details

1. Rugged construction with o-ring system giving water and explosionproof. (optional : explosionproof/Exd IIC T5, IP68).
2. Window for electric part turn ball valve actuator S4 25%:Polycarbonate window, built-in Zhejiang Aoxiang Auto-Control Technology CO.,Ltd

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O-rings, fixed metal gland, the gland comes with two drainage channels to prevent water, easy to observe.

3. Torque switches for electric part turn ball valve actuator S4 25% (except for AOX-Q-005/008/010)

- Protect actuator from damage caused by overload from the driven valve over the whole travel.
- Once the torque switching acts, the actuator will be stopped immediately.

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