

### **Vitrified Bond Double Disc Grinding Wheel**



More SuperHard company offers a full line of diamond and CBN grinding wheels and dressing stones for fine grinding machines and single and double side lapping systems. Welcome to buy Vitrified Bond Double Disc Grinding Wheel from us. Every request from customers is being replied within 24 hours.

### **Wholesale Vitrified Bond Double Disc Grinding Wheel Suppliers from China**

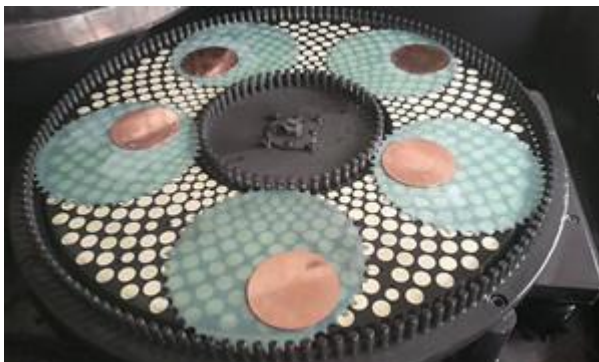
More SuperHard company offers a full line of diamond and CBN grinding wheels and dressing stones for fine grinding machines and single and double side lapping systems. Our vitrified diamond and CBN grinding discs have high grinding efficiency, high wear resistance and abrasive consumption, good surface quality and flatness of the workpiece.

### **double disc diamond and CBN grinding wheel**

#### **Applications of vitrified bond double disc grinding wheel**

Diamond grinding wheel, is suitable for grinding carbide, tungsten steel, PCBN high hardness of the workpiece ,ceramic , optical glass, sapphire glass and other nonmetal materials. CBN grinding wheel, is suitable for high speed steel, bearing steel, tool steel, stainless steel , powder metallurgy, precision grinding mill cast iron and other hard materials.

#### **Applicable areas**



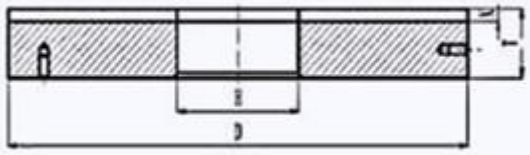
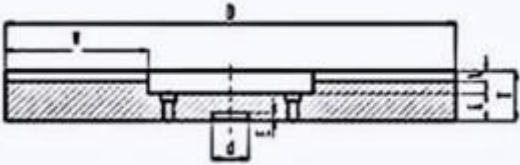
\* Hydraulic pneumatic components. vane pump, conversion valve, piston pump, fuel pump, hydraulic motor parts.

\* Compressor spare parts. air conditioner compressor vane, piston, air cylinder, Refrigerator compressor valve plate.

\* Engine parts. automobile fuel pump parts, booster pump parts,oil pump nozzle parts.

\* High precision shaft ,seal, watch parts, molds, carbide blade, ceramic valve core,magnetic materials,etc

### The specification of double disc grinding wheel

 <p>1A2T</p>	<p>D: 305mm - 1200mm X: 3mm - 10mm  T: 50mm -100mm</p>
 <p>6A2B</p>	<p>D: 380mm - 1200mm W: 150mm - 400mm  X: 3mm - 10mm</p>
ceramic paste layer: cylindrical, hexagonal, fan shaped and square	
Flatness:<=2μm, parallelism:<=2μm, Roughness: Ra0.02μm-Ra0.2μm	
Durability: grinding HSS slide (25mm*25mm), the number of workpiece >= 1million	
grinding carbide blade, the number of workpiece >= 1million	
<b>Double disc grinding machines:</b> AM South Korea, Pete waters Germany, Stahli Switzerland, lapmaster and Koyo ...	

### Dressing wheel for diamond and CBN wheel

The dressing wheels are used for dressing diamond and CBN wheels. According to the different particle size, accuracy of the diamond and CBN grinding disc to choose the dressing wheel, making dressing easier and more time saving.



Our customer tested surface roughness of workpiece by MarSurf M 400. The results show that the workpiece has the much stable performance and good surface roughness by using our diamond grinding disc.



Our business puts emphasis to the management, the introduction of talented personnel, and the construction of team building, striving hard to improve the standard and liability consciousness of staff members. Our corporation successfully attained ISO9001 Certification and European CE Certification of Fixed Competitive Price China Double Disc Surface Grinding Wheel, Winning customers' trust is definitely the gold key to our good results! If you are fascinated in our products, make sure you sense absolutely free to go to our web site or make contact with us. Fixed Competitive Price China Double Disc Surface Grinding Wheel, Double Disc Grinding Wheel, With the development and enlargement of mass clients abroad, now we've set up cooperative relationships with many major brands. We've our own factory and also have many reliable and well-cooperated factories in the field. Adhering to the "quality first, customer first, We are provideing high-quality, low-cost items and first-class service to customers. We sincerely hope to establish business relationship with customers from all over the world on the basis of quality, mutually benefit. We welcome OEM projects and designs.