



Vit CBN Wheel For Face Grinding Steel Part

Application: face grinding steel part in auto industry

Size: 250 * 40 * 12 * 10

Type: 6A2 CBN cup wheel

Bonded: Vitrified bonded

Grit Size: CBN126

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China Vit CBN Wheel For Face Grinding Steel Part with Free Sample



Application of Vit CBN Wheel For Face Grinding Steel Part

Vitrified cbn wheel is used for face grinding (Ra 0.2 finish) steel part in automotive industry. The hardness of workpiece is 57HRC and stock removal is 0.06mm+- 0.015.

Grinding and Dressing Parameters Of Vit CBN Wheel For Face Grinding Steel Part

Workpiece Grinding	Euro 5 Body	F2NPI Body
Cutting Speed (rpm)	6110	3110
Workpiece Speed (rpm)	4000	4000
Grinding Infeed (mm/min)	650	650
Workpiece Hardness	800 HV300	700 825 HV10
Spindle Max Speed (rpm)	6000	6000
Stock removal (um)	75	60
Dressing Parameters	Euro 5 Body	F2NPI Body
No. of passes	1	1
Depth of pass (um)	10	10

Dressing Interval	500	2000
Dressing Infeed (mm/min)	2000	1000

To be a result of our specialty and repair consciousness, our corporation has won an excellent reputation amongst customers all around the entire world for Good quality China Vit CBN Grinding Wheel for Cleaning up The End of Shaft, We sincerely welcome equally overseas and domestic business partners, and hope to operate along with you during the close to foreseeable future! Good quality China 3A1 CBN Grinding Wheel for Hardened Steel, CBN Grinding Wheel for Hardened Steel, They are sturdy modeling and promoting effectively all over the world. Never ever disappearing major functions within a quick time, it's a have to for you of fantastic good quality. Guided by the principle of Prudence, Efficiency, Union and Innovation. the corporation. ake an excellent efforts to expand its international trade, raise its organization. rofit and raise its export scale. We've been confident that we have been gonna have a bright prospect and to be distributed all over the world in the years to come.