

Grinding Wheel For CNC Tool Grinder



Carbide Round Tools on CNC Machines: Flute Grinding, Gash Grinding, end facing, Clearance angle Cylindrical grinding.

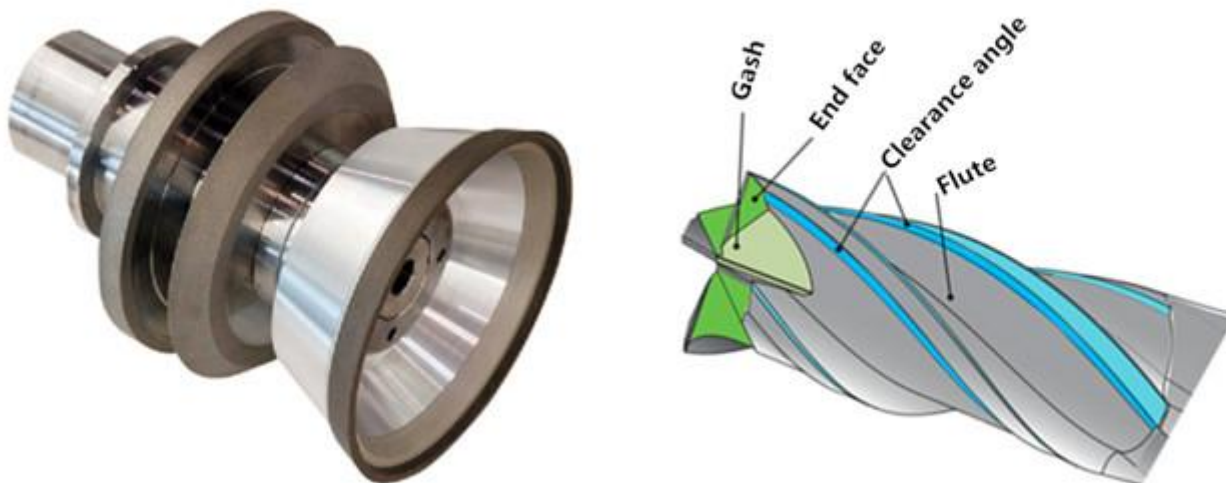
Model: fluting (1A1, 1V1), gashing and clear edge (1V1, 12V9), relief angle (11v9)

You can rest assured to buy Grinding Wheel For CNC Tool Grinder from us.

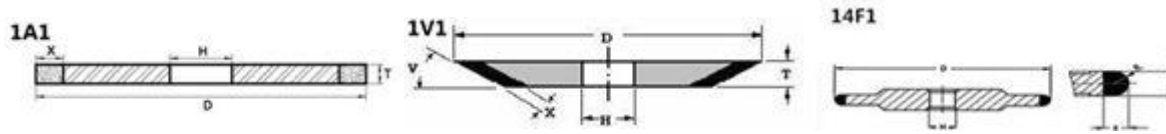
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More SuperHard diamond / CBN grinding wheel for CNC tool grinder is used for tungsten carbide, high speed steel (HSS), stainless drill ,end mill and reamer.

We provide a complete solution for CNC tools manufacturing process, including fluting, gashing and Clear edge, relief angle grinding .

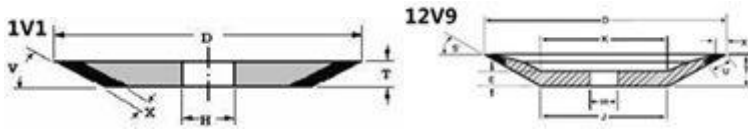


Fluting Grinding: Perfect flute surface quality, Extremely high stock removal, Very low energy consumption



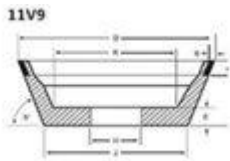
Model	D (mm/ Inch)		T (mm/ Inch)		X (mm/ Inch)		H (mm/ Inch)		Grit
1A1	75	3"	10	3/8"	5	1/4"	31.75	1-1/4"	D64
			12	1/2"					
	100	4"	6	1/4"	5	1/4"	31.75	1-1/4"	D46
			10	3/8"					
	125	5"	10	3/8"	10	3/8"	31.75	1-1/4"	D46
			12	1/2"					
150	6"	16	5/8"	10	3/8"	31.75	1-1/4"	D64	
1V1	D (mm/ Inch)		T (mm/ Inch)		X (mm/ Inch)		H (mm/ Inch)		V°
	75	3"	10	3/8"	5	1/4"	31.75	1-1/4"	45
	100	4"	10	3/8"	5	1/4"	31.75	1-1/4"	45
			15	5/8"					
	125	5"	6	1/4"	5	1/4"	31.75	1-1/4"	45
10			3/8"						
		15	5/8"						
14F1	D(mm/ Inch)		U(mm/ Inch)		X (mm/ Inch)		H(mm/ Inch)		R
	100	4"	4	1/8"	6	1/4"	31.75	1-1/4"	2
	125	5"	3	1/8"	5	1/4"	31.75	1-1/4"	1.5
	150	6"	1/5	1/16"	5/7	1/4"	31.75	1-1/4"	0.5
				1/4"					2.5

Gashing and Clear edge: The production of superior tool edge quality , High stock removal, Maintaining wheel profile



Model	D(mm/ Inch)		T(mm/ Inch)		X (mm/ Inch)		H(mm/ Inch)		V°
1V1	100	4"	10	3/8"	5	1/4"	31.75	1-1/4"	45
			15	5/8"	10	3/8"			
	125	5"	4	1/4"	5	1/4"	31.75	1-1/4"	
			10	3/8"	6	3/8"			
12V9	D(mm/ Inch)		W(mm/ Inch)		X (mm/ Inch)		H(mm/ Inch)		
	75	3"	3	1/8"	10	3/8"	31.75	1-1/4"	
			5	1/4"					
	100	4"	3	1/8"	10	3/8"	31.75	1-1/4"	
			5	1/4"					
	125	5"	3	1/8"	10	3/8"	31.75	1-1/4"	
			5	1/4"					

Relief angle grinding: Excellent surface finish and the best profile consistency, Excellent edge quality, High stock removal at second relief



11V9	D(mm/ Inch)		W(mm/ Inch)		X (mm/ Inch)		H(mm/ Inch)	
	75	3"	3	1/8"	10	3/8"	31.75	1-1/4"
	100	4"	2/3	1/8"	10	3/8"	31.75	1-1/4"
	125	5"	3	1/8"	10	3/8"	31.75	1-1/4"

CNC Tools Grinder: Walter, ANCA, EWAG, Farman, Schutte, Schneeberger, Makino, Stuer, Strausak, Cininnati, Griffo, Huffmann, Jungner, CUOGHI, Fehlmann and so on.



Xinghua Diamond

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Meanwhile, More Superhard Products Co.,Ltd also supplies diamond cutting disc for carbide rods cutting, centerless grinding wheel for carbide bars, silicon carbide wheel for dressing CNC grinding wheel (dressing machines: Cleveland , Farman) and so on.