





Diamond Centerless Grinding Wheel

Diamond centerless Grinding wheel are mainly used for grinding tungsten carbide, ceramics, magnetic material, stainless steel bar, PCD and PCBN composities.

Description:

Diamond centerless Grinding wheel are mainly used for grinding tungsten carbide, ceramics, magnetic material, stainless steel bar, PCD and PCBN composities. The corporate upholds the philosophy of "Be No.1 in quality, be rooted on credit rating and trustworthiness for growth", will proceed to serve aged and new buyers from home and abroad whole-heatedly for Discount Price China CBN Grinding Wheel, Diamond Grinding Wheel, Sincere cooperation with you, altogether will make happy tomorrow! Discount Price China Snagging Wheel, Grinding Wheel, We also have good cooperation relationships with many good manufacturers so that we can provide almost all of auto parts and after-sales service with high quality standard, lower price level and warmly service to meet demands of customers from different fields and different area.

Features:

- 1, Good self-sharpening
- 2, Sharp cutting
- 3, High efficiency,
- 4, Good roughness
- 5, Less heat generation
- 6, Long service life

About Centerless grinding method:

Centerless grinding is a type of grinding method. There are two grinding wheels, a rubber control wheel as a guide wheel and a Diamond centerless Grinding wheel or other same function wheels. The guide wheel drives the cylindrical workpiece to rotate on the horn, and the grinding wheel grinds the workpiece. centerless grinding belongs to the Cylindrical grinding method.



About centerless grinding machine:

The centerless grinding machine is a kind of grinding machine which does not need to use the axial positioning of the workpiece to grind. It is mainly composed of three mechanisms: grinding wheel, adjusting wheel and workpiece support. The grinding wheel actually works as grinding, adjusting wheel Control the rotation of the workpiece and control the feed rate of the workpiece.

Specification:

Centerless grinding wheel Shape		Diameter(D)_	Thickness(T)	Hole(H)	X(Rim Width)
		140	50	31.75	3
		160	50,100	31.75	3.5
9A1	D—————————————————————————————————————	200	50	75	
		250	100	75	
		300	100	127	5 10
	i i	350	125	127	5,10
		400	150	203	
		450	150	228.6	





