

If you want to roll conical shape , there are two ways to achieve it. One is add cone volume device on normal plate bending machine , another is a special plate bending machine which rollers are conical shape, but this kind of machine is only used for bending conical shape , which widely used in Liquor-making industry and construction industry.

Special cone rolling machine with the features of high efficiency, low energy, easy to operate and so on , the four rollers of the machine are fully hydraulic driven that can roll different cone with different roll requirements.

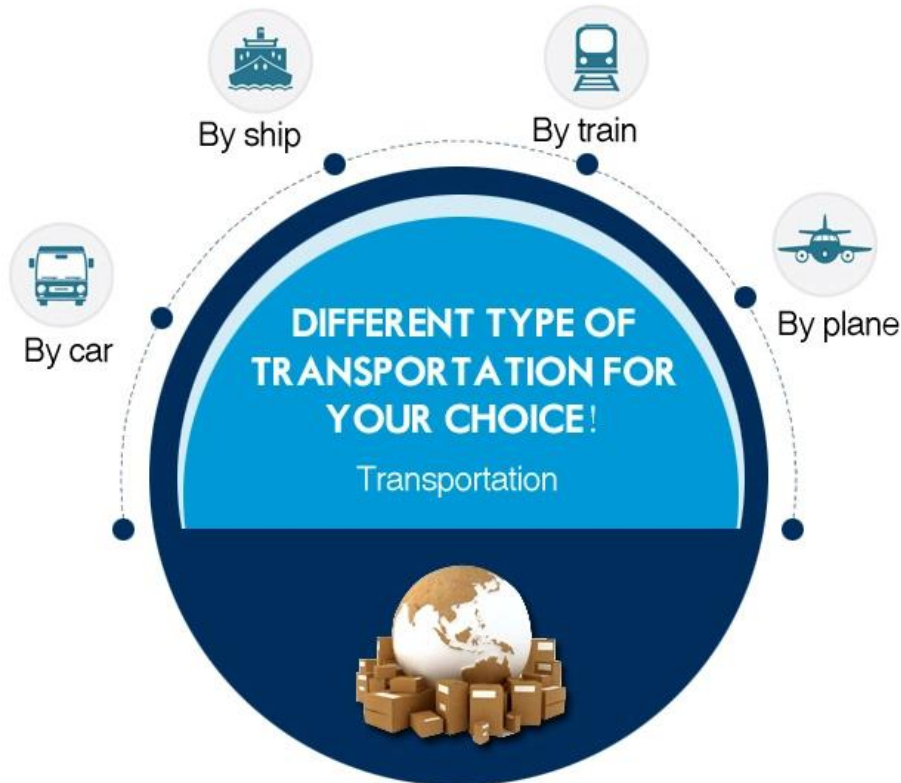
The difference between these two kinds of machine:

1. Roll driven: The normal plate bending machine with cone device its up and down roller are driven rollers, the special cone bending machine its all rollers are driven rollers.
2. Roll shape: The normal plate bending machine with cone device its rollers are in shape of cylinder, the special one its rollers are in the shape of cone (the cone angle can be designed according to customer requirements)
3. Roll Angle: The normal one its cone angle from 0° ~ 30° , the special one its cone angle from 0° ~ 180°

4. Turnover side fixation: The normal machine turnover side fixed by normal bearing, the special machine turnover side fixed by half watt type compound bearing

There are two control system for these two kinds of machine :Hydraulic control system and CNC control system

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