



W24S Series 4 axis CNC section bender, with the international advanced technology, programmable digital control by PLC, all hydraulic drive. This series section bender dedicated to the small straight edge and high precision bending design, profile bending roll feeding can finish by one time for pre-bending section, roll and inspected. Its structure is advanced, short bending straight edge, high precision bending profiles.

Design Characteristics

- Numerically control, roll forming by one time.
- Touch screen support visual input, edit, save 500 sets data.
- Support man-machine dialog, fault self diagnosis, operation error intelligent judgment.
- Movable operation table.
- axis are drove by hydraulic motor and reducer.
- Machine frame integral quenching eliminate stress, never deformation.
- The axis through special hardening treatment and grinding.
- Standard hardening mould, can bend flat steel, square steel, angle steel, etc.
- Bidirectional hydraulic side guide.
- Vertical or horizontal discharge according to working environment

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Application of the profile bending machine

The profiles bending machine we manufactured is a high efficiency equipment for bending profiles with various specifications, for example, channel steel, angle iron, H beam steel, I beam steel, flat steel, square tube, round and square pipe, can pre bend the end of profiles and bend to round, ring, arc, spiral work piece, once-forming, widely used in aerospace, petrochemical, hydropower, shipbuilding, automobile manufacturing, machinery manufacturing, and steel structure and so on.

Optional Special Device

- Feeding roll table
- Hydraulic support system
- Different size pipe and mould
- CNC automatic operation system
- PLC Control system

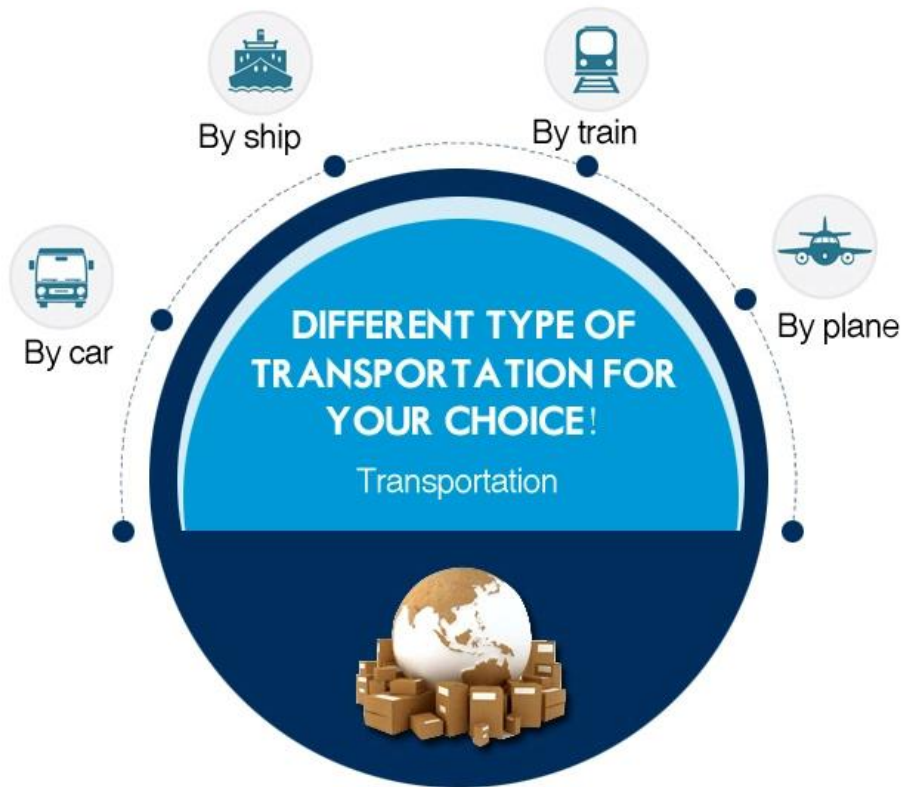
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